FUJIFILM



Apeos C325 z Apeos C325 dw Reference Guide

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We are not responsible for any breakdown of machines due to infection of computer virus or computer hacking.

Important

- Do not edit, alter or indiscriminately reprint this manual.
- The content of this manual may be changed in the future without notice.
- Each illustration included in this manual shows only one example. Variations may occur, depending on the device, software and OS version you are using.

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1 Before Beginning

1.1 Types of Manuals

Setup Guide

This is a description of operational procedures and other basic information on the machine.

Safety Notes

This is a description of cautions and other information to help you use the machine safely.

Reference Guide (this manual) (official website)

Describes how to get ready to print, copy, fax, and scan as well as set various features. It also covers the operator panel menus, troubleshooting tips, and maintenance information.

Note

• Optional accessories are available for the machine. Depending on the product, a manual describing procedures such as installation may be included.

1.2 Conventions

- Please note that the screenshots shown in this manual apply to a fully configured machine and therefore may not exactly represent the configuration being used.
- This manual uses the following symbols:

🗍 Important	Indicates important information you have to know or be reminded before operations.
Note	Indicates supplemental information useful for operations.
6- Refer	Indicates reference sections or documents.
пп	 A cross-reference included in this manual. Entered characters and the names of features are displayed. Indicates the manual referred to.
[]	 Buttons or menus displayed on the operator panel screen. Buttons, menus, folders, windows, or dialog boxes displayed on the computer screen.
< >	Indicates hardware buttons on the operator panel.
>	Indicates an abbreviated process flow on the operator panel or the computer.

• Orientation of documents or paper is described in this manual as follows:

,,, LEF Orientation: Loading documents or paper in portrait orientation.

- ,,,, SEF Orientation: Loading documents or paper, in landscape orientation.
- The content of this manual is subject to change without notice. For the latest information, visit the official company website.

- Unless otherwise specified, the operations demonstrated in this manual using computers describe procedures for Microsoft Windows 10 and MacOS 10.15.
- "WSD" is an abbreviation of "Web Services on Devices."
- WIA stands for Windows Image Acquisition.

1.3 About the Machine

- In order to use the machine more securely, connect to networks with firewall or other protection and configure security settings appropriately.
- Optional accessories may be necessary, depending on the function. For details, contact our local representative.
- Items appearing on the touch panel display will vary depending on authentication status and installed options.
- The fax feature can be used with Apeos C325 z.
- Some features may be unavailable for use depending on country or territory.

1.4 Machine Overview

Machine Main Unit

Front and Right Sides



1	Operator Panel	5	Tray 1 (Standard Tray)
2	Document Feeder	6	USB Port
3	Right Side Cover	7	Bypass Tray
4	Tray 2 (250-Sheet Feeder) (optional)	8	Output Extension Tray ^{*1}

*1 :This feature can be pulled out for use when printing on paper sizes larger than A4 or for high-volume printing.

Left Side and Rear



1	USB Port	5	Kensington Security Slot
2	Ethernet Port	6	Power Supply Cord Socket
3	TEL Port	7	Fusing Unit
4	LINE Port	8	Rear Cover

Note

• The TEL and LINE ports can be used with models with the FAX feature.

Internal View



1	Drum Cartridge	3	Waste Toner Container
2	Toner Cartridges		

Document Feeder



1	Top Cover	6	Document Feeder Tray
2	Document Guide	7	Output Extension Tray
3	Document Glass Cover	8	Document Output Tray
4	Narrow Glass Strip	9	Document Feed Rollers
5	Document Glass		•

Operator Panel



1	Touch Panel	Displays various settings, instructions, and error messages. Configures the settings by directly tapping the screen.
2	🔂 (Home) button	Display the Home screen.
3	NFC Touch Area	Hold the mobile device over the machine to start communication between it and the machine through the NFC feature.
4	Status LED	 Blinks in green when the machine starts, when a job is completed, when an identification signal is received from a mobile device, when authentication is successful, and when an error is cleared. Blinks in orange when an error occurs.
5	Data LED	 Blinks when faxes are being sent or received. When Secure Fax Receive mode is enabled, it illuminates when fax data has been received.

6	心心 (Power Supply / Power Saver) button	 Turns on/off the machine. Switches the machine between two modes: standby and power saver. Blinks slowly when the machine is in the power saver mode.
		 6. Refer For details on how to turn the power supply on or off, refer to "Turning On/Off the Machine" (P.15). For details on power saving features, refer to "Power Saver Mode" (P.42).

1.5 Symbols Used with the Machine

For details on the meanings of symbols, refer to the following.

Symbol	Description	Symbol	Description	
	Cautions, hazards and warnings	ФIС	Power On/Off	
	Caution: high temperature		Home	
<u> </u>	Disassembly prohibited		Do not use documents with clips or staples attached	
	Follow instructions		Do not copy money or stamps	
	Do not throw into onon flame		Do not use documents that are excessively curled	
	Do not touch the light-sensitive		Do not use documents with punched holes	
	part of drum cartridge.		Do not use creased, torn or wrinkled documents	
	Do not throw drum cartridge into open flame			
	Do not throw waste toner container into open flame		Do not use documents that are thin and translucent.	
	Do not place waste toner		Do not use documents with adhesive notes or tape attached	
	container upside-down		Do not use carbon paper	
	Do not expose drum cartridge to light.			

Symbol	Description	Symbol	Description
P	Do not use inkjet paper	ſ	LINE Port
B	Do not use creased, wrinkled or curled paper	\mathbf{k}	Cooling
\bigotimes	Do not use OHP film	\bigcirc	Elapsed time
	Do not use the back side of paper (printed on by another machine)		
	Paper		
	Document		
	Envelope		
	Load paper with the side you want to print on facing up		
VMAXV	Maximum load		
	Load paper		
8∿	Paper jam		
品	LAN		
¥	USB		
C	TEL Port		

2 Setting Up the Machine

2.1 Turning On/Off the Machine

Turning On the Machine

1. Press the U (Power Supply / Power Saver) button.



Setting Up Initial Settings of the Machine

When turning on the machine for the first time, screen to set the initial settings of the machine will be displayed.

- **1.** Specify the language, then tap [OK].
- **2.** Tap [Next].
- **3.** Follow the on-screen instructions to specify an Internet Services administrator password and network.

Note

• Use the character string printed on the rear panel of the machine as the default administrator password, and enter it as in the example.

For example, if the imprint on the rear panel were as shown in the illustration, the default password would be "AB1-123456".



• You can select [Skip] and change the password later.

6 Refer
• For details on Internet Services, refer to "Using Internet Services" (P.151)

Turning Off the Machine

🖄 Important

• The print data in the memory is cleared when the machine is turned off.

1. Press the UIC (Power Supply / Power Saver) button.



2. Tap [Power Off] on the touch panel display.

2.2 Connecting the Machine to a Computer

The machine can connect with wired network, USB, and wireless network connections. After connecting, install print driver and other necessary software.

Connecting to a Wired (Ethernet) Network

• Use a LAN cable that is category-5 or greater.

1. At the Home screen, tap > [Device].



2. Tap [Network Settings]>[Network].

Note

- **3.** If [Wi-Fi] is selected, select [Ethernet], then tap [OK]. If [Ethernet] is selected, proceed to step 6.
- **4.** If a confirmation screen appears, tap [OK].
- 5. Turn off the machine, and then turn it on again.
- **6.** Insert the network cable into the machine's Ethernet port.



- **7.** Connect a hub or other network device to the other network cable port.
- **8.** Set the IP address for the machine.

6 Refer

• For details on how to configure IP addresses, refer to "Setting the IP Address" (P.23).

Connecting to a Computer With USB

- **1.** Press the OIG (Power Supply / Power Saver) button, select [Power Off] to turn the power off.
- **2.** Insert the USB cable in the machine's (upper) USB port.

\land Important

• Do not connect the machine to a USB hub.



- **3.** Connect the computer with the other USB cable port.
- **4.** Press the \bigcirc (Power Supply / Power Saver) button to turn the power on.

Connecting to a Wireless Network

Preparing to Use a Wireless Network

Perform the following procedures before configuring the wireless settings.

1. At the Home screen, tap > [Device].



- 2. Tap [Network Settings]>[Network].
- **3.** If [Ethernet] is selected, select [Wi-Fi], then tap [OK]. If [Wi-Fi] is selected, proceed to wireless LAN connection.
- **4.** If a confirmation screen appears, tap [OK].
- **5.** Turn off the machine, and then turn it on again.

Wi-Fi settings can be configured as follows.



- "Automatically Connecting to a Wireless Network" (P.19)
- "Manually Connecting to a Wireless Network" (P.20)
- "Connecting Using [Quick Setup] (Windows)" (P.21)
- "Connecting Using Support Tools (Windows)" (P.22)

Automatically Connecting to a Wireless Network

This machine supports wireless LAN connection using WPS (push button method) and WPS (PIN code method).

- For WPS (push button method), configure the settings on the operator panel, and then press the WPS button on your access point or wireless router.
- For WPS (PIN code method), enter the PIN code assigned to the machine into the access point or wireless router.

These methods are available only when the access point or wireless router supports WPS.

A Refer

• For details about the WPS operation on the access point or wireless router, see the manual supplied with the access point or wireless router.

When Connecting With WPS (push button method)

1. At the Home screen, tap > [Device].



- **2.** Tap [Network Settings] > [Wi-Fi] > [WPS Setup].
- **3.** When the [Press the WPS button of the wireless LAN router.] message appears, press the WPS button on the wireless network access point within 2 minutes.

When connection to an access point or wireless router is complete, the machine will restart automatically.

When Connecting With WPS (PIN code method)

1. At the Home screen, tap > [Device].



- 2. Tap [Network Settings] > [Wi-Fi] > [WPS Setup].
- **3.** Tap [Use PIN].



- Write down the eight-digit PIN code displayed on the touch panel.
- 4. After the message of [PIN: XXXX Operate the wireless LAN router.] appears, set a PIN code for the wireless network access point.

When connection to an access point or wireless router is complete, the machine will restart automatically.

6 Refer

• For details about how to enter the PIN code, see the manual supplied with the access point or wireless router.

Manually Connecting to a Wireless Network

Connect to a wireless network by selecting your access point or wireless router from the list or by specifying the SSID.

Note

• You need the SSID and the WEP key or passphrase of the access point or wireless router. For details, see the manual supplied with the access point or wireless router.

When Connecting by Selecting an Access Point or Wireless Router

1. At the Home screen, tap > [Device].



- 2. Tap [Network Settings] > [Wi-Fi].
- **3.** Tap [Wi-Fi Setup Wizard].
- **4.** Tap the desired access point or wireless router.

Note

• If the wireless network access point does not appear, specify the SSID by entering it manually. For details, refer to "When Connecting by Entering the SSID Manually" (P.21).

5. Enter the WEP key or passphrase and tap [OK].

When connection to an access point or wireless router is complete, the machine will restart automatically.

When Connecting by Entering the SSID Manually

1. At the Home screen, tap > [Device].



- 2. Tap [Network Settings] > [Wi-Fi].
- **3.** Tap [Wi-Fi Setup Wizard].
- **4.** Tap [Enter SSID].
- 5. Enter the SSID and tap **∑**.
- **6.** Select [Infrastructure] or [Ad hoc], depending on the environment you are using.

• If [Wi-Fi Direct] is enabled, [Ad hoc] cannot be used.

- **7.** Tap ≥.
- **8.** Specify the encryption type.
- **9.** Tap **>**.
- **10.** Enter the WEP key or passphrase as needed, and tap [OK].

Connecting Using [Quick Setup] (Windows)

Using [Printer Software], [Quick Setup] makes wireless network connections easy to set up. Using [Quick Setup], when you connect to a network, you can handle the software installation at the same time.

Note

[Printer Software] is available for download at the official company website.

Access the following URL to download and install.

https://fujifilm.com/fbglobal/eng/support

Printer Software		FUJIFILM
Quick Setup Printer Wi-Fi Setup and PC Driver/Software Installation	Custom Select the driver/soft	Installation ware to be installed on PC
Driver/software to be installed PCL Driver Scanner Driver Print & Scan Hub	Driver	Software

You can use [Quick Setup] to connect to a wireless network when the following conditions are met.

- Your computer is connected to the access point or wireless router that you want to set on the machine.
- The machine is not connected to another wireless network.

Note

- Depending on the environment you are using, there may be cases in which you cannot use [Quick Setup] to connect to a wireless network.
- When specifying the encryption type as WEP and connecting to a wireless network, [Quick Setup] cannot be used. Configure the wireless network settings from the operator panel and install the software with [Custom Installation]. For details on wireless network connection settings, refer to "Manually Connecting to a Wireless Network" (P.20) and for details on how to install software, refer to "Installing with [Custom Installation]" (P.27)

6 Refer

• For details on connecting and installing software using [Quick Setup], refer to "Installing Software for Windows" (P.25).

Connecting Using Support Tools (Windows)

You can use the [Printer Software] support tool, available for download from the official company website, to configure wireless network settings. You can connect to a wireless network with the support tools when the following conditions are met.

- Your computer is connected to the access point or wireless router that you want to set on the machine.
- The machine is not connected to another wireless network.
- **1.** Extract [Printer Software] after downloading to the computer, and double-click on "Launcher.exe" in the generated folder.
- **2.** Click on [Support Tools].
- **3.** Click on [Wi-Fi Settings].
- **4.** Follow the on-screen instructions to configure the settings.

Setting the IP Address

Setting the IP Address

This section describes how to set/change the IP address.

Note

• When specifying an IP address for an IPv6 environment, use the [Printer Software] support tool available for download from the official company website, or Internet Services. For details on support tools, refer to "Configuring Settings with [Support Tools] (Windows)" (P.24). For details on Internet Services, refer to Internet Services Help.

Setting the IP Address From the Operator Panel

1. At the Home screen, tap > [Device].



- **2.** Tap [Network Settings].
- **3.** Tap [Ethernet] if the machine is connected by a wired network connection, and [Wi-Fi] if it is connected by a wireless network connection.
- 4. Tap [IP Mode].

5. Tap [Dual Stack], [IPv4] or [IPv6], depending on the environment you are using.

Note

• If the network you are using is compatible with both IPv4 and IPv6, select [Dual Stack].

- **6.** Tap [OK].
- **7.** Tap [TCP/IP].
- **8.** Tap [IP Addressing].
- **9.** Specify the IP address.

To set the IP address automatically

- 1) Tap [DHCP/AutoIP], [BOOTP] or [DHCP].
- **2)**Tap [OK].
- To set the IP address manually
- 1) Tap [Manual Input].

2) Tap [OK].

- 3) Tap [IP Address].
- 4) Enter the IP address and tap [OK].
- 5) Tap [Subnet Mask].
- 6) Enter the subnet mask and tap [OK].
- 7) Tap [Gateway Address].
- 8) Enter the gateway address and tap [OK].
- **10.** Turn off the machine, and then turn it on again.

Configuring Settings with [Support Tools] (Windows)

- **1.** Extract [Printer Software] after downloading to the computer, and double-click on "Launcher.exe" in the generated folder.
- **2.** Click on [Support Tools].
- **3.** Click on [IP Address Settings].
- **4.** Follow the on-screen instructions to configure the settings.

Checking the IP Address

You can check the settings by using the operator panel, or by printing the System Settings report.

Using the Operator Panel

1. At the Home screen, tap > [Device].



- 2. Tap [About].
- **3.** Confirm the IP address displayed in [IPv4] or [IPv6].

Using the System Settings Report

1. Print the System Settings report.

6 Refer

• For details on how to print reports and lists, refer to "[Information Pages]" (P.116).

2. Confirm the IP address listed in the report.

Installing Software for Windows

The latest Windows version of [Printer Software] is available at the official company website. Access the following URL to download and install.

https://fujifilm.com/fbglobal/eng/support

Note

- Perform the following procedure in advance, and then start installing.
 - "Connecting to a Wired (Ethernet) Network" (P.16)
 - "Connecting to a Computer With USB" (P.17)
 - "Preparing to Use a Wireless Network" (P.18)

Using [Printer Software]

You can use the [Printer Software], available for download from the official company website, to configure the following features.



1 [Quick Setup]

You can install the basic software bundle used with the machine. When using a wireless network, you can obtain the software in one installation by connecting to the network.

The following software can be installed:

- [PCL Driver]
- [Scanner Driver]
- [Print & Scan Hub]

6 Refer

- For details on the installation method, refer to "Installing with [Quick Setup]" (P.26).
- For details on Print & Scan Hub, refer to "Print & Scan Hub (Windows)" (P.153).

2 [Custom Installation] > [Driver]

You can select and install only the drivers that you need. The following drivers can be installed:

- [PCL Driver]
- [PS Driver]
- [Scanner Driver]

6 Refer

• For details on the installation method, refer to "Installing with [Custom Installation]" (P.27).

3 [Custom Installation] > [Software]

You can select and install only the software that you need. The following software can be installed:

- [Print & Scan Hub]
- [Scan/Fax phonebook tool]
- [ContentsBridge Utility]

6 Refer

• For details on the installation method, refer to "Installing with [Custom Installation]" (P.27).

• For details on software, refer to "Using Software Supplied With the Machine" (P.152).

4 [Support Tools] > [Create Driver Setup Disk]

You can create a setup disk for the drivers. Using the setup disk reduces the amount of work required when installing drivers on multiple computers with the same settings.

Note

• The setup disk cannot be used with a computer that runs an OS which differs from that of the computer that created the disk. Create setup disks for each OS.

5 [Support Tools] > [IP Address Settings]

You can configure the IP address settings.

6 Refer

• For details on the configuration method, refer to "Configuring Settings with [Support Tools] (Windows)" (P.24).

6 [Support Tools] > [Wi-Fi Settings]

You can configure the wireless LAN settings for the machine and your computer.

6 Refer

• For details on how to configure settings, refer to "Connecting Using Support Tools (Windows)" (P.22)

7 [Support Tools] > [Media Information]

You can check the content recorded in [Printer Software].

Installing with [Quick Setup]

1. Extract [Printer Software] after downloading to the computer, and double-click on "Launcher.exe" in the generated folder.

2. Click on [Quick Setup].

Printer Software		FUJIFILM
Quick Setup Printer Wi-Fi Setup and PC Driver/Software Installation	Custom Installation Select the driver/software to be instal	n led on PC

3. Follow the on-screen instructions to complete the setup.

Installing with [Custom Installation]

- **1.** Extract [Printer Software] after downloading to the computer, and double-click on "Launcher.exe" in the generated folder.
- 2. Click on [Driver] or [Software].

If [Software] is selected, proceed to step 5.

Printer Software		FUJIFILM
Quick Setup Printer Wi-Fi Setup and PC Driver/Software Installation	Custom Select the driver/soft	Installation ware to be installed on PC
Driver/software to be installed PCL Driver Scomore Driver	Driver	Software
Print & Scan Hub Support Tools		

- **3.** Select [I accept the terms of the license agreement], and click on [Next].
- **4.** Select your connection method and click on [Next].
- **5.** Follow the on-screen instructions to complete the setup.

Installing Software for Mac

You can download the latest software for Mac from the official company website. https://fujifilm.com/fbglobal/eng/support

Installing Software

- **1.** Download software to your computer.
- **2.** Double-click on the downloaded dmg file.
- **3.** Double-click the pkg file in the folder.
- **4.** Follow the on-screen instructions to complete the setup.

Registering the Machine in a Mac

Adding the Machine Using USB Connection

- **1.** Turn on the machine.
- **2.** Connect the USB cable to the machine and your computer.
- **3.** From the [Apple] menu, open [System Preferences], and click on [Printers & Scanners].
- **4.** If the machine appears in [Printers], then registration is complete. If the machine is not displayed, add the machine following step 5 and the steps that follow.
- **5.** Click on +.
- **6.** In the [Kind] column, select the name for the machine displayed as [USB] from [Name].
- **7.** From [Use], select a driver compatible with the machine.
- 8. Click on [Add].
- 9. Make sure that the machine is displayed in [Printers].

Adding a Machine Using LPD Connection

- **1.** Turn on the machine.
- **2.** Make sure that your computer and the machine are connected.

If you use a wired connection, connect the machine to the network using an Ethernet cable. If you use a wireless connection, make sure that the wireless connection of your computer and the machine are established properly.

- **3.** From the [Apple] menu, open [System Preferences], and click on [Printers & Scanners].
- **4.** Click on +.
- 5. Click on [IP].
- 2 Setting Up the Machine

- **6.** From [Protocol], select [Line Printer Daemon-LPD].
- 7. Enter the machine's IP address in [Address].
- 8. From [Use], select a driver compatible with the machine.
- **9.** Click on [Add].
- **10.** Specify an optional accessory already installed on the machine, and click [OK].
- **11.** Make sure that the machine is displayed in [Printers].

Adding the Machine Using Bonjour

- **1.** Turn on the machine.
- **2.** Make sure that your computer and the machine are connected.

If you use a wired connection, connect the machine to the network using an Ethernet cable. If you use a wireless connection, make sure that the wireless connection of your computer and the machine are established properly.

- **3.** From the [Apple] menu, open [System Preferences], and click on [Printers & Scanners].
- **4.** Click on +.
- 5. From [Name], select the name for the machine displayed as [Bonjour Multifunction] in the [Kind] column.
- **6.** From [Use], select a driver compatible with the machine.
- 7. Click on [Add].
- 8. Specify an optional accessory already installed on the machine, and click [OK].
- 9. Make sure that the machine is displayed in [Printers].

Enabling Optional Accessories

On the driver, specify the optional accessories installed on the machine to enable the associated features.

- **1.** From the [Apple] menu, open [System Preferences], and click on [Printers & Scanners].
- **2.** From [Printers], select this machine, and click on [Options & Supplies].
- **3.** Click on [Options].
- **4.** Select an optional accessory already installed on the machine, and click [OK].

2.3 Configuring Fax Settings

To use the fax function, connect the machine to a telephone line, and initialize the fax settings from the operator panel on the machine.

Connecting the Machine to a Telephone Line

Note

• If you are unable to establish communication correctly with an optical line or ADSL connection, inquire with your telephone line service provider. Also inquire with your telephone line service provider for details on connection methods.

Connecting to a Public Phone Line

When Using Fax Exclusively

1. Connect one telephone line to the LINE port <a>[] on the rear of the machine, and connect the other end to the public line.

When Using Both Phone and Fax

- **1.** Connect one telephone line to the LINE port <a>[] on the rear of the machine, and connect the other end to the public line.
- 2. Connect one telephone line to the TEL port & on the rear of the machine, and connect the other end to the telephone.

Connecting to a Private Branch Exchange (PBX)

1. Connect one telephone line to the LINE port <a>[] on the rear of the machine, and connect the other end to a private branch exchange (PBX) or other controller.

Setting Initial Fax Settings

To use the fax feature, it is necessary to configure the following settings from the operator panel.

• For details on settings, refer to "[Fax Settings]" (P.122).

[Country/Region]

- **1.** At the Home screen, tap > [Device].
- 2. Select the country you want to specify from [General]>[Fax Settings]>[Country/Region], then tap [OK].
- **3.** Tap [OK] on the confirmation screen. The machine will restart automatically.

[Fax Number] / [Company Name]

1. At the Home screen, tap > [Device].

2. Tap [General] > [Fax Settings] > [Fax Number] or [Company Name].

[Transmission]

- **1.** At the Home screen, tap > [Device].
- 2. Tap [General] > [Fax Settings] > [Fax Line Settings] > [Transmission].

[Receive Mode]

- **1.** At the Home screen, tap > [Device].
- 2. Tap [General] > [Fax Settings] > [Incoming Fax Settings] > [Receive Mode].

[Dial Type]

- **1.** At the Home screen, tap > [Device].
- 2. Tap [General] > [Fax Settings] > [Outgoing Fax Settings] > [Dial Type].

3 Using Your Machine

3.1 Using the Operator Panel

The operator panel comprises the touch panel display, ⓓ (Home) button, ŮI (Power Supply / Power Saver) button, Data LED, Status LED, and NFC touch area.

6 Refer

• For details on the Operator Panel, refer to "Operator Panel" (P.12).

About the Home Screen

To display the Home screen, press the (Home) button. You can customize the Home screen according to your purpose of use.

6 Refer

• To customize the Home screen, refer to "Customizing the Home Screen" (P.36).



1. Apps

Tap 📰 in the upper part of the Home screen to display apps. You can use the following apps.

[Copy]

You can make copies, or configure the copy settings.

```
6 Refer
```

• "Making a Copy" (P.69)

[Copy (ID Card)]

You can copy ID cards, or configure the Copy (ID Card) settings.

6 Refer• "Copying an ID Card" (P.72)

[Fax]

You can send and receive faxes, or configure the fax settings.

```
6 Refer
```

• "Sending/Receiving a Fax" (P.99)

[Email]

Send Scanned Data by E-mail.

```
6 Refer
```

```
• "Sending Scanned Data by E-mail" (P.83)
```

[USB]

You can directly save scanned data to a USB flash drive, and also print documents and photos stored in the USB flash drive.

6 Refer

- "Printing a File in a USB Flash Drive" (P.64)
- "Saving Scanned Data to USB Memory" (P.88)

[Scan to Network]

You can scan documents and send the scanned data to a server, or configure the scan settings.

60 Refer

• "Storing to a Computer or Server With FTP/SMB (Scan to Network)" (P.78)

[WSD Scan Profile]

You can send scanned data to a computer with Web Services on Devices (WSD).

6 Refer

"Storing to a Computer Connected to the Network (Scan to WSD)" (P.82)

[Scan to PC]

Save scanned data directly to a computer.

6 Refer

• "Storing to a Computer Connected by USB (Scan to PC) (Windows only)" (P.76)

[ID Card Scan]

You can scan both sides of an ID card, and save it to a network server.

6 Refer

• "Scanning ID Cards" (P.91)

2. PIN List

Tap **F** in the upper part of the Home screen, and the PIN List will appear. By registering settings for frequently used apps, you can easily execute their functions without having to define the settings with each use.

3. Device Management Screen

Tap the left-hand area of the Home screen and the Device Management screen will appear. The Device Management screen display includes address book, job information, device settings, consumables status, error messages and network information.



Note

• An icon indicating information on the status of the machine may appear in . In such cases, tap on to check details.



Indicates whether and how many notifications are present.



Indicates whether and how many saved jobs are present.

• When the User Authentication feature is enabled, **2** will appear in the upper part of **3**. Tap it to display a list of registered users, and you will also be able to switch accounts. For details, refer to "Using the User Authentication Feature" (P.174).

[Address Book]

You can register an address to the address book, or edit/delete the contact information.

```
6 Refer
```

• "Using the Address Book" (P.157)

[Jobs]

You can check the job status or cancel active jobs. Also, you can print the print jobs stored in the machine or the faxes received in the secure receiving mode.

6 Refer

- "Checking Jobs" (P.43)
- "Canceling a Print Job" (P.58)
- "Secure Print" (P.60)
- "Sample Set" (P.61)
- "Using the Secure Receiving Mode" (P.102)

[Device]

You can configure the basic machine settings.

```
• "Changing the Machine Settings" (P.115)
```

[Supplies]

Tap III to check the status of consumables usage.

6.0 **Refer** • "[Supplies]" (P.120)

[Network Information], [Wi-Fi Direct Information]

Tap $\overline{\otimes}$, \mathbb{H} or \mathbb{Z} to check information on the network you are connected to.

Note

• The icon display will vary depending on the connected network and network status.

6 ∂ Refer

- "[Network Settings]" (P.126)
- "[Wi-Fi Direct]" (P.128)

Basic Operations on the Touch Panel

Selecting Apps & Menus

Tap the app or menu.



Scrolling the Screen

Scroll the screen upward or downward.



Customizing the Home Screen

You can customize the Home screen according to your purpose of use.

You can arrange the tiles on the Home screen for easy access to frequently used apps, and remove tiles you don't use.



By registering frequently-used settings—such as "Make 15 two-sided color copies," for instance—in the PIN List, you can easily execute their functions without having to define the settings with each use.



Moving Apps

1. On the Home screen, press and hold an app.



2. Drag the app to the desired location.
The bar is displayed in the relocated position. Check the position, and place the app.



3. Press the 🔂 (Home) button.

Adding Apps to the Home Screen

1. On the Home screen, press and hold an app.



2. Scroll the Home screen, and tap the 🕒 tile.



3. On the Home screen, tap the apps you want to add.



4. Press the 🔂 (Home) button.

Deleting Apps from the Home Screen

1. On the Home screen, press and hold an app.



- **2.** Select the apps to delete, then tap \mathbf{X} in the upper left part of the screen.
- 3. Press the 🔂 (Home) button.

Registering App Settings in the PIN List

Frequently used App settings can be registered in the PIN List.

Registering Settings

This description uses the procedure for registering copy-related settings as an example.

When registering settings for faxing, scanning or other features, perform the comparable procedure at the relevant settings screen.

1. At the Home screen, tap [Copy].



2. Change the copy settings.

6 Refer

- For details on copy settings, refer to "Various Copy Features" (P.70).
- **3.** Tap **∷** > [Pin].



- **4.** Enter the settings name.
- 5. Tap [Done].

The app settings will be registered in the PIN List.

Deleting Registered Settings

- **1.** At the Home screen, tap
- 2. Tap for the settings you want to delete.
- **3.** Tap [Delete].
- **4.** Tap [Yes].

Changing App Defaults

You can change the app default values. This description uses the procedure for changing copyrelated app default values as an example.

When changing defaults for apps related to faxing, scanning or other features, perform the comparable procedure at the relevant settings screen.

- **1.** At the Home screen, tap > [Device].
- 2. Tap [App Defaults] > [Copy Settings].
- **3.** Change the job settings as needed.
- **4.** Tap [OK].

Resetting

You can reset the saved settings for each app. This description uses the procedure for resetting copy-related apps as an example.

When resetting apps for faxing, scanning or other features, perform the comparable procedure at the relevant settings screen.

- **1.** At the Home screen, tap [Copy].
- **2.** Tap **■** > [Reset].

Changing Language Settings

You can select the language used on the machine.

- **1.** At the Home screen, tap > [Device].
- **2.** Tap [Language].
- **3.** Select the language you wish to set, and tap [OK].

Limiting Access to Features

You can use passcodes to limit access to each feature. This prevents unauthorized users from operating the machine.

Access restrictions can be applied to the following features:

- [Address Book]
- [Information Pages]
- [General]
- [Network Settings]
- [App Defaults]
- [Security Settings]
- [Maintenance]
- [Advanced Settings]

1. At the Home screen, tap > [Device].



2. Tap [Security Settings] > [Admin Authentication].



- **3.** Tap [On].
- **4.** Enter the 4 digit passcode and tap [OK].



5. Re-enter the passcode and tap [OK].

Features subject to access restrictions are marked with 🗟. Passcode entry is necessary in order to operate restricted features.

Restricting Usage of Functions on Each User

When the user authentication feature is enabled, you can restrict access to the features of the machine on each user.

To use the machine, registered users log in to a registered user account using the operator panel. A registered user who uses the machine without logging in will be treated as a guest user.

6.3 Refer
• For details, refer to "Using the User Authentication Feature" (P.174).

3.2 Power Saver Mode

The machine is equipped with power saving features that reduce electric power consumption volume to conserve electricity.

Power saving features include Low Power Mode and Sleep Mode.

Sleep Mode reduces electric power consumption even more than Low Power Mode, but requires a longer recovery period than Low Power Mode.

Switching to Power Saver Mode

The machine enters Power Saver mode in the following cases. In Power Saver mode, the 01 (Power Supply / Power Saver) button blinks.

- Press the ⊕I (Power Supply / Power Saver) button, and tap [Sleep Mode]
- When the machine has not been operated, no jobs have been executed, and no print data has been received until it is time for the machine to enter Power Saver Mode

Note

• The machine will not enter Power Saver Mode while an error message is displayed for paper jams, consumables replacement, etc.

6 Refer

• For details on how to change the interval until the machine enters Power Saver Mode, refer to "Setting the Power Saving Features" (P.43).

Recovering From the Power Saver Mode

The machine recovers from Power Saver Mode with the following procedure or state.

- When the OIG (Power Supply / Power Saver) button is pressed
- When the machine receives a job

Note

- When you press the OIG (Power Supply / Power Saver) button immediately after the touch panel display turns off, or when the machine has not completely entered Power Saver mode, leaving Power Saver mode may take some time. Wait until the machine accepts the operation releasing it from Power Saver mode, then press the OIG (Power Supply / Power Saver) button again.
- When the machine receives a job in Power Saver mode, it may return to Power Saver Mode after job execution earlier than the specified time.

Setting the Power Saving Features

1. At the Home screen, tap > [Device].



- 2. Tap [General] > [Power Saver].
- **3.** Tap [Low Power Timer] or [Sleep Timer].
- **4.** Enter the desired value.
- **5.** Tap [OK].

3.3 Checking Jobs

At the machine's [Jobs] screen, you can check on job status or cancel queued jobs, etc. You can also print or delete jobs saved in the machine.

Note

• Check job status with a report, or with Internet Services. For details, refer to "[Job History]" (P.117) or Internet Services Help.

Checking the Job Status

1. At the Home screen, tap **>** [Jobs].



Job status is listed.

Canceling the Pending Jobs

1. At the Home screen, tap > [Jobs].



- **2.** Select the job you want to cancel.
- 3. Tap [Cancel].

Printing/Deleting Jobs Stored in the Machine

Printing/Deleting Stored Print Jobs

You can print or delete the jobs that are stored for Secure Print and Sample Set.

Refer
For details, refer to "Secure Print" (P.60) or "Sample Set" (P.61).

Printing Faxes Received Using the Secure Receiving Mode

Enter a four-digit passcode to print faxes received using the secure receiving mode.

6 Refer

• For details, refer to "Printing Received Faxes" (P.102).

3.4 Print Media Guidelines

```
Note
```

• For details on paper that can be used, contact our local representative.

Feed Performance for Each Tray

Paper Tray	Supported Paper Weight (gsm)	Paper Size	Permissible sheet count load ^{*1}
Tray 1	60 to 176	Width: 76.2 - 215.9 mm ^{*2} Height: 127.0 - 355.6 mm	250 sheets
Tray 2 (250-Sheet Feeder) (optional)	60 to 176	Width: 76.2 - 215.9 mm Height: 210.0 - 355.6 mm	250 sheets
Bypass Tray	60 to 176	Width: 76.2 - 215.9 mm ^{*2} Height: 127.0 - 355.6 mm	50 sheets

*1 :For 80 gsm paper

- *2 :Envelopes only, up to 220.0 mm
- **Important**
 - The presence of water, rain, steam or other moisture may cause images to come off of the print surface. For details, contact our local representative.
- Note
 - Envelopes can be loaded into the trays to the following stack heights (envelope counts). Tray 1: approximately 27.5 mm (20 envelopes) Bypass Tray: approximately 5.4 mm (5 envelopes)
 - The automatic two-sided feature can be used with the following paper sizes and weights. Width: 139.0 mm - 215.9 mm Height: 210.0 mm - 355.6 mm Paper weight: 60-176 gsm

Paper That Cannot Be Used

To avoid machine problems, do not use the following print media:

- Inkjet paper
- Heat-sensitive paper / thermal transfer paper
- Textile transfer paper
- Water transfer paper
- Paper with items such as staples, paper clips, ribbons or tape attached
- Windowed envelopes
- Envelopes with protrusions or clasps
- Paper with special surface coatings
- Paper with surfaces that are rough, fibrous or otherwise not smooth
- Paper with inks that deteriorate when exposed to the heat of the fusing process

There are also other types of paper that cannot be used. For details, contact our local representative.

Storing and Handling Print Media

Storing Print Media

- Store paper in a cabinet or other location where humidity is low. If the paper absorbs moisture, this could cause paper jams and poor print quality.
- When the print media package is opened but not used up, store unused print media in the wrapping paper.
- Store print media on a flat surface so that the edges do not buckle or curl.
- Store print media in places not exposed to direct sunlight.

Handling Print Media

- Straighten the edges of the print media stack before loading.
- Do not load multiple sizes of paper at the same time.
- Flex and fan label sheets before loading, otherwise a paper jam may occur or multiple sheets may be fed at a time.

3.5 Loading Print Media

Flex and Fan the Paper

Flex and fan the paper well before loading.

1. Hold one end of the paper, and flex and fan as shown in the illustration.



- 2. Turn the paper over, then flex and fan again.
- **3.** Loosen the paper.



4. Repeat the procedure described above several times, then align the four corners of the paper stack.

Loading Paper in Tray 1 / Tray 2 (250-Sheet Feeder) (Optional)

🕺 Important

- Do not add paper of a different size or type to the paper remaining in the tray. Doing so could cause a paper jam or error.
- Do not add paper to or remove paper from the paper tray while printing or copying from it. Doing so could cause a paper jam.

1. Supporting the paper tray with both hands, pull it out completely.





2. Move the paper guides to the position to fit the paper size.



Note

• When loading legal-sized paper, press and hold the button on the bottom while pulling out the front side of the tray.



3. Place the side you want to copy or print on facing up, and load the paper with its leading edge aligned with the interior end of the tray.

🖄 Important

• Do not load paper in amounts exceeding the fill line (marked "MAX"). Doing so could cause a paper jam or malfunction.



Note

- Misalignment between the paper and paper guide could cause a paper jam. If the paper and paper guide are misaligned, readjust the paper guides according to the paper size.
- 4. Insert the paper tray into the machine main unit, and press it in slowly until it stops.
- **5.** When the paper settings screen appears on the operator panel, tap [Paper Size].
- **6.** Select paper size, then tap **C**.
- 7. Tap [Paper Type].

8. Select paper type, then tap **K**.

9. Tap [OK].

Loading paper in the Bypass Tray

🖄 Important

• Do not add paper to or remove paper from the Bypass Tray while printing or copying from it. Doing so could cause a paper jam.

⊡ Note

• If the paper jams, load paper one sheet at a time.

1. Open the Bypass Tray.



Note

• Pull out the Extension Tray as needed. When pulling out the Extension Tray, do so slowly.



2. Adjust the paper guides according to the paper size that you want to load.



3. Place the side on which you want to copy or print facing up, and with the paper aligned, insert until its leading edge is lightly stopped.



🖄 Important

 Do not load paper in amounts exceeding the fill line (marked "MAX"). Doing so could cause a paper jam or malfunction.



📇 Note

- Misalignment between the paper and paper guide could cause a paper jam. If the paper and paper guide are misaligned, readjust the paper guides according to the paper size.
- When you load custom size paper, adjust the paper guides according to the paper size.

4. When the paper settings screen appears on the operator panel, tap [Paper Size].

🗔 Note

- The factory default settings are configured to display the paper settings screen. If the paper settings screen does not appear, for [Bypass], set [Display Tray Prompt] to [On]. For details, refer to "[Bypass]" (P.118)
- **5.** Select paper size, then tap **K**.
- **6.** Tap [Paper Type].
- **7.** Select paper type, then tap **K**.
- 8. Tap [OK].

Printing on Paper Loaded in the Bypass Tray

This description uses the procedure for the Windows PCL driver as an example.

1. At the Home screen, tap > [Device].



- 2. Tap [Trays]>[Bypass]>[Prioritize Driver Setting].
- **3.** Tap [On]>**K**>[OK].
- **4.** Press the 🔂 (Home) button.
- **5.** Load paper into the Bypass Tray.
- 6. When the paper settings screen appears on the operator panel, tap [OK].
- 7. On your computer, open the file that you want to print.
- 8. From the [File] menu, select [Print].
 - Note Note

• Menu names may differ depending on the application.

- **9.** From [Select Printer], select this machine, and click on [Preferences].
- **10.** Under the [Paper/Output] tab, click on \leq for [Paper], then select [Select By Tray]>[Bypass Tray].
- **11.** Click on \leq for [Paper], then specify the same paper size and type as is loaded in the paper tray.
- **12.** Click on [OK].

13. Click on [Print].

Note

• Under the print driver's [Select By Tray], you can print by selecting [Automatically Select]. In this case, at the [Bypass Tray Settings] screen, set [Prioritize Driver Setting] to [Off], and correctly specify the same paper size and type as is loaded.

6 Refer

• For details about a print driver feature, see the print driver help.

Copying on Paper Loaded in the Bypass Tray

1. At the Home screen, tap > [Device].



- 2. Tap [Trays]>[Bypass]>[Prioritize Driver Setting].
- **3.** Tap [Off] > .
- 4. Tap [Paper Size].
- **5.** Select the paper size to be loaded, then tap **K**.
- 6. Tap [Paper Type].
- **7.** Select the paper type to be loaded, then tap \leq .
- 8. Tap [OK].
- 9. Press the 🔂 (Home) button.
- **10.** Load paper into the Bypass Tray.
- **11.** When the paper settings screen appears on the operator panel, tap [OK].
- **12.** Load documents.

• For details on how to load documents, refer to "Loading a Document" (P.54)

13. At the Home screen, tap [Copy].



⁶ Refer

Refer
For details on copy features, refer to "Copying" (P.69).

- **14.** Tap [Paper Trays].
- **15.** Select [Bypass], then tap .
- **16.** Scroll the screen to change copy settings as needed.

6 Refer

- For details on copy settings, refer to "Various Copy Features" (P.70).
- **17.** Tap [Start].

Loading Envelopes

Envelopes can be loaded in the Bypass Tray or Tray 1.

Note

• If the envelopes are not loaded right after they are unpacked, they may curl. To avoid jams, press the envelopes firmly to flatten them before loading, as shown in the illustration.



• If the envelopes are not fed correctly, curl the edge of the envelopes as shown in the illustration. Curl length of 2 to 3 mm is recommended. Area that should be curved is 8 to 10 mm from the edge of the envelope. Do not excessively curl or wrinkle the envelope.



Envelopes with the Flap on the Short Edge

Place the side on which you want to copy or print facing up, open the flap, and load so that the bottom edge of the envelope enters the machine first.



When the Flap Is on the Long Edge

• No. 10 Envelope, Monarch Envelope, DL Envelope, C5 Envelope Place the side on which you want to copy or print facing up, close the flap, and load so that the flap faces toward the left side of the machine.



• DL Envelope

Open the flap, and load the envelope so that its bottom edge enters the machine first.



3.6 Loading a Document

Load documents in the document feeder or on the document glass.

🖄 Important

• Load creased, wrinkled, cut-and-pasted, curled or carbon-backed documents on the document glass. Loading them into the Document Feeder could cause paper jams.

Documents that can be loaded on the document feeder

- One-sheet document
- Multiple-sheet document

Documents that can be loaded on the Document glass:

- One-sheet document
- Booklet

Loading the Document Feeder

- **1.** Before loading a document, remove the paper clips or staples.
- 2. Place the side you want to copy or scan (the front side in the case of two-sided document) facing up, and load in the center of the document feeder.



🕺 Important

- Remove any sticky tags, paper clips, staples or adhesive tape from the document before loading. These items can cause paper to jam or the document feeder to malfunction.
- Do not load documents in amounts exceeding the fill line (marked "MAX"). Doing so could cause a paper jam or malfunction.



3. Adjust the document guides according to the document size that you want to load.



Note

• Open the Output Extension Tray to prevent documents from falling off.



Loading a Document on the Document Glass

AUTION

• When copying booklets or other thick documents, do not press down forcefully on the document. This could cause the glass to break, resulting in injury.

Note

• Check to ensure that no documents are loaded in the document feeder. Documents loaded in the document feeder will be scanned before documents on the document glass.

1. Open the document glass cover.



2. Place a document facing down on the document glass and align it to the top left corner of the document glass.



3. Close the document glass cover.

4 Printing

4.1 Printing From a Computer

Note

• The content of print driver settings override settings configured through the operator panel. For details about a print driver feature, refer to the print driver help.

The following describes a typical printing procedure.

For Windows

- **1.** Open the file that you want to print.
- 2. From the [File] menu, select [Print].
 - Note
 - Menu names may differ depending on the application.
- **3.** From [Select Printer], select this machine, and click on [Preferences].
- **4.** Change the settings as needed, then click on [OK].
- 5. Click on [Print].

For Mac

Note

• When using the AirPrint feature with a USB connection, log in to Internet Services as the Administrator and click on [Network] in the upper part of the screen. From [Mobile Printing], select [AirPrint], then select the checkbox for [USB Connection]. For details, refer to Internet Services Help.

1. Open the file that you want to print.

2. From the [File] menu, select [Print].

Note

• Menu names may differ depending on the application.

- **3.** From [Printers], select this machine and change the settings as necessary.
- **4.** Click [Print].

4.2 Canceling a Print Job

Canceling a Job From the Operator Panel

1. At the Home screen, tap > [Jobs].



- 2. Select print documents to be canceled.
- 3. Tap [Cancel].

Canceling a Job From a Computer

- **1.** Double-click on the printer icon in the Windows task bar.
- 2. Select the document to cancel, and press the <Delete> key.

EUJIFILM Apeos C325z/328df					- 0	×
<u>P</u> rinter <u>D</u> ocument <u>V</u> iew						
Document Name	Status	Owner	Pages	Size	Submitted	/
	Printing	100 C	1	14.8 KB/14.8 KB	10.00	
<						>
1 document(s) in queue						
r document(s) in queue						

Note

- If the document to be canceled is not displayed in the window, cancel printing from the operator panel.
- Print jobs can be canceled in the [Jobs] tab of the Internet Services. For details on how to operate, refer to Internet Services Help.

4.3 Printing Color Jobs in Black and White

Forcibly prints color jobs in black and white for all users.

Note

• You can also use the Print Accounting feature to restrict color printing by user. For details, refer to "Using Print Accounting" (P.164).

1. At the Home screen, tap **>** [Device].



- **2.** Tap [Security Settings].
- **3.** Tap [Auto Color To Mono Print] > [On].
- **4.** Tap [OK].
- 5. Turn off the machine, and then turn it on again.
- 6. Perform printing.
 - 6 Refer

• For details on how to print, refer to "Printing From a Computer" (P.57).

4.4 Using Stored Print (Windows)

Temporarily store the document to be printed in the machine, and begin printing from the operator panel. Convenient features include Secure Print, which enables you to assign passcode to documents for confidential document management, and Sample Set, which enables you to print multiple sets of print jobs.

Note

• The data in the memory is cleared when the machine is turned off.

Secure Print

On the print driver, you can set the user ID and passcode and save printing instruction data in the machine. When you want to print, you can then do so by operating the machine.



Secure Print

Specifying With the Print Driver

- **1.** Open the file that you want to print.
- **2.** From the [File] menu, select [Print].

Note

• Menu names may differ depending on the application.

- **3.** From [Select Printer], select this machine, and click on [Preferences].
- **4.** Under the [Paper/Output] tab, select [Secure Print] from [Job Type].
- **5.** At [Setup], specify [User ID] and [Secure Print Passcode], then click on [OK].
- **6.** Change other settings as needed, and click on [OK].
- 7. Click on [Print].
 - Refer
 For details about a print driver feature, see the print driver help.

Printing Secure Print Jobs

1. At the Home screen, tap 📑.



2. Tap 🗃 in the upper right part of the screen, and select the folder with the desired user ID.

Note

• Secure Print folders are displayed with **B**.

- **3.** Enter the specified passcode.
- **4.** Select the document you want to print, and then specify the number of printouts.

Note

• Under [Delete after Printing], select [On] to delete the job after printing.

5. Tap [Print].

Deleting Secure Print Jobs

1. At the Home screen, tap 📳.



2. Tap 🗃 in the upper right part of the screen, and select the folder with the desired user ID.

Note

• Secure Print folders are displayed with 🔂.

- **3.** Enter the specified passcode.
- **4.** Select documents to delete, and tap.
- 5. Tap [Delete].
- 6. Tap [Yes].

Sample Set

When printing multiple copies of a job, the Sample Set feature enables you to store the print data in the machine, print one initial copy of the job, then to check the print result before starting to print the rest of the copies from the operator panel.



Sample Set

Specifying With the Print Driver

- **1.** Open the file that you want to print.
- **2.** From the [File] menu, select [Print].

• Menu names may differ depending on the application.

- **3.** From [Select Printer], select this machine, and click on [Preferences].
- **4.** Under the [Paper/Output] tab, select [Sample Set] from [Job Type].
- 5. At [Setup], specify [User ID].
- **6.** Change other settings as needed, and click on [OK].

7. Click on [Print].

Note

• Only one copy will be printed, and the document will be stored in the machine.

6 Refer

• For details about a print driver feature, see the print driver help.

Printing Sample Set Jobs

1. At the Home screen, tap 📑.



- 2. Tap 📑 in the upper right part of the screen, and select the folder with the desired user ID.
- **3.** Select the document you want to print, and then specify the number of printouts.
- 4. Tap [Print].

Deleting Sample Set Jobs

1. At the Home screen, tap 📳.



- 2. Tap 🗃 in the upper right part of the screen, and select the folder with the desired user ID.
- **3.** Select documents to delete, and tap.
- 4. Tap [Delete].
- **5.** Tap [Yes].

4.5 Printing a File in a USB Flash Drive

You can print files stored in a USB flash drive without using a computer.

Note

- In the following file formats, you can print directly from a USB flash drive:
 - PDF
 - TIFF
 - JPEG
- This feature cannot be used on USB flash drives encrypted by a software.
- When using this feature with [Print Accounting] enabled, it is necessary to enable [Unauthenticated User Print]. For details, refer to "[Unauthenticated User Print]" (P.138).

Printing a File in a USB Flash Drive

1. Insert a USB flash drive into the front USB port of the machine.



2. Tap [PDF/TIFF Print] or [Photo-Image Print (JPEG)].

imes usb
Scan to USB
PDF/TIFF Print
Photo-Image Print (JPEG)

Note

• You can also display it by tapping [USB] at the Home screen.

3. Select a file to print, and tap [OK].

Note

• For document printing (PDF/TIFF), tap and you can display a preview of the selected file. For image printing (JPEG), you can display previews of some file types in the file selection screen.

4. Scroll the screen to change print settings as needed.

6 Refer

 For details on document printing (PDF/TIFF) preferences refer to "Configuring the Settings for PDF/TIFF Print Feature" (P.65), and for photo-image printing (JPEG) preferences, refer to "Configuring the Settings for Photo-Image Print (JPEG) Feature" (P.66).

5. Tap [Start].

6. Make sure that the machine is not accessing the USB flash drive, and then remove the drive from the machine.

🖄 Important

• Do not remove a USB flash drive while it is being accessed. This could damage the data in the USB flash drive and the drive itself, rendering it unusable.

Configuring the Settings for PDF/TIFF Print Feature

1. Insert a USB flash drive into the front USB port of the machine.



2. Tap [PDF/TIFF Print].

X USB
Scan to USB
PDF/TIFF Print
Photo-Image Print (JPEG)

Note

- You can also display it by tapping [USB] at the Home screen.
- **3.** Select a file to print, and tap [OK].
- **4.** Scroll the screen to change print settings as needed.

[Select File]

Display the file list screen.

[Output Color]

Specify whether to print in color or black and white.

[Quantity]

Tap + (plus) or - (minus), or tap the numeric keys to specify the number of printouts.

[Paper Trays]

Select a paper feed tray.

[2-Sided]

Specify whether to print on both sides of the paper. For two-sided printing, specify whether the printouts are bound at the long edge or short edge.

[Layout]

Specify the number of pages to be imposed on one side of print media.

[PDF Password]

Enter the password to open the secured PDF.

[Image Type]

Select the print image quality.

[Collation]

When printing multiple pages multiple times, specify whether to produce the output page by page or grouped by batch.

Configuring the Settings for Photo-Image Print (JPEG) Feature

1. Insert a USB flash drive into the front USB port of the machine.



2. Tap [Photo-Image Print (JPEG)].



Note

• You can also display it by tapping [USB] at the Home screen.

3. Select a file to print, and tap [OK].

4. Scroll the screen to change print settings as needed.

[Select File]

Display the file list screen.

[Output Color]

Specify whether to print in color or black and white.

[Quantity]

Tap + (plus) or - (minus), or tap the numeric keys to specify the number of printouts.

[Layout]

Specify the number of pages to be imposed on one side of print media.

[Paper Trays]

Select a paper feed tray.

[2-Sided]

Specify whether to print on both sides of the paper. For two-sided printing, specify whether the printouts are bound at the long edge or short edge.

[Image Type]

Select the print image quality.

[Collation]

When printing multiple pages multiple times, specify whether to produce the output page by page or grouped by batch.

4.6 Printing on Envelopes

Printing on Envelopes

1. Load envelopes into Tray 1 or the Bypass Tray.

6 Refer

• For details on loading envelopes, refer to "Loading Envelopes" (P.52).

- **2.** Open the file that you want to print.
- **3.** From the [File] menu, select [Print].
- **4.** From [Select Printer], select this machine, and click on [Preferences].
- **5.** On the lower part of the [Paper/Output] screen, click on [Envelope/Paper Setup Wizard].

- 6. Click on [Envelope]>[Next].
- 7. Select the envelope size or paper type to be used from [Paper Size] and [Paper Type], then click on [Next].
- 8. Select the tray to be loaded with the envelopes used from [Paper Tray], then click on [Finish].
- **9.** Configure the other print settings as needed.
- **10.** Click on [OK].
- **11.** Click on [Print] to begin printing.

5 Copying

5.1 Making a Copy

Basic Copying

Using the Document Feeder

1. Load a document.

• For details on how to load documents, refer to "Loading the Document Feeder" (P.54).

2. At the Home screen, tap [Copy].



3. Scroll the screen to change copy settings as needed.

6 Refer

• For details on copy settings, refer to "Various Copy Features" (P.70).

4. Tap [Start].

Making Copies From the Document Glass

• When copying booklets or other thick documents, do not press down forcefully on the document. This could cause the glass to break, resulting in injury.

Note

• When copying from the document glass, remove documents from the document feeder.

1. Place a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document on the Document Glass" (P.55).

⁶ Refer

2. At the Home screen, tap [Copy].



3. Scroll the screen to change copy settings as needed.

• For details on copy settings, refer to "Various Copy Features" (P.70).

4. Tap [Start].

Various Copy Features

1. At the Home screen, tap [Copy].



2. Scroll the screen to change copy settings as needed.



[Quantity]

Tap + (plus) or - (minus), or tap the numeric keys to specify the number of copies.

[Output Color]

Specify whether to copy in color or black and white.

[Lighten/Darken]

Specify the density to make the copy darker or lighter.

[Reduce/Enlarge]

Specify the zoom ratio to enlarge or reduce the copied image.

[Paper Trays]

Select the paper tray.

[2-Sided]

Specify whether to copy on both sides of a sheet of paper.

[2-Up]

Two pages of content will be printed on one sheet. The zoom ratio will be set automatically.

[Sharpness]

Specify the sharpness level to make the image sharper or softer.

[Original Size]

Select the document size to be copied.

Note

• Select [Auto], and the machine will automatically detect and configure for the document size.

[Original Type]

Select the document type. You can make a copy with image quality that is optimal for the document type.

[Collation]

When copying multiple pages multiple times, specify whether to produce the output page by page or grouped by batch.

[Saturation]

Specify the vividness of color.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when copying.

[Top & Bottom Erase], [Left & Right Erase], [Center Erase]

Specify whether to remove the shadows on the top and bottom, the left and right, or the middle when copying a thick document or a booklet.

5.2 Copying an ID Card

Basic Copy (ID Card)

You can copy both sides of an ID card in actual size on one side of a sheet of paper. And you can copy two ID cards at one time.

· When copying only one ID card



 \cdot When copying two ID cards at the same time



1. At the Home screen, tap [Copy (ID Card)].


2. Scroll the screen to change Copy (ID Card) settings as needed.



6 Refer

• For details on copy settings, refer to "Various Copy (ID Card) Features" (P.74).

- **3.** Open the document glass cover.
- 4. Load ID cards with the side to be copied facing down on the document glass.



Note

- Load ID cards in the position shown in the illustration that appears when you tap [Card Placement].
- **5.** Close the document glass cover.

6. Tap [Start].

After the front of the ID card is scanned, a message is displayed on the operator panel prompting you to turn over the card.

To copy the back of the ID card, follow the on-screen instructions on the operator panel.

Various Copy (ID Card) Features

1. At the Home screen, tap [Copy (ID Card)].



2. Scroll the screen to change Copy (ID Card) settings as needed.



[Card Placement]

The following describes how to position an ID card.

[Quantity]

Tap + (plus) or - (minus), or tap the numeric keys to specify the number of copies.

[Output Color]

Specify whether to copy in color or black and white.

[Lighten/Darken]

Specify the density to make the copy darker or lighter.

[Paper Trays]

Select the paper tray.

[Number of Cards]

Select the number of cards to be copied at the same time.

[Sharpness]

Specify the sharpness level to make the image sharper or softer.

[Saturation]

Specify the vividness of color.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when copying.

6 Scanning

6.1 Overview

With this machine, you can scan documents using a variety of methods. These are broadly divided into these operated from the machine, and those operated from a computer or mobile device.

The following illustration shows the overview for each scanning type.



6.2 Scanning Using the Operator Panel of the Machine

Storing Scanned Data to a Computer

Storing to a Computer Connected by USB (Scan to PC) (Windows only)

Note

- It will be necessary to install a scanner driver and [Print & Scan Hub] in the computer. For details on how to install the Software, refer to "Installing Software for Windows" (P.25).
- The scanned data will be stored in the [Picture] folder. You can change the data storage destination with [Print & Scan Hub].

1. Load a document.

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. At the Home screen, tap [Scan to PC].



3. Scroll the screen to change scan settings as needed.

∂ Refer

• For details on settings, refer to "Configuring the Settings for the Scan to PC Feature" (P.77).

4. Tap [Start].

Note

• When the following document-related message is displayed, follow the instructions shown on the screen to complete loading the document.

Configuring the Settings for the Scan to PC Feature

1. At the Home screen, tap [Scan to PC].



2. Scroll the screen to change scan settings as needed.

[File Name]

Specify the file name when saving scanned data. File names can be specified up to 50 characters, in the following format. img_YYMMDDHHMMSS.extension

Note

• YYMMDDHHMMSS includes two digits each to indicate the year, month, date, hour, minute and second.

- In cases where files are formatted one page per file, or file names are duplicated in the destination folder, a (hyphen) and consecutive four-digit number (0001 9999) are added after the file name.
- The following characters cannot be used for the file name even though they are displayed on the screen keyboard.

 $\setminus /: * ? " <> |$

[File Format]

Select the file format to be used when saving scanned data.

[Output Color]

Select the color mode when scanning a document.

[Resolution]

Select the scan resolution rate when scanning a document.

[2-Sided Scanning]

Specify whether one side or both sides of a document are to be scanned.

[Lighten/Darken]

Specify the density to make the scanned data darker or lighter than the document.

[Sharpness]

Specify the sharpness level to make the image sharper or softer.

[Contrast]

Specify image contrast.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when scanning.

[Original Size]

Select the document size to be scanned.

■ [Top & Bottom Erase], [Left & Right Erase], [Center Erase]

Remove the shadows on the top and bottom, the left and right, or the middle when scanning a thick document or a booklet.

Storing to a Computer or Server With FTP/SMB (Scan to Network)

When using the Scan to Network feature, you can save the scanned data on an FTP server or in a shared folder.

To save scanned data, it is necessary to register the server and shared folder address in the Address Book. To register the server and shared folder address with [Scan/Fax phonebook tool], install [Scan/Fax phonebook tool] on your computer.



• It is necessary to install [Scan/Fax phonebook tool] on your computer. For details on how to install the software, refer to "Installing Software for Windows" (P.25).



Storing to an FTP Server

Registering the FTP Server Address in the Address Book

Register using the Address Book Editor For details, refer to [Scan/Fax phonebook tool] Help.

- Storing Scanned Data to an FTP server
 - **1.** Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. At the Home screen, tap [Scan to Network].



- **3.** Tap [Destination].
- **4.** Tap the destination of the scanned document.
- **5.** Scroll the screen to change scan settings as needed.

6 Refer

• For details on settings, refer to "Configuring the Settings for the Scan to Network Feature" (P.81).

6. Tap [Start].

Note

• When the following document-related message is displayed, follow the instructions shown on the screen. Once the message is displayed, if a specific interval elapses with no operations performed, the document will be sent automatically, and the display will return to the scanner transmission screen. The interval before the document is sent can be changed with [Auto Clear].

Storing to a Shared Folder Using SMB

Creating Shared Folders on a PC

Create a shared folder to store the scanned data from the machine.

Note

• You can also create shared folders using the Address Book Editor. For details, refer to [Scan/Fax phonebook tool] Help.

Once shared folder creation is complete, register the destination in the Address Book using [Scan/Fax phonebook tool]. For details, refer to [Scan/Fax phonebook tool] Help.

Storing Scanned Data

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. At the Home screen, tap [Scan to Network].



3. Tap [Destination].

- **4.** Tap the destination of the scanned document.
- **5.** Scroll the screen to change scan settings as needed.

6 Refer

• For details on settings, refer to "Configuring the Settings for the Scan to Network Feature" (P.81).

6. Tap [Start].

Note 🖂

• When the following document-related message is displayed, follow the instructions shown on the screen. Once the message is displayed, if a specific interval elapses with no operations performed, the document will be sent automatically, and the display will return to the scanner transmission screen. The interval before the document is sent can be changed with [Auto Clear].

Configuring the Settings for the Scan to Network Feature

1. At the Home screen, tap [Scan to Network].



2. Scroll the screen to change scan settings as needed.

[Destination]

Specify storage destinations from registered servers.

■ [File Name]

Specify the file name when saving scanned data.

File names can be specified up to 50 characters, in the following format.

img_YYMMDDHHMMSS.extension

Note 🖂

- YYMMDDHHMMSS includes two digits each to indicate the year, month, date, hour, minute and second.
- In cases where files are formatted one page per file, or destination file names are duplicates, a (hyphen) and consecutive four-digit number (0001 9999) are added after the file name.
- The following characters cannot be used for the file name even though they are displayed on the screen keyboard.

\/:*?"<>|

[File Format]

Select the file format to be used when saving scanned data.

Note

• You can set passwords for encryption when saving to PDF.

[Preview]

Specify whether to display the preview of the scanned data before storing.

[Output Color]

Select the color mode when scanning a document.

[Resolution]

Select the scan resolution rate when scanning a document.

[2-Sided Scanning]

Specify whether one side or both sides of a document are to be scanned.

[Lighten/Darken]

Specify the density to make the scanned data darker or lighter.

[Sharpness]

Specify the sharpness level to make the image sharper or softer.

[Contrast]

Specify image contrast.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when scanning.

[Original Size]

Select the document size to be scanned.

[Add Folder]

Specify whether to create a new folder to which the scanned data is stored.

■ [Top & Bottom Erase], [Left & Right Erase], [Center Erase]

Specify whether to remove the shadows on the top and bottom, the left and right, or the middle when scanning a thick document or a booklet.

[Next Orig on Doc Glass]

Specifies whether to show a confirmation screen regarding the next document after a document has been placed on the document glass and scanned.

Storing to a Computer Connected to the Network (Scan to WSD)

If the machine is connected to a computer via network using Web Services on Devices (WSD), you can send scanned data to a computer.

Setting Up Web Services on Devices (WSD)

Checking the Machine Settings

To scan using the Scan to WSD feature, it is necessary to enable the machine's [WSD Scan Profile] feature.

1. At the Home screen, tap **)** > [Device].



- **2.** Tap [Network Settings] > [Protocol].
- **3.** Make sure that [WSD Scan Profile] is displayed in [Enable].

Setting the Computer

- **1.** Click on the Start button, then [Settings].
- **2.** Click on [Devices].

3. Click on [Printers & scanners]>[Add a printer or scanner].

4. Select the machine, and click on [Add device].

The machine is connected to your computer using Web Services on Devices (WSD).

Note

• You can specify the operation to be performed when the scanned data is received by the computer. On your computer, open [Scan properties] for the machine. Under the [Event] tab, use [Action] to configure settings for operations when receiving. For details, refer to your computer's Help utility.

Storing Scanned Data to a Computer

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. At the Home screen, tap [WSD Scan Profile].



- **3.** Tap [Destination].
- **4.** Tap the name of the computer that you want to send the scanned data to.
- 5. Tap [Event] to select an operation to be executed after the scan.
- **6.** Tap [Start].
- 7. In the screen displayed on the computer that the scanned data is sent to, select the application to receive the scanned data, and scanning starts with the selected application.

🖧 Note

• Depending on the settings of your computer, actions or the application that your computer takes may differ.

Sending Scanned Data by E-mail

Registering the DNS Server Address in the Machine

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
쉽 Home		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) 100%	Black (K) 100%
	Trays	
	→ - A4 Plain	
	Usage Counters	~

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Network] in the upper part of the screen.
- 5. Click on [Ethernet].
- **6.** Click on [Edit] for [DNS], then perform one of the following operations.

When Acquiring the DNS Server Address Automatically:

Depending on the network environment you are using, select the checkbox for either [IPv4 DNS Servers] > [Use DHCP to Assign Address] or [IPv6 DNS Servers] > [Use DHCPv6-lite to Assign Address].

When Acquiring the DNS Server Address Manually:

Depending on the network environment you are using, deselect the checkbox for [IPv4 DNS Servers] > [Use DHCP to Assign Address] and enter a [Server Address], or deselect the checkbox for [IPv6 DNS Servers] > [Use DHCPv6-lite to Assign Address] and enter a [Server Address].

- 7. Click on [OK].
- 8. Click on [Restart Now].
- **9.** Once the machine completes restart, click on [Refresh].

Registering the Mail Server Settings in the Machine

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df				FUJIFILM
습 Home 🛱 Jobs				Log In 👌 🕐
✓ Device: Ready				
	About			Details
Device Name				Apeos C325z/328df
IP Address				192.0.2.1
Location				
System Administrator				
	Notificati	ons		
No Notifications.				
	Supplie	s		Details
Cyan (C) 100%	Magenta (M) 100%	Yellow (Y) 100%	Black (K) 100%	l
	Trays			
		A4 Plain		
	Usage Cou	nters		v

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

6 Refer
• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Network] in the upper part of the screen.
- **5.** Click on [Protocols]>[POP3].
- **6.** Configure the server settings, and click on [OK].
 - **∂ Refer**

• For details on how to configure settings, refer to Internet Services Help.

- 7. Click on [Restart Now].
- 8. Once the machine completes restart, click on [Refresh].
- **9.** Click on [Protocols]>[SMTP].
- **10.** Configure the server settings, and click on [OK].

6 Refer

• For details on how to configure settings, refer to Internet Services Help.

11. Click on [Restart Now].

12. Once the machine completes restart, click on [Refresh].

Note 🖓

• When sending e-mail through SSL/TLS communication, configure the machine's SSL/TLS communication settings. For details, refer to "Using the Encryption Feature" (P.178).

Sending Scanned Data

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. At the Home screen, tap [Email].



3. Enter the e-mail address for the recipient.

Note

• You can also specify an e-mail address using the Address Book or LDAP server. For details, refer to "Using the Address Book" (P.157).

4. Tap [OK] to change the scan settings as needed.

6 Refer

• For details on settings, refer to "Configuring the Settings for the Scan to Email Feature" (P.86).

5. Tap [Start].

Note

• When the following document-related message is displayed, follow the instructions shown on the screen. Once the message is displayed, if a specific interval elapses with no operations performed, the document will be sent automatically, and the display will return to the scanner transmission screen. The interval before the document is sent can be changed with [Auto Clear].

Configuring the Settings for the Scan to Email Feature

1. At the Home screen, tap [Email].



2. Scroll the screen to change settings for the Scan to Email feature as needed.

[Contact]

Enter the e-mail address for the recipient.

[File Name]

Specify the file name when saving scanned data.

File names can be specified up to 50 characters, in the following format.

 $img_YYMMDDHHMMSS.extension$

Note

- YYMMDDHHMMSS includes two digits each to indicate the year, month, date, hour, minute and second.
- - (hyphen) and consecutive four-digit number (0001 9999) are added after the file name.
- The following characters cannot be used for the file name even though they are displayed on the screen keyboard.

 $\setminus /: * ? " <> |$

[File Format]

Select the file format to be used when saving scanned data.

Note

• You can set passwords for encryption when saving to PDF.

[Preview]

Specify whether to display the preview of the scanned data before storing.

[Output Color]

Select the color mode when scanning a document.

[Resolution]

Select the scan resolution rate when scanning a document.

[2-Sided Scanning]

Specify whether one side or both sides of a document are to be scanned.

[Lighten/Darken]

Specify the density to make the scanned data darker or lighter.

[Sharpness]

Specify the sharpness level to make the image sharper or softer.

[Contrast]

Specify image contrast.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when scanning.

[Original Size]

Select the document size to be scanned.

[Top & Bottom Erase], [Left & Right Erase], [Center Erase]

Specify whether to remove the shadows on the top and bottom, the left and right, or the middle when scanning a thick document or a booklet.

[From]

Specify the e-mail address for the sender.

[Next Orig on Doc Glass]

Specifies whether to show a confirmation screen regarding the next document after a document has been placed on the document glass and scanned.

Saving Scanned Data to USB Memory

The Scan to USB feature allows you to store scanned data directly to a USB flash drive attached to the machine.

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. Insert a USB flash drive into the front USB port of the machine.



3. Tap [Scan to USB].



Note

• You can also display it by tapping [USB] at the Home screen.

- **4.** Tap [Destination] to select a folder in which to store scanned data.
- **5.** Tap [OK].
- 6. Tap [File Format], and select the file format to be used when saving scanned data.

7. Tap **<**.

8. Scroll the screen to change scan settings as needed.

6 Refer

• For details on settings, refer to "Configuring the Settings for the Scan to USB Feature" (P.89).

9. Tap [Start].

📋 Important

• Do not remove a USB flash drive while it is being accessed. This could damage the data in the USB flash drive and the drive itself, rendering it unusable.

Note

• When the following document-related message is displayed, follow the instructions shown on the screen. Once the message is displayed, if a specific interval elapses with no operations performed, the document will be sent automatically, and the display will return to the scanner transmission screen. The interval before the document is sent can be changed with [Auto Clear].

10. Make sure that the machine is not accessing the USB flash drive, and then remove the drive from the machine.

- Note

• When the following document-related message is displayed, follow the instructions shown on the screen to complete loading the of the document.

Check a preview of scanned data

Check the scanned image before saving. Enable [Preview], and a preview screen will appear after the document is scanned.

Configuring the Settings for the Scan to USB Feature

1. Insert a USB flash drive into the front USB port of the machine.



2. Tap [Scan to USB].



3. Scroll the screen to change settings for the Scan to USB feature as needed.

[Destination]

Specify the folder (USB memory) in which to save the scanned data.

[File Name]

Specify the file name when saving scanned data.

File names can be specified up to 50 characters, in the following format.

 $img_YYMMDDHHMMSS.extension$

Note

- YYMMDDHHMMSS includes two digits each to indicate the year, month, date, hour, minute and second.
- In cases where files are formatted one page per file, or destination file names are duplicates, a (hyphen) and consecutive four-digit number (0001 9999) are added after the file name.
- The following characters cannot be used for the file name even though they are displayed on the screen keyboard.

\/:*?"<>|

[File Format]

Select the file format to be used when saving scanned data.

Note

• You can set passwords for encryption when saving to PDF.

[Preview]

Specify whether to display the preview of the scanned data before storing.

[Output Color]

Select the color mode when scanning a document.

[Resolution]

Select the scan resolution rate when scanning a document.

[2-Sided Scanning]

Specify whether one side or both sides of a document are to be scanned.

[Lighten/Darken]

Specify the density to make the scanned data darker or lighter.

[Sharpness]

Specify the sharpness level to make the image sharper or softer.

[Contrast]

Specify image contrast.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when scanning.

[Original Size]

Select the document size to be scanned.

[Add Folder]

Specify whether to create a new folder to which the scanned data is stored.

[Top & Bottom Erase], [Left & Right Erase], [Center Erase]

Specify whether to remove the shadows on the top and bottom, the left and right, or the middle when scanning a thick document or a booklet.

[Next Orig on Doc Glass]

Specifies whether to show a confirmation screen regarding the next document after a document has been placed on the document glass and scanned.

6.3 Scanning ID Cards

Basic ID Card Scanning

You can save the data for both scanned sides of an ID card in shared computer folders and on an FTP server.

Note 🖓

• It is necessary to specify the server addresses in advance. For details, refer to [Scan/Fax phonebook tool] Help.



1. At the Home screen, tap [ID Card Scan].



- 2. Tap [Destination].
- **3.** Select the network address of the storage destination.

Note

• You can select addresses registered beforehand in [Scan/Fax phonebook tool].

4. Scroll the screen to change ID Card scan settings as needed.

6 Refer

• For details on scan settings, refer to "Various ID Card Scanning Features" (P.93).

- 5. Open the document glass cover.
- 6. Load ID cards with the side to be scanned facing down on the document glass.



Note

• Load ID cards in the position shown in the illustration that appears when you tap [Card Placement].

7. Close the document glass cover.

8. Tap [Start].

After the front of the ID card is scanned, a message is displayed on the operator panel prompting you to turn over the card.

To scan the back of the ID card, follow the on-screen instructions on the operator panel.

Various ID Card Scanning Features

1. At the Home screen, tap [ID Card Scan].



2. Scroll the screen to change ID Card scan settings as needed.



[Card Placement]

The following describes how to position an ID card.

[Destination]

Specify storage destinations from registered servers.

[File Name]

Specify the file name when saving scanned data. File names can be specified up to 50 characters, in the following format.

img_YYMMDDHHMMSS.extension

Note

- YYMMDDHHMMSS includes two digits each to indicate the year, month, date, hour, minute and second.
- - (hyphen) and consecutive four-digit number (0001 9999) are added after the file name.
- The following characters cannot be used for the file name even though they are displayed on the screen keyboard.

```
\/:*?"<>|
```

[File Format]

Select the file format to be used when saving scanned data.

Note
 You can set passwords for encryption when saving to PDF.

[Output Color]

Select the color mode when scanning a document.

[Resolution]

Select the scan resolution rate when scanning a document.

[Output Size]

Specify output size.

[Lighten/Darken]

Specify the density to make the scanned data darker or lighter.

[Sharpness]

Specify the sharpness level to make the image sharper or softer.

[Contrast]

Specify image contrast.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when scanning.

[Add Folder]

Specify whether to create a new folder to which the scanned data is stored.

6.4 Scanning From a Computer

🗍 Important

• When you scan a document from your computer, pay close attention when you move away from the machine to operate your computer with the document loaded in the machine. If another user operates the machine by mistake with your document loaded in the machine, this may cause a loss of the document or an information leakage. Operate your computer as close to the machine as possible. Also, check that you have all the pages of your document in hand after you finish scanning.

For Windows

Scanning With the Print & Scan Hub

You can use the machine's [Print & Scan Hub] software to scan a document.

6 Refer

• It will be necessary to install a scanner driver and [Print & Scan Hub] in the computer. For details on how to install the Software, refer to "Installing Software for Windows" (P.25).

1. Load a document.

6 Refer
• For details on how to load documents, refer to "Loading a Document" (P.54).

- 2. Click on [Start] > [FUJIFILM Print & Scan Hub] > [Print & Scan Hub] on the computer.
- **3.** Select [Device List] from the machine.
- 4. Click on [Scan].

			_	×
Print & Scan Hub			FUJIFILM	
			\$\$ (T	Ð
Device List		C	Operation	
Device Name Device Type	FUJIFILM Apeos C325z/328df Multi-function Device		Device Management	
 Status 	Ready		Scan	

5. Specify with [Scan Settings] as necessary.

< Scan FF Apeos C325z/328df	(192.0.2.1)	- ■ × 92.0.2.1
	Scan Settings Output Color Scanner Type Resolution Document Size Brightness Contrast	Scanner FF Apeos C325z/328df (192.0.2.1) Color • Document Glass • 300dpi • A4 (210 x 297mm) • 0 + 0 + 0 + 0 + Scan Scan
	Edit Rotate Crop Save Settings File Format File Name Destination Details	PDF PDF PC/Network CAUsers Save Restore Defaults

- 6. Click [Scan] to scan.
- 7. Edit scanned data as necessary using [Edit].

- 8. When saving scanned data, use [Save Settings] to specify the file format, filename and the location in which to store it.
- 9. Click on [Save].

Scanning Using Web Services on Devices (WSD)

If the machine is connected to a computer via network using Web Services on Devices (WSD), you can scan documents from a computer.

Setting Up Web Services on Devices (WSD)

Checking the Machine Settings

To scan using the Scan to WSD feature, it is necessary to enable the machine's [WSD Scan Profile] feature.

1. At the Home screen, tap > [Device].



- 2. Tap [Network Settings] > [Protocol].
- **3.** Check to ensure that [WSD Scan Profile] is set to [Enable].
- Setting the Computer
- **1.** Click on the Start button, then [Settings].
- **2.** Click on [Devices].
- **3.** Click on [Printers & scanners]>[Add a printer or scanner].
- **4.** Select the machine, and click on [Add device]. The machine is connected to your computer using Web Services on Devices (WSD).

Scanning From a Computer

You can use the machine's [Print & Scan Hub] software or Windows FAX and Scan to scan a document.

This description uses the procedure for Windows FAX and Scan as an example.

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

- 2. On your computer, start Windows FAX and Scan.
- **3.** Click on [New Scan].
- **4.** When the scanner selection screen appears, select the machine, and click on [OK].
- 5. In [Source], specify whether you will scan a document loaded on the document glass, or one loaded in the document feeder.
- **6.** Configure the other scan settings as needed.
- 7. Click on [Scan].

Scanning with the Windows Image Acquisition (WIA) Driver

You can use the machine's [Print & Scan Hub] software or Windows FAX and Scan to scan a document.

This description uses the procedure for Windows FAX and Scan as an example.

Note

• It will be necessary to install a scanner driver in the computer. For details on how to install the driver, refer to "Installing Software for Windows" (P.25).

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

- 2. On your computer, start Windows FAX and Scan.
- **3.** Click on [New Scan].
- **4.** When the scanner selection screen appears, select the machine, and click on [OK].
- 5. In [Source], specify whether you will scan a document loaded on the document glass, or one loaded in the document feeder.
- **6.** Configure the other scan settings as needed.
- **7.** Click on [Scan].

Scanning with a TWAIN Driver

You can scan with TWAIN-compatible applications.

Note

• It will be necessary to install a scanner driver in the computer. For details on how to install the driver, refer to "Installing Software for Windows" (P.25).

The following procedure uses typical program that supports TWAIN as an example.

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. Start TWAIN-compatible imaging software on your computer.

3. Select the machine from the TWAIN menu on the graphic program, specify the necessary settings, and then start scanning.

For Mac

You can scan documents using Image Capture, a standard program for Mac.

Note

• When scanning with a Mac, log in to Internet Services as the Administrator and click on [Network] in the upper part of the screen. From [Mobile Printing], select [AirPrint], then make sure that the checkbox for [Enable] is selected. When the machine and a Mac are connected via USB, select the checkbox for [AirPrint]>[USB Connection]. For details, refer to Internet Services Help.

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. On the computer, click [Applications] > [Image Capture] in the [Go] menu.

3. Select the machine name under [Devices] or [Shared] on the lefthand side of the screen.

Note

• If the machine name is not displayed, position the mouse pointer to the right of [Devices] or [Shared], and then click on [Show Details].

4. Configure the scan settings as needed.

5. Click on [Scan].

6 Refer

• For details about how to use Image Capture, see the Image Capture help.

7 Fax

7.1 Sending/Receiving a Fax

Sending a Fax

Note

- Before using the fax feature, specify a country code from [Device] > [General] > [Fax Settings] > [Country/Region]. After configuring the settings, restart the machine.
- When sending a fax, confirm the address before transmitting.

Basic Faxing

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. At the Home screen, tap [Fax].



3. Enter the recipient fax number and tap [OK].

Note

- Tap 🕗 to display the most recently dialed fax number.
- You can also specify a fax number using the Address Book or LDAP server. For details, refer to "Using the Address Book" (P.157).

4. Scroll the screen to change fax settings as needed.

6 Refer

• For details on settings, refer to "Configuring the Detailed Settings" (P.104).

5. Tap [Start].

Note

• When the following document-related message is displayed, follow the instructions shown on the screen. Once the message is displayed, if a specific interval elapses with no operations performed, the document will be sent automatically, and the display will return to the fax screen. The interval before the document is sent can be changed with [Auto Clear].

Sending a Fax Using On-Hook Dialing

1. Load a document.

6 Refer

• For details on how to load documents, refer to "Loading a Document" (P.54).

2. At the Home screen, tap [Fax].



Note

- Tap \mathbf{X} , scroll the screen, and you can change fax settings as needed.
- You can also specify a fax number using the Address Book or LDAP server. For details, refer to "Using the Address Book" (P.157).

4. When the on-hook screen appears, tap [OK] to make a phone call. When the recipient answers, tap [Send].

6 Refer

• For details on settings, refer to "Configuring the Detailed Settings" (P.104).

Note

• When you send a fax using on-hook dialing, you cannot use the automatic redial function.

Receiving a Fax

Note

• When a faxes are received during copying or printing, or while paper or toner have run out, the incoming faxes will be temporarily saved to the memory. Once copying or printing is completed, or consumables have been replenished, faxes will be automatically printed from the memory, then cleared from the memory once printing is completed. When the memory is full, faxes cannot be received.

Receiving a Fax Automatically

To receive faxes automatically, set the fax receiving mode to [FAX Mode], [TEL/FAX Mode] or [Ans/ FAX Mode]. [FAX Mode] is the factory default settings.

6 Refer

• For details about fax receiving mode, refer to "[Receive Mode]" (P.123).

Note

Receiving a Fax Manually

To receive faxes through an external telephone or by operating the touch panel display, set the fax receiving mode to [TEL Mode].

6 Refer

• For details about fax receiving mode, refer to "[Receive Mode]" (P.123).

Note

- To use [TEL Mode], connect an external telephone to the & TEL port on the rear of the machine.

Using Remote Receive

If an external telephone is connected to the machine, the remote receive feature enables you to receive a fax by operating the external telephone.

Note

- To use this feature, it is necessary to set [Remote Receive] to [On], and to register a two-digit code on the displayed screen. For details, refer to "[Remote Receive]" (P.125).
- Set the dialing system of your external telephone to DTMF.
- **1.** When the external telephone rings, pick up the handset.
- 2. Make sure that you hear the fax tone, and then enter the remote receive code with the telephone.

Note

- When entering the remote receive code, press the number keys slowly in sequence. If you still hear the fax tone from the remote machine, try entering the two-digit code again.
- **3.** Hang up the handset.

Using Off-Hook Dialing

- **1.** When the external telephone rings, pick up the handset.
- **2.** When you hear the fax tone, press the \bigcirc (Home) button.
- **3.** Tap [Fax].



- 4. Tap [Receive].
- **5.** Hang up the handset.

Using the Secure Receiving Mode

You can configure the machine settings so that the received faxes cannot be browsed by other persons. In the secure receiving mode, incoming faxes are not printed immediately, and are stored in the machine's memory. You can print saved faxes by entering a preset passcode.

Configuring the Secure Receiving Mode Settings

1. At the Home screen, tap > [Device].



- 2. Tap [Security Settings] > [Admin Authentication].
- **3.** Tap [On].
- **4.** Specify a four-digit Admin Authentication passcode and tap [OK].
- 5. Enter the specified passcode again and tap [OK]>K.
- **6.** Tap [Secure Fax Receive].
- **7.** Tap [On].
- 8. Specify a four-digit passcode for Secure Fax Receive and tap [OK].

Faxes received in secure receiving mode are saved to the memory. On the [Jobs] screen, 🔙 is displayed, indicating that a fax has been saved to the memory.

Printing Received Faxes

1. At the Home screen, tap > [Jobs].



2. Tap 🔄 in the upper right part of the screen.

3. Specify a four-digit passcode for Secure Fax Receive and tap [OK].

Polling Receive

You can operate the machine to receive faxes stored in a remote machine according to the desired timing.

1. At the Home screen, tap [Fax].



- **2.** Enter the recipient fax number and tap [OK].
- **3.** Tap [Polling Receive].
- **4.** Tap [On].
- 5. Tap [Start].

Various Fax Features

1. At the Home screen, tap [Fax].



[Enter Fax Number]



Select a fax number from the address book.



Recalls the last dialed fax number.



Adds a pause symbol "-" to the fax number.

Press and hold **W**, to add the dial tone detection symbol [=] to a fax number. When the dial tone detection symbol [=] is added, the machine will begin sending after a dial tone is heard.

८१))

Specify on-hook dialing to send or receive faxes manually.

Configuring the Detailed Settings

- **1.** Tap **X**.
- **2.** Scroll the screen to change fax settings as needed.

[Add Chain Dial]

You can add addresses.

Note

• Displayed when [Device]>[General]>[Fax Settings]>[Add Chain Dial] is set to [Yes].

[Preview]

Specify whether to display the preview of the scanned data before sending.

[Lighten/Darken]

Specify the density to make the outgoing fax darker or lighter.

[2-Sided Scanning]

Specify whether one side or both sides of a document are to be scanned.

[Resolution]

Select the image quality when scanning a document.

[Cover Sheet]

Specify whether to attach a cover sheet to faxes when sending.

[Polling Receive]

Operate the machine to receive faxes stored in a remote machine.

[Delay Send]

Send faxes at specified times. Select [On] to specify the time at which a fax will be sent.

[Next Orig on Doc Glass]

Specifies whether to show a confirmation screen regarding the next document after a document has been placed on the document glass and scanned.

[Check G3 ID and Send]

When set to [On], the machine first receives the connection G3ID, and transmits the fax only if the authentication numbers match.

7.2 Sending a Fax From a Computer(Direct Fax)

When you install the Printer Control Language (PCL) driver or fax driver, you can send a document created on a program by fax directly from your computer, in the same way as you print the document. This feature is called "Direct Fax."



Note

- Only black and white faxes can be sent using Direct Fax.
- The names of the dialog boxes and the buttons may be different from those given in the following procedure depending on the program you are using.

For Windows

You can send a fax from a computer using the PCL driver.

S Refer

• For details on how to install the driver, refer to "Installing Software for Windows" (P.25).

- **1.** Open the file that you want to fax.
- **2.** From the [File] menu, select [Print].

3. Select the machine, and click on [Preferences].

🖶 Print	×
General Select Printer Fax FUJIFILM Apeos C325z/328df	
 Status: Ready Location: Comment: 	Print to file Preferences Find Printer
Page Range All Selection Pages:	Number of <u>c</u> opies: 1 Collate
	Print Cancel Apply

- **4.** Under the [Paper/Output] tab, select [Fax] from [Job Type].
- **5.** Select the [Fax] tab.
- **6.** Specify the fax transmission settings.

6 Refer

• For details about the settings, see the help of the PCL or fax driver.

- 7. Click on [OK], close the [Printing Preferences] dialog box, and click on [Print].
- 8. Specify the destination.
 - 6 Refer

• For details about how to specify the destination, see the help of the PCL or fax driver.

9. Click on [Start Sending].

For Mac

You can send faxes from a computer using the AirPrint feature.

🖂 Note

- When sending fax with a Mac, log in to Internet Services as the Administrator and click on [Network] in the upper part of the screen. From [Mobile Printing], select [AirPrint], then make sure that the checkbox for [Enable] is selected. When the machine and a Mac are connected via USB, select the checkbox for [AirPrint]>[USB Connection]. For details, refer to Internet Services Help.
- **1.** From the [Apple] menu, open [System Preferences], and click on [Printers & Scanners].
- 2. When the machine and a Mac are connected via WiFi or Ethernet, click on [+].

When the machine and a Mac are connected via USB, make sure the machine appears in the [Fax] display, and proceed to step 5.

- **3.** Select the machine, and from [Use], select [AirPrint].
- 4. Click on [Add].
- **5.** Open the file that you want to fax.
- **6.** From the [File] menu, select [Print].

Note

- The names of the dialog boxes and the buttons may be different from those given in the following procedure depending on the program you are using.
- **7.** Select the machine from [Printers], then enter the fax number for the recipient under [To].
- 8. Click on [Fax].

8 Operation from Smartphones or Tablets

8.1 Connecting the Machine to Smartphones/Tablets

You can connect a smartphone, tablet or other mobile device for easy, quick printing or scanning of documents, photos, etc.

Use any of the following methods to connect the machine to a mobile device.

• Via Wireless Network

Connect the machine and the mobile device using an access point or wireless router.



• Via Wi-Fi Direct

Connect the machine and the mobile device directly without using an access point or wireless router.



Via Wireless Network

Setting Up the Machine

1. Make sure that the machine is connected to the wireless network.

6 Refer

• For details on connection methods, refer to "Connecting to a Wireless Network" (P.18).

Setting Up the Mobile Devices

Note

- The procedure varies depending on the model of the mobile device. For details, see the manual supplied with the mobile device.
- **1.** Enable the Wi-Fi function of the mobile device.
- **2.** Select the network (SSID) that the machine is connected to.
- **3.** Enter the passphrase, and then establish the wireless connection.
Note

• A passphrase may be printed on the exterior of an access point or wireless router. For details, see the manual supplied with the access point or wireless router.

Via Wi-Fi Direct

⊡ Note

• You can connect up to three mobile devices.

Setting Up Wi-Fi Direct

To use Wi-Fi Direct, you need to first configure the Wi-Fi Direct settings from the operator panel of the machine. When you select the SSID of the machine on the display of the mobile device and then enter the specified passphrase, the mobile device will be connected to the machine via Wi-Fi Direct.

Setting Up the Machine

Note

- You can also use Internet Services to configure the settings. For details, refer to Internet Services Help.
- Wi-Fi Direct cannot be used in an IPv6 or Ad-hoc environment.

1. At the Home screen, tap **>** [Device].



- 2. Tap [Network Settings] > [Wi-Fi Direct].
- **3.** Tap [Enable]>[OK] for [Wi-Fi Direct].
- **4.** Turn off the machine, and then turn it on again.
- **5.** After restarting the machine, tap >[Device]>[Network Settings]>[Wi-Fi Direct].
- **6.** Tap [Paired Device].
- 7. Confirm that no more than two mobile devices are displayed on the screen, and tap \boxtimes .

🔄 Note

- If there are three mobile devices connected, additional connections to the Wi-Fi Direct network will not be possible. Disconnect all currently connected mobile devices from the network. For details, refer to "Disconnecting the Mobile Device From the Wi-Fi Direct Network" (P.110).
- **8.** Tap [SSID].
- **9.** Change SSID as needed, and tap [OK].

Note

• When the SSID is changed, the mobile devices shown on the screen in step 7 are disconnected.

10. Tap [Passphrase].

11. Confirm the passphrase, then tap **K**.

Note

• Tap [Print Passphrase], and the passphrase will be printed.

Connecting Mobile Devices to the Machine

• For details, see the manual supplied with the mobile device.

- **1.** Enable the wireless LAN function of the mobile device.
- **2.** Select the SSID of the machine.
- **3.** Enter the passphrase.

Disconnecting the Mobile Device From the Wi-Fi Direct Network

1. At the Home screen, tap > [Device].



2. Tap [Network Settings] > [Wi-Fi Direct] > [Paired Device].

Note

• When a mobile device is connected to the machine through Wi-Fi Direct, [Paired Device] will appear.

- **3.** Tap [Disconnect All].
- **4.** Tap [Disconnect Now] or [Disconnect and Reset Passphrase].
- **5.** When an execution confirmation message appears, tap [Yes].

Resetting the Passphrase

Note

• Resetting the passphrase will disconnect the mobile device.

1. At the Home screen, tap > [Device].



- 2. Tap [Network Settings] > [Wi-Fi Direct].
- **3.** Tap [Passphrase].
- 4. Tap [Reset Passphrase] > [Yes].

Mobile devices are disconnected, and the new passphrase is displayed.

8.2 Using the Print Utility

Print Utility is an application for use with smartphones or tablets. You can use it to print, copy, scan and fax from smartphones or tablets. When using a device with the NFC feature, you can start the job simply by holding the device over the NFC touch area. You can download it from the App Store or Google Play.

8.3 Using Other Print Services

AirPrint

AirPrint is a printing service offered by Apple Inc. Without installing the print drivers or special programs, you can print the documents specified on iOS devices such as iPad or iPhone, or on Mac.

Note

• When using this feature with [Print Accounting] enabled, it is necessary to enable [Unauthenticated User Print]. For details, refer to "[Unauthenticated User Print]" (P.138).

Enabling the AirPrint Settings

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

To check the machine's IP address, press the (Home) button on the operator panel, and tap > [Device] > [About].

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM		
🖆 Home 🛱 Jobs		Log In 🔱 ⑦		
✓ Device: Ready				
	About	Details		
Device Name		Apeos C325z/328df		
IP Address		192.0.2.1		
Location				
System Administrator				
Notifications				
No Notifications.				
	Supplies	Details		
Cyan (C) 100%	Magenta (M) 100% 100%	w (Y) Black (K) 100%		
Trays				
		vi lain		
Usage Counters 🗸 🗸				

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

6 Refer
• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Network] in the upper part of the screen.
- **5.** Click on [Mobile Printing]>[AirPrint].
- **6.** Select the checkbox for [Enable].
 - Note
 - When connected via USB, select the [USB Connection] check box for [AirPrint].
- **7.** Click on [OK].
- 8. Click on [Restart Now].
- **9.** Once the machine completes restart, click on [Refresh].

Printing With AirPrint

The following procedure uses iOS as an example.

- **1.** Open your e-mail, photo, web page, or document that you want to print.
- 2. Tap the 🖞 icon.
- **3.** Tap [Print].
- **4.** Select the machine and set machine options.
- **5.** Tap [Print].

Mopria Print Service

Mopria Print is a service that enables you to print from printers certified by Mopria via Android (5.0 and later) smartphones and tablets without any special settings.

Start by downloading the Mopria Print Service app to your Android device from the Google Play Store and installing it.

In order to print, connect your mobile device to the same network as the machine or use the Wi-Fi Direct functionality to connect your mobile device to the machine.

Note

• When using this feature with [Print Accounting] enabled, it is necessary to enable [Unauthenticated User Print]. For details, refer to "[Unauthenticated User Print]" (P.138).

Setting Up Mopria Print Service on the Machine

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

- To check the machine's IP address, press the (Home) button on the operator panel, and tap > [Device] > [About].
- 2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328	Bdf	FUJIFILM			
🖆 Home 🛱 Jobs		Log In 🔱 🕐			
✓ Device: Ready					
	About	Details			
Device Name		Apeos C325z/328df			
IP Address		192.0.2.1			
Location					
System Administrator					
Notifications					
No Notifications.					
	Supplies	Details			
Cyan (C) 100%	Magenta (M) Yellow (Y) Black. 100% 100%	N)			
Trays					
	→ - 1 A4 Plain				
Usage Counters					

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

6 Refer

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Network] in the upper part of the screen.
- **5.** Click on [Mobile Printing]>[Mopria].
- **6.** Click on [Enable]>[OK].

Printing With Mopria Print Service



6.3 **Refer** • For details, see https://mopria.org/.

9 Changing the Machine Settings

9.1 Understanding the Machine Settings Menus

The following describes the settings displayed when you tap **)** on the home screen, then tap [Device].

1. At the Home screen, tap > [Device].



2. Scroll the screen to change machine settings as needed.



[Language]	You can select the language used on the machine.
[About]	You can check the information such as the machine's model name, IP address, and serial number of the machine. When the device has a fax feature, the fax number will also be displayed.
[Notifications]	Notifications from the machine are presented.
[Information Pages]	You can print various reports and lists.

[Trays]	You can specify the size and type of paper loaded in Tray 1, the Bypass Tray, and Tray 2 (250-Sheet Feeder) (optional).
[Supplies]	You can check the status of consumables.
[Billing Meters]	You can check the total number of pages printed up to now.
[General]	You can configure the general settings for the machine, such as date, time, or sound.
[Network Settings]	You can configure the network settings.
[App Defaults]	You can configure the default settings for the copy, fax, and scan functions, and the USB Direct Print feature.
[Security Settings]	You can configure the security settings, such as limiting access to the settings menus or functions.
[Maintenance]	You can configure the maintenance settings, such as for cleaning the transfer unit and initializing the memory.
[Advanced Settings]	You can customize the settings in accordance with the setting environment, or your preferences.

9.2 [Language]

You can select the display language.

9.3 [About]

You can check the information such as model name, IP address, and serial number of the machine. When the device has a fax feature, the fax number will also be displayed.

9.4 [Notifications]

Notifications from the machine are presented.

9.5 [Information Pages]

You can print the following reports and lists.

[System Settings]

Print a list of information on machine settings and configuration, such as network settings and installed optional accessories.

[Panel Settings]

Print the details of the machine's settings.

[PCL Font List]

Print a list of the Printer Control Language (PCL) fonts that can be used with the machine.

[PCL Macro List]

Print information on the downloaded PCL macro.

[PS Font List]

Print a list of the PostScript language compatibility fonts that can be used with the machine.

[PDF Font List]

Prints a sample of the available PDF fonts.

[Job History]

Print a history of the print, copy, scan or fax jobs that have been executed with the machine. This list contains the latest 20 jobs.

[Error History]

Print a detailed list of paper jams and fatal errors.

[Printer Meter]

Print a report on the total number of pages printed.

[Demo Page]

Prints a sample stored in the machine.

[Protocol Monitor]

Print the latest fax protocol information.

[Address Book]

Print a list of all addresses registered in the address book.

[Server Address]

Print a list of server addresses registered in the address book.

[Fax Activity]

Print a history of faxes sent and received.

[Fax Pending List]

Print a list of all pending fax jobs.

[Stored Document List]

Print a list of print jobs saved using the Sample Set feature.

[Supplies Status Report]

Print the status of consumables usage.

9.6 [Trays]

Specify the size and type of paper loaded in Tray 1, the Bypass Tray, and Tray 2 (250-Sheet Feeder) (optional).

- "[Bypass]" (P.118)
- "[Tray 1]" (P.119)
- "[Tray 2]" (P.119)

6 Refer

• For sizes and types of print media that can be used, refer to "Feed Performance for Each Tray" (P.44).

[Bypass]

Specify the size and type of paper loaded in the Bypass Tray.

[Prioritize Driver Setting]

Specify whether to use the paper size and type specified on the print driver.

Note

• When specifying the paper size and paper type, select [Off].

[Paper Size]

Select the paper size.

When using nonstandard paper sizes, select [Custom Paper Size], and specify the paper length and width.

• For paper that can be used, refer to "Feed Performance for Each Tray" (P.44).

[Paper Type]

Select the paper type.

[Display Tray Prompt]

Specify whether to display a screen for defining the paper size and type when paper is loaded in the Bypass Tray.

[Tray Priority]

Specify an order of priority in which the paper trays are to be used. If two or more paper trays are loaded with the same paper size and type, the paper tray to be used is automatically selected according to this priority order.

[Tray 1]

Specify the size or type of paper loaded in Tray 1.

[Paper Size]

Select the paper size.

[Paper Type]

Select the paper type.

[Display Tray Prompt]

Specify whether to display a screen for specifying the paper size and paper type when paper is loaded in Tray 1.

[Tray Priority]

Specify an order of priority in which the paper trays are to be used. If two or more paper trays are loaded with the same paper size and type, the paper tray to be used is automatically selected according to this priority order.

[Tray 2]

Note

• When Tray 2 (250-Sheet Feeder) (optional) is installed, it can be used. Specify the size and type of paper loaded in Tray 2 (250-Sheet Feeder) (optional).

[Paper Size]

Select the paper size.

[Paper Type]

Select the paper type.

[Display Tray Prompt]

Specify whether to display a screen for specifying the paper size and paper type when paper is loaded in Tray 2 (250-Sheet Feeder) (optional).

[Tray Priority]

Set the priority order of the paper trays to be used. If paper trays loaded with the same paper size and type exist, the paper tray is automatically selected according to this priority order.

9.7 [Supplies]

You can check the status of consumables usage.

9.8 [Billing Meters]

You can check the total number of pages printed up to now.

[Meter 1]

Displays the total number of color printouts.

[Meter 2]

Displays the total number of monochrome printouts.

[Meter 3]

Always shows "0" on your printer.

[Meter 4]

Displays the total number of color and monochrome prints ([Meter 1]+ [Meter 2]).

9.9 [General]

You can configure the general settings for the machine, such as date, time, or sound.

- "[Date & Time]" (P.121)
- "[Display Brightness]" (P.121)
- "[Sounds]" (P.121)
- "[NFC]" (P.121)
- "[Status LED(Green)]" (P.121)
- "[Power Saver]" (P.121)
- "[Timers]" (P.121)
- "[Units]" (P.121)
- "[Default Paper Size]" (P.122)
- "[Operation for Start Button]" (P.122)
- "[Default View of Home]" (P.122)
- "[Fax Settings]" (P.122)
- "[Email Settings]" (P.126)

[Date & Time]

Set the date, time, and time zone.

[Display Brightness]

Specify the screen brightness of the touch panel.

[Sounds]

Select the volume level of the notification sounds.

[NFC]

Specify whether to allow a mobile device such as a tablet or a smartphone to connect to the machine via NFC communication.

[Status LED(Green)]

Specify whether to enable the blinking feature of the Status LED on the operator panel.

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6 Refer
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• For details on status LEDs, refer to "Operator Panel" (P.12).

[Power Saver]

Set the amount of time until the machine enters Power Saver Mode.

6 Refer

• For details on power saving features, refer to "Power Saver Mode" (P.42).

[Timers]

Configure the timer settings.

[Auto Clear]

Select the amount of time until the machine returns to the [Home] screen when the machine is not operated for a certain period of time.

Note

• This setting is also used when scanning the document loaded on the document glass, as the time from the printer displays confirmation on the next document until the document is automatically sent.

[Fault Timeout]

Specify the amount of time the machine waits before returning from the error screen to the Home screen when an error not requiring users' operation is displayed.

[Units]

Select the default measurement unit of the numeric value displayed on the operator panel.

[Default Paper Size]

Select from A4 or Letter for paper size used in printing reports or data of unspecified size.

[Operation for Start Button]

You can specify either tap or slide operation for the Start button.

[Default View of Home]

You can specify either the App list screen or PIN list as the Home screen default view.

6 Refer

• For details of the App and PIN List, refer to the "About the Home Screen" (P.32).

[Fax Settings]

Specify the settings for the fax function.

[Fax Number]

Enter a fax number for the machine. The fax number is printed on the fax header.

[Country/Region]

Select the country where the machine is used.

[Company Name]

Specify the sender name. The specified name will appear in fax headers.

[Fax Line Settings]

Configure the basic settings for the fax line.

[Transmission]

Select the line type.

[Line Monitor Tone Volume]

Select the volume level of the line monitor, which can be heard through the internal speaker until a connection is made.

[DRPD Pattern]

Provides a separate number for faxing with a distinctive ring pattern.

Pattern1-7 Distinctive Ring Pattern Detection (DRPD) is a service provided by some telephone companies. DRPD Patterns are specified by your telephone company. The following shows the patterns provided with the machine.



Ask your telephone company which pattern you need to select to use this service.

[Ext. Phone Hook Threshold]

Select the detection level of an off-hook signal from the external telephone.

[Off Hook Wake Up]

Specify whether to recover from the power saver mode when you pick up the handset of the external telephone.

[Incoming Fax Settings]

Configure the settings for receiving faxes.

[Receive Mode]

Specify the fax receiving mode.

[TEL Mode]

Receive transmissions using an external telephone or by operating the touch panel display. Once the ring tone sounds, the fax can be received by picking up the external handset and entering the remote receive code, or by tapping [Receive] on the touch panel display.

[FAX Mode]

Automatically receives faxes.

[TEL/FAX Mode]

If there is an incoming transmission from the sender, fax receipt will begin after the external telephone rings for the interval specified in [TEL/FAX Mode] of [Auto Answer Setup]. When the caller is using a telephone, a ring tone will sound from the speaker built into the machine.

[Ans/FAX Mode]

This configuration assumes use of a telephone answering machine. When a signal arrives from the caller, it is detected as either a fax transmission or voice call. When the caller is sending a fax, the fax will be received automatically, and when a voice call is being made, the caller's message will be recorded by the answering machine. If the power supply to the answering machine is turned off, the machine's receiving mode will automatically switch to [FAX Mode] after the ring tone sounds for the interval specified beforehand.

[DRPD Mode]

Before using the Distinctive Ring Pattern Detection (DRPD) option, a distinctive ring service must be installed on your telephone line by the telephone company. After the telephone company has provided a separate number for faxing with a distinctive ring pattern, configure the fax setup to monitor for that specific ring pattern.

[Ring Tone Volume]

Specify ring tone volume. This setting is enabled when [Receive Mode] is [TEL/FAX Mode], and the ring tone sounds from the machine's built-in speakers for a phone call from the sender.

[Auto Answer Setup]

Specify the settings for automatic fax reception.

[FAX Mode]

Set the interval at which the machine goes into the fax receive mode after receiving an incoming call.

[TEL/FAX Mode]

Set the interval at which the machine goes into the fax receive mode after the external telephonereceives an incoming call.

[Ans/FAX Mode]

Set the interval at which the machine goes into the fax receive mode after the external answering machine receives an incoming call.

[Junk Fax Filter]

Specify whether to reject faxes from fax numbers not registered in the address book of the machine.

[Forward Settings]

Specify whether to forward incoming faxes to specified destinations.

[Off]

Print incoming faxes from the machine.

[Forward]

Forwards incoming faxes to specified destinations.

• [Forwarding Number]

Enter a fax number for the destination to which incoming faxes are forwarded.

[Print and Forward]

Prints incoming faxes from the machine, and forward them to a specified fax number.

• [Forwarding Number]

Enter a fax number for the destination to which incoming faxes are forwarded.

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[Forward to Email]

Forwards incoming faxes to specified e-mail addresses.

[Print and Email]

Prints incoming faxes from the machine, and forward them to a specified e-mail address.

[Forward to Server]

Forwards incoming faxes to specified destination servers.

[Print & Fwd to Server]

Prints incoming faxes from the machine and forward them to a specified server address.

Note 🖓

- When forwarding to e-mail, it is necessary to specify an e-mail server and forwarding address. For details, refer to Internet Services Help.
- The machine may not display forwarding errors, depending on the e-mail server settings. When necessary, confirm that the fax was correctly forwarded to the specified forwarding address.
- When forwarding to a server, it is necessary to specify a file server and forwarding address. For details, refer to Internet Services Help.

[2-Sided Printing]

Specify whether to print the received faxes on both sides of a sheet of paper.

Note

• This feature may not be available depending on the size of the received faxes or settings of the trays, etc.

[Remote Receive]

Specify whether to allow faxes to be received by operating an external telephone connected to the machine. To use this feature, it is necessary to set [Remote Receive] to [On], and to specify a twodigit code on the displayed screen. When a fax arrives, you can receive faxes using an external telephone by entering the two-digit code specified with [Remote Receive].

[Auto Reduction]

Set the operation when the length of a received fax document exceeds the length of paper to be printed.

[Outgoing Fax Settings]

Configure the settings for sending faxes.

[Auto Redial Setup]

Specify the settings for automatic redial.

[Dial Type]

Select the dialing type.

[Prefix Dial]

Specify a prefix dial number. This number is dialed preceding any dial number. This is useful in telephone networks using Private Branch Exchange (PBX).

[Cover Sheet]

Specify whether to attach a cover page to faxes. The cover page is attached to the first page of the outgoing fax as the cover. The cover page contains the recipient, sender name, fax number of the machine, number of pages, and date and time of sending.

[Send Header]

Specify whether to add a Send Header at the top of transmitted documents. A Send Header includes the date, transmission start time, sender's name, sender ID and page count.

[ECM]

Specify whether to enable the ECM feature. To use the ECM feature, the remote machines must also support the ECM feature. ECM stands for "Error Correction Mode." With ECM, which is one of the G3 communication methods, the machine checks that the data is properly sent to the recipient, and if not, resends the data.

[Modem Speed]

Select the fax modem speed when a fax transmission or reception error occurs.

[Display Manual Fax Recipient]

Specify whether to display a fax number for the recipient on the screen of the operator panel when manually sending a fax.

[Fax Reports]

Configure the settings for fax reports.

[Fax Activity]

Specify whether to automatically print the transmission results history when the total number of result items reaches 50.

[Fax Transmit]

Specify whether to print the transmission results after a fax is sent.

[Fax Broadcast]

Specify whether to print transmission results after a fax transmission to multiple destinations.

[Protocol Monitor]

Specify whether to print a protocol monitor report, which helps you identify the cause of a communication problem.

[Add Chain Dial]

Specify whether to combine multiple fax numbers and specify the other parties.

[Email Settings]

Configure the e-mail settings.

[Max Email Size]

Specify the maximum size of an e-mail that can be sent.

9.10 [Network Settings]

You can configure the network settings.

• "[Network]" (P.127)

- "[Wi-Fi]" (P.127)
- "[Wi-Fi Direct]" (P.128)
- "[Ethernet]" (P.129)
- "[Protocol]" (P.130)
- "[Other]" (P.130)

[Network]

You can switch between wireless LAN (Wi-Fi) and wired LAN (Ethernet) network connections.

[Wi-Fi]

Note

This setting can be used when [Wi-Fi] is selected in [Network].

Configure the wireless network settings.

[WPS Setup]

Specify the wireless network settings using WPS.

[Wi-Fi Setup Wizard]

To configure the wireless network settings, either select the wireless network access point from the screen display, or tap [Enter SSID] or [WPS Setup].

[Enter SSID]

Enter the name to identify the wireless LAN access point.

[Infrastructure]

Select the encryption type for an infrastructure network.

[Ad hoc]

Specify the encryption type for Ad-hoc mode.

Note

• [Ad hoc] settings can be used when [Wi-Fi Direct] is disabled.

[WPS Setup]

Specify the wireless network settings using WPS.

[IP Mode]

Select the IP mode.

Note

• When [IPv6] Mode is set, Wi-Fi Direct cannot be used.

[Dual Stack]

Uses both IPv4 and IPv6 to specify the IP address.

[IPv4]

Uses IPv4 to specify the IP address.

[IPv6]

Uses IPv6 to specify the IP address.

[TCP/IP]

Configure the TCP/IP settings.

[IP Addressing]

Specify the method for acquiring an IP address.

[IP Address]

Display the IP address assigned to this machine. With [IP Addressing] set to [Manual Input], enter the IP address.

[Subnet Mask]

Display the subnet mask assigned to this machine. With [IP Addressing] set to [Manual Input], enter the subnet mask.

[Gateway Address]

Display the gateway address assigned to this machine. With [IP Addressing] set to [Manual Input], enter the gateway address.

[Reset Wi-Fi Settings]

Initializes wireless network settings. After performing this setting and restarting the machine, all the wireless network settings are reset to their factory settings.

[Wi-Fi Direct]

Note

- This setting can be used when [Wi-Fi] is selected in [Network].
- Wi-Fi Direct cannot be used in an IPv6 or Ad-hoc environment.

Configure the Wi-Fi Direct network settings.

[Wi-Fi Direct]

Specify whether to enable or disable the Wi-Fi Direct network.

[Group Role]

[Auto]

Automatically specifies the group role of the machine.

[Group Owner]

Sets the machine as the group owner of the Wi-Fi Direct network. When the machine is set to the group owner, the machine functions as the access point or wireless router.

[Device Name]

Enter the machine name that identifies the Wi-Fi Direct network with up to 32 alphanumeric characters.

When you select the machine name on your mobile device, find the name specified here.

[Paired Device]

Displays the status of the Wi-Fi Direct connections.

[Disconnect All] > [Disconnect Now]

Disconnects all the Wi-Fi Direct connections.

[Disconnect All] > [Disconnect and Reset Passphrase]

Disconnects the Wi-Fi Direct connections and changes the passphrase.

[SSID]

Displays the name of the network to be identified by Wi-Fi Direct. It can be entered following "DIRECT-XX" using no more than 23 alphanumeric characters. When selecting the name of the network connection through a mobile device, the specified name will be displayed here.

[Passphrase]

Displays the passphrase. Enter the passphrase displayed here when you connect to the Wi-Fi Direct network from your mobile device.

[Reset Passphrase]

Disconnects the Wi-Fi Direct connections and changes the passphrase.

[Print Passphrase]

Print the passphrase.

[Ethernet]

Note

• This setting can be used when [Ethernet] is selected in [Network]. Configure the wired network settings.

[IP Mode]

Select the IP mode.

[Dual Stack]

Uses both IPv4 and IPv6 to specify the IP address.

[IPv4]

Uses IPv4 to specify the IP address.

[IPv6]

Uses IPv6 to specify the IP address.

[TCP/IP]

Configure the TCP/IP settings.

[IP Addressing]

Specify the method for acquiring an IP address.

[IP Address]

Display the IP address assigned to this machine. With [IP Addressing] set to [Manual Input], enter the IP address.

[Subnet Mask]

Display the subnet mask assigned to this machine. With [IP Addressing] set to [Manual Input], enter the subnet mask.

[Gateway Address]

Display the gateway address assigned to this machine. With [IP Addressing] set to [Manual Input], enter the gateway address.

[Modem Speed]

Select the communication speed and the duplex settings of Ethernet.

[Protocol]

Specify whether to enable or disable each protocol.

[Other]

Configure the advanced network settings.

[IPv4 Filter]

Specifies whether to restrict devices that can communicate with the machine. Range of IPv4 address to allow communication with the machine can be set in Internet Services.

Note

• This feature does not apply to communication via Wi-Fi Direct.

[IPv6 Filter]

Specifies whether to restrict devices that can communicate with the machine. Range of IPv6 address to allow communication with the machine can be set in Internet Services.

Note

• This feature does not apply to communication via Wi-Fi Direct.

[PS Data Format]

Specifies the PostScript language compatibility communication protocol.

[Auto]

Used when auto-detecting the PostScript language compatibility communication protocol.

[Standard]

Used when the communication protocol is in ASCII interface.

[BCP]

Used when the communication protocol is in binary format.

[TBCP]

Used when the communication protocol supports both ASCII and binary data to switch between them according to the specified control code.

[Binary]

Used when no special processing is required for data.

[Disable IEEE 802.1x]

Disables IEEE 802.1x authentication.

Note

• This setting can be used when the machine is connected using a LAN cable, and IEEE 802.1x authentication has been specified through Internet Services. For details, refer to Internet Services Help.

[Reset Network Settings]

Initialize the wired LAN (Ethernet) and wireless LAN (Wi-Fi) settings stored in memory. After performing this setting and restarting the machine, all the Ethernet and wireless network settings are reset to their factory settings.

[Delete All Certificates]

Deletes all certificates of the machine.

9.11 [App Defaults]

You can configure the default settings for the copy, fax and scan functions, and the USB Direct Print feature.

- "[Copy Settings]" (P.131)
- "[Fax Settings]" (P.132)
- "[Scan Settings]" (P.133)
- "[Direct Print Settings]" (P.134)

[Copy Settings]

Configure the default settings for the copy function.

[Output Color]

Select the default color mode.

[Lighten/Darken]

Specify the default copy density.

[Reduce/Enlarge]

Specify the default copy zoom ratio.

[Paper Trays]

Specify the paper tray to be selected as the default settings.

[2-Sided]

Specify whether to copy on both sides of a sheet of paper as the default settings.

[2-Up]

Specify whether to copy two pages of a document to fit onto one side of a sheet of paper as the default settings.

[Number of Cards]

Select the number of cards to be copied at a time when making a Copy (ID Card) as the default settings.

[Sharpness]

Specify the default sharpness level of the image. Select [Sharpen] to sharpen the appearance of the image, and [Soften] to soften its appearance.

[Original Size]

Select the default document size to be copied.

[Original Type]

Select the default document type.

[Collation]

Configure the default setting to specify whether to produce output page by page or grouped by batch when copying multiple pages multiple times.

[Saturation]

Specify the default vividness level of color.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when copying.

[Top & Bottom Erase], [Left & Right Erase], [Center Erase]

Specify the default margins to remove the shadows when copying a thick document or a booklet.

[Color Balance]

Configure color balance default settings for low, medium or high density of each color: yellow, magenta, cyan and black.

[Fax Settings]

Configure the default settings for the fax function.

[Preview]

Specify whether to display the preview of the scanned data before sending a fax as the default settings.

[Resolution]

Select the default image quality when scanning a document.

[2-Sided Scanning]

Specify a default value for whether one side or both sides of a document are to be scanned.

[Lighten/Darken]

Specify the default density of outgoing faxes.

[Delay Send]

When setting [Delay Send], specify the default value for the time at which to begin sending.

[Next Original on Document Glass]

Specifies the default value whether to show a confirmation screen regarding the next document after a document has been placed on the document glass and scanned.

[Check G3 ID and Send]

When set to [On], the machine first receives the connection G3ID, and transmits the fax only if the authentication numbers match.

[Scan Settings]

Configure the default settings for the scan function.

[File Name]

Specify how to name the scanned data as the default settings. File names can be specified up to 50 characters, in the following format. img_YYMMDDHHMMSS.extension

Note

- YYMMDDHHMMSS includes two digits each to indicate the year, month, date, hour, minute and second.
- In cases where files are formatted one page per file, destination file names are duplicates, or when a scanner (e-mail transmission) is used, a (hyphen) and consecutive four-digit number (0001 9999) are added after the file name.
- The following characters cannot be used for the file name even though they are displayed on the screen keyboard.

\/:*?"<>|

[File Format]

Select the default file format of the scanned data to be saved.

Note

• You can set passwords for encryption when saving to PDF.

[Preview]

Specify whether to display the preview of the scanned data before storing or sending as the default settings.

[Output Color]

Select the default color mode when scanning a document.

[Resolution]

Select the default scan resolution rate when scanning a document.

[Original Size]

Select the default document size to be scanned.

[2-Sided Scanning]

Specify a default value for whether one side or both sides of a document are to be scanned.

[Lighten/Darken]

Specify the default scan density.

[Sharpness]

Specify the default sharpness level of the image. Select [Sharpen] to sharpen the appearance of the image, and [Soften] to soften its appearance.

[Contrast]

Specify the default difference between the light and the dark. Select [More] to increase contrast, and [Less] to decrease contrast.

[Background Suppression]

Specify whether to suppress the background color of the document (the color of the paper or background) when scanning.

[Top & Bottom Erase], [Left & Right Erase], [Center Erase]

Specify the default margins to remove the shadows when scanning a thick document or a booklet.

[Add Folder]

Specify whether to create a new folder to which the scanned data is stored as the default settings.

[Next Original on Document Glass]

Specifies the default value whether to show a confirmation screen regarding the next document after a document has been placed on the document glass and scanned.

[Direct Print Settings]

Configure the default settings for the USB Direct Print feature.

[Output Color]

Specify whether to print in color or black and white as the default settings.

[Paper Trays]

Specify the paper tray to be selected as the default settings.

[2-Sided]

Specify whether to Print on one side or both sides of a sheet of paper as the default settings. For two-sided printing, specify whether the printouts are bound at the long edge or short edge.

[Layout]

Specify the default number of pages to be imposed on one side of print media.

[Image Type]

Select the default print image quality.

[Auto]

Print PDF or TIFF files with [Text] Mode, and JPEG files with [Photos (Standard Quality)] Mode.

[Photos (Standard Quality)]

Settings optimized for photos (standard).

[Photos (High Quality)]

Settings optimized for photos (high quality).

[Text]

Settings optimized for text.

[Collation]

Configure the default setting to specify whether to produce output page by page or grouped by batch when printing multiple pages multiple times.

[PDF Password]

Set the default password used to print PDF files protected by a password.

9.12 [Security Settings]

You can configure the security settings, such as limiting access to the setting menus or functions.

- "[Admin Authentication]" (P.136)
- "[User Permissions]" (P.136)
- "[Secure Fax Receive]" (P.137)
- "[Save Fax Job Recipients]" (P.138)
- "[Print Accounting]" (P.138)
- "[Auto Color To Mono Print]" (P.138)
- "[Edit Email From Field]" (P.139)

- "[Recipient Security]" (P.139)
- "[Domain Filtering]" (P.139)
- "[Software Download]" (P.139)
- "[Login Attempts]" (P.139)
- "[Security Warning]" (P.139)
- "[Service Rep. Op. Restriction]" (P.140)
- "[Restrict Job Display Information]" (P.140)
- "[Address Book Encryption]" (P.140)
- "[Output Restriction for Print Jobs]" (P.140)

[Admin Authentication]

Specify whether to use the Admin Authentication feature to impose restrictions on access to each feature by setting passcodes.

Access restrictions can be applied to the following features:

- [Address Book]
- [Information Pages]
- [General]
- [Network Settings]
- [App Defaults]
- [Security Settings]
- [Maintenance]
- [Advanced Settings]

Note

• Features subject to access restrictions are marked with
. Passcode entry is necessary in order to operate restricted features.

6 Refer

• For details, refer to "Limiting Access to Features" (P.40).

[Change Passcode]

Change the passcode to be used.

📇 Note

• This setting can be used when [Admin Authentication] is enabled.

[User Permissions]

Note

• This setting can be used when [Admin Authentication] is enabled.

Enable or disable each feature of the machine, or use passcodes to restrict use of features. With [Copy] and [USB Direct Print], you can place restrictions on color copying and color printing.

[Customize Home and App]

Specify whether to enable access to the feature that allows Home screen apps to be rearranged, new apps added, etc.

[Copy]

Specify whether to enable access to the copy feature. Select [Black & White Only], and access to color copying is disabled.

[Email]

Specify whether to enable the Scan to Email feature.

[Fax]

Specify whether to enable the fax function.

[Scan to Network]

Specify whether to enable the Scan to Network feature.

[Scan to PC/WSD]

Specify whether to enable the Scan to WSD feature.

[Scan to USB]

Specify whether to enable the Scan to USB feature.

[USB Direct Print]

Specify whether to enable access to the USB Direct Print feature. Select [Black & White Only], and access to color printing is disabled.

[Show When Inserted]

Specify whether the [USB] screen is displayed when a USB memory is inserted.

[Scan from PC]

Specify whether to enable access to the Scanning From a Computer feature. Select [Allow with Passcode], and passcode entry is required when scanning from a computer.

[Direct Fax]

Specify whether to enable access to the Direct Fax feature. Select [Allow with Passcode], and passcode entry is required when using the Direct Fax feature.

[Secure Fax Receive]

Note

- This setting can be used when [Admin Authentication] is enabled.
- Even when this setting is enabled, if [Forward Settings] is set to [Forward to Email], [Print and Email], [Forward to Server] or [Print & Fwd to Server], received faxes will be saved in the machine's memory, and forwarded to the specified destinations. A passcode is required when printing faxes from the machine or when forwarding to a specified fax number. A passcode is not required when forwarding to a specified address or server. For details on [Forward Settings], refer to "[Forward Settings]" (P.124).

Specify whether to require a passcode to print received faxes, and to change the passcode.

[Change Passcode]

Change the passcode to be used.

Note

• This setting can be used when [Secure Fax Receive] is enabled.

[Save Fax Job Recipients]

Specify whether to display the other party's information for completed outgoing/incoming fax jobs. When [On] is specified, the other party's information will be displayed under the following items.

- [Jobs] Screen
- [Information Pages] > [Job History]
- [Jobs] of Internet Services

[Print Accounting]

Configure the print restriction settings.

[Print Accounting]

Restricts printing and counts up printed pages for each user.

```
Note
```

• For details on how to limit user registration and printing with this machine, refer to "Permitting Only Registered Users to Print" (P.165) and "Setting Printing Restrictions on Each Registered User" (P.167).

[Unauthenticated User Print]

Enable [Print Accounting], and jobs for which account information (user name and password) is missing cannot be printed. Enable this feature when printing of jobs without account information is to be permitted. The jobs without account information are the following:

- · Jobs generated using other company's print drivers or utilities
- Jobs submitted using the following features:
 - USB Direct Print
 - AirPrint
 - Mopria Print Service

Note

• Even if a print driver or an application provided by us is used, jobs generated with the print driver's or application's user authentication settings disabled are regarded as jobs without account information.

[Auto Color To Mono Print]

When [Print Accounting] is enabled

The system forces monochrome printing of color jobs of users subject to restrictions on color printing. When [Unauthenticated User Print] is enabled, the system forces monochrome printing of color jobs without account information.

📇 Note

- Users restricted from printing in color are users prohibited to use color printing in [Accounting] of the Internet Services. If [Auto Color To Mono Print] is disabled, color print jobs of users restricted from printing in color will be canceled. For details, refer to "Permitting Printing Only in Black and White" (P.168).
- When [Print Accounting] is disabled Forcibly prints color jobs in black and white for all users.

[Edit Email From Field]

Specify whether to enable editing the e-mail address for the sender when you send scanned data using the Scan to Email feature.

6 Refer

• For details on sender addresses, refer to "Configuring the Settings for the Scan to Email Feature" (P.86).

[Recipient Security]

Specifies whether to show the destination confirmation screen for faxes and e-mails.

[Re-enter Fax Recipient]

Specifies whether to show the screen to re-enter or confirm the destination when entering the destination.

[Confirm Recipients]

Specify whether to display the destination confirmation screen when sending e-mail or faxes.

Note

• Set [On], and the destinations available for specification will be limited to those in the Address Book. Email addresses and fax numbers cannot be specified by entering them directly.

[Recipient Selection Method]

Set [Only From Address Book], and the destinations available for specification will be limited to those in the Address Book. E-mail addresses and fax numbers cannot be specified by entering them directly.

[Domain Filtering]

Specify whether to restrict sending e-mails to specified domains.

🖳 Note

• The forwarding domain is specified through Internet Services [Domain Filtering]. For details, refer to Internet Services Help.

[Software Download]

Specify whether to enable download of firmware updates.

[Login Attempts]

Specify the number of login attempts. The relevant login menus are: [Admin Authentication], [User Permissions] and [Secure Fax Receive].

[Security Warning]

Specify whether a security warning will appear when a user identified as the administrator accesses Internet Services for a device that has been assigned a global IP address.

[Service Rep. Op. Restriction]

You can restrict Customer Engineer operations so that a Customer Engineer cannot alter the settings of the machine.

[Restrict Job Display Information]

Specify whether to display or hide personal information of the jobs. Items that can be hidden are as follows.

1.0				
			Print, stored print	Document title, user name
			USB print	Document title
Operator Panel	Operator Papel	Job	Fax	Contact name, telephone number, sender
	Information	Email	Contact name, address	
		Scan to network, ID card scan	Server name	
			WSD Scan	PC name
	Internet Services	All job information		Document title, user name

[Address Book Encryption]

If [On] is selected, the Address Book data are encrypted and saved in the machine.

📋 Important

• If the setting is changed, the data registered in the Address Book are deleted.

[Output Restriction for Print Jobs]

If [Only Allow Secure Print] is selected, only secure print jobs are printed, while all other print jobs are canceled.

9.13 [Maintenance]

You can configure the maintenance settings, such as for cleaning the transfer unit and initializing the memory.

- "[Adjust Paper Type]" (P.141)
- "[Adjust Transfer Belt Unit]" (P.141)
- "[Adjust 2nd BTR]" (P.141)
- "[Image Position]" (P.141)
- "[Adjust Fusing Unit]" (P.141)
- "[Adjust Image Quality]" (P.141)
- "[Clean Developer/Transfer Unit]" (P.142)
- "[Toner Refresh]" (P.142)
- "[Bypass Tray Feed Method]" (P.142)
- "[Initialize NVM]" (P.142)
- "[Initialize Print Meter]" (P.143)
- "[Clear Stored Jobs]" (P.143)

- "[Clear Forms]" (P.143)
- "[Toner Cartridge]" (P.143)
- "[Adjust Altitude]" (P.143)
- "[Delete Job History]" (P.144)

[Adjust Paper Type]

Select the paper type.

[Adjust Transfer Belt Unit]

If ghosting occurs with output text and images, adjust the transfer voltage. If faint ghosting occurs, decrease the value to decrease the voltage.

[Adjust 2nd BTR]

For each paper type, adjust the transfer voltage of the transfer roll (BTR). If the colors on the print results are mottled, increase the value to increase the voltage. If there are blank white areas or uneven density near the bottom of the paper, decrease the value to decrease the voltage.

[Image Position]

If the print position is misaligned, adjust the image position.

[Lead/Side Registration]

For each tray, misalignment of the image position for either feed direction (lead [L] or side [S] registration) can be adjusted numerically.

[Perpendicularity]

Image perpendicularity can be adjusted numerically.

[Print Chart]

Print a position adjustment chart. This enables you to check for any misalignment in image position.

[Adjust Fusing Unit]

Adjust the temperature of the fusing unit for each paper type. If the paper curls, lower the temperature. If the toner does not properly adhere to the paper, raise the temperature.

[Adjust Image Quality]

Configure image quality and color correction settings.

[Adjust Color Registration]

If color registration is misaligned in print output, adjust color registration (color registration misalignment) either automatically or manually. Print a chart to perform manual adjustment.

[Adjust Density]

Correct toner density. Changing the numerical value changes the thickness and thinness.

[Calibration]

Calibrate automatically. When the rendering of value or hue in copies and prints is poor, the specified feature is calibrated.

[AdjPrintHdDensity(1Stripe)]

This can be used when streaks (lines) appear in copy or print output. Print a chart to make adjustments.

[AdjPrintHdDensity(Stripes)]

This can be used when regularly patterned streaks (vertical lines) appear in output. Print a chart to make adjustments.

[Image Quality for Coated]

Specify image quality when printing on coated paper.

[Clean Developer/Transfer Unit]

Clean the developer and transfer unit. Perform when the output result is blurred.

Note

• This feature uses drum cartridge, and may therefore shorten the service life of the drum cartridge.

[Toner Refresh]

Corrects toner and developer balance. Perform when the output result is blurred.

Note

• This feature uses toner, and may therefore shorten the service life of the toner cartridge, drum cartridge and waste toner container.

[Bypass Tray Feed Method]

Paper feed error of the machine will be reduced by selecting [Reduce Covers Feed Error] when using thick paper, envelope, label, or coated paper in the Bypass Tray.

[Initialize NVM]

Initialize memory (NVM). After performing this setting and restarting the machine, all the machine settings are reset to their factory default values.

[Fax Settings]

Deletes the following data registered in the machine: fax number, sender name, and fax number/e-mail addresses/server address to which incoming faxes are forwarded.

[Fax Information]

Delete the history of faxes sent and received and stored documents.

[Scan Settings]

Deletes the server addresses registered in the machine.

[User Account Settings]

Reset the Home screen and apps to the factory default state.

[User App Settings]

Deletes the added widget applications.

[System Settings]

Resets the system settings to the factory default state.

[Address Book]

Deletes the destinations in the address book.

Note

• When deleting the server address, select [Scan Settings].

[Initialize Print Meter]

Resets the print meter count.

[Clear Stored Jobs]

Clears print jobs saved using the stored print feature.

[Clear Forms]

Delete forms stored in the machine.

[Toner Cartridge]

Specify the toner cartridge to be used.

[Non-Genuine Toner]

Set when using the machine in custom mode. Use a compatible toner.

📋 Important

- Once Non-Genuine Toner mode is enabled, it cannot be disabled.
- Quality is not guaranteed when using this mode. Therefore, the designated functions and performance may not be achieved with this mode. Continuing using the product in this state may cause a printer malfunction.
- In Non-Genuine Toner Mode, the "[End of Drum Life]" (P.149) settings will be ignored. Also, toner and drum cartridge remaining content levels will not be displayed.

[Adjust Altitude]

If the machine is installed in a location with a high elevation, specify the altitude.

When the altitude is correctly selected, optimum printing quality is attained, and the remaining amount of toner is correctly displayed.

[Delete Job History]

Clears the job history of all finished jobs.

9.14 [Advanced Settings]

You can customize the settings in accordance with the setting environment, or your preferences.

- "[PS Settings]" (P.144)
- "[PCL Settings]" (P.145)
- "[PDF Settings]" (P.146)
- "[USB Port Settings]" (P.147)
- "[Copy Settings]" (P.147)
- "[Scan Settings]" (P.147)
- "[Output Settings]" (P.148)
- "[Low Toner Alert Message]" (P.149)
- "[End of Drum Life]" (P.149)
- "[Job History]" (P.149)
- "[LDAP Address Book]" (P.149)
- "[Optional Apps]" (P.150)

[PS Settings]

Configure PostScript language compatibility-related settings.

[PS Error Report]

Specifies whether to print the contents of the errors concerning PostScript language compatibility page description language. The change becomes effective after the printer is restarted.

Note

• Instructions from the PostScript language compatibility driver override the settings specified on the operator panel.

[PS Job Timeout]

Specifies whether to specify the execution time for one PostScript language compatibility job. The change becomes effective after the printer is restarted.

[Paper Trays]

Specifies the way to select the tray for PostScript language compatibility mode. The change becomes effective after the printer is restarted.

[PS Default Color]

Select the default color mode for PostScript language compatibility mode.
[PCL Settings]

Configure the machine settings related to the Printer Control Language (PCL).

[Paper Trays]

Specify the paper tray to be used.

[Output Size]

Specify the print paper size.

[Original Orientation]

Specify how text and graphics are oriented on a page.

[2-Sided]

Specify whether to print on both sides of a sheet of paper. For two-sided printing, specify whether the printouts are bound at the long edge or short edge.

[Font]

Specify the default font.

[Symbol Set]

Specify the default symbol set.

[Font Size]

Specify the font size for scalable typographic fonts.

[Font Pitch]

Specify the font pitch for scalable mono spaced fonts. Font pitch refers to the number of characters printed in one horizontal inch.

[Form Line]

Specify the number of prints to be made of each page. Line spacing is configured based on [Output Size] and [Original Orientation]. Specify paper size and document orientation in advance.

[Quantity]

Specify the number of copies to print.

Note

• For a specific job, set the quantity from the print driver. Values selected from the print driver always override values selected from the operator panel.

[Image Enhance]

Specify whether to enable the image enhance feature. Enabling this feature makes the boundary line between black and white smoother to decrease jagged edges and enhance the visual appearance.

[Hex Dump]

All data sent to the machine is printed in hexadecimal and representation, facilitating troubleshooting analysis. Control codes are not executed.

[Draft Mode]

Specify whether to save toner when printing. The print quality is lower when compared to normal printing.

[Line Termination]

Specify whether to add line termination commands.

[Output Color]

Select the color mode.

[Ignore Form Feed]

Specify whether not to print the blank pages without any images, and to print only the pages with images.

[PDF Settings]

Configure the machine settings that only affect PDF files.

[Quantity]

Specify the number of copies to print.

[2-Sided]

Specify whether to print on both sides of a sheet of paper. For two-sided printing, specify whether the printouts are bound at the long edge or short edge.

[Print Mode]

Select the print mode.

[PDF Password]

Set the password used to print PDF files protected by a password.

[Collation]

Configure the default setting to specify whether to produce output page by page or grouped by batch when printing multiple pages multiple times.

[Output Size]

Specify the print paper size.

[Layout]

Specify a print layout.

[PDF Default Color]

Select the color mode.

[Detect Job Separator]

Specify whether to detect that a print job has been completed successfully.

[USB Port Settings]

Configure the machine USB port settings.

[Port Status]

Specify whether to enable the machine's USB port.

[Fixed Port]

Specify whether to use the same port as the one specified when the software has been installed.

[PS Data Format]

Specify the PostScript language compatibility transmission protocol.

[Job Timeout]

Set the amount of time the machine waits until the machine receives data from the computer. The print job is canceled when the job is not printed within the specified time frame.

[Copy Settings]

Configure the advanced copy settings.

[Background Suppression Level]

Select the background suppression level to adjust the background density of the original.

[Scan Settings]

Configure the advanced scan settings.

[Background Suppression Level]

Select the background suppression level to adjust the background density of the original.

[TIFF Format]

Select the TIFF file format.

[Quality/File Size]

Select the image compression level.

[Output Settings]

Configure the settings for printing from the machine.

[Print ID]

Specify whether to print the user ID, and select the location where the ID is printed.

[Print Text]

Specify whether to print Page Description Language (PDL) data as text when the data is not supported by the machine.

[Substitute Tray]

Specify whether to use paper of a different size when the paper that is loaded in the specified tray does not match the paper size settings for the current job.

[A4/Letter Switch]

Specify whether to print A4 size jobs on Letter size paper if A4 size paper is not available, or to print Letter size jobs on A4 size paper if Letter size paper is not available.

[Prioritize Bypass Tray]

Specify whether to use the bypass tray when the paper tray is automatically selected from the print driver.

When [On] is specified, the paper tray is automatically selected from the printer driver, and the Bypass Tray is loaded with paper, the Bypass Tray will be used.

[Show Size Mismatch Error]

Specify whether an error is to be indicated on the operator panel in cases where the paper size specified in the print driver matches that on the operator panel, but the paper size specified in the print driver is different from that loaded in the specified tray.

Note

- When [Off] is selected, there is a possibility that the following may occur with all trays.
 - When the paper size is smaller than the document size, the back side of the paper may become soiled.
 - Printing may take some time.
 - Misalignment may occur with two-sided printing.
- With Tray 1, the following may occur.
 - Paper jams may occur when using paper sizes A5, B6 or smaller.
 - Paper may remain inside the machine after printing.
 - Paper jams may occur when using paper sizes smaller than A5 for two-sided printing.
- With Tray 2 (250-Sheet Feeder) (optional), the following may occur.
 - Paper jams may occur when using paper size A5 or smaller.
 - Paper may remain inside the machine after printing.
- With the Bypass Tray, the following may occur.
 - Paper jams may occur when using paper size A5 or smaller for two-sided printing.

[Banner Sheet]

Specify banner sheet insertion position and the tray from which to print.

[Report 2-Sided Print]

Specify whether to print reports on both sides of a sheet of paper.

[Letterhead 2-Sided Print]

Specify whether to print on both sides of letterhead.

[Hex Dump]

All data sent to the machine is printed in hexadecimal and representation, facilitating troubleshooting analysis. Control codes are not executed.

[Low Toner Alert Message]

Specify whether to show the alert message when toner is low.

[End of Drum Life]

Specify whether to stop printing when a drum cartridge reaches the end of its service life.

Note

• Make sure that this menu should be specified before the message is displayed to notify you to replace the drum cartridge. This setting cannot be changed after the message of the drum cartridge replacement is displayed.

[Cancel Printing]

Stops printing when a drum cartridge reaches the end of its life.

[Continue Printing]

Does not stop printing even when a drum cartridge reaches the end of its life.

Note

- When the [Order Drum Cartridge] message appears, print image quality is not guaranteed, and it is therefore recommended that the drum cartridge be replaced with a new one.
- When the [Replace Drum Cartridge now.] message appears, printing is not possible until the drum cartridge is replaced with a new one.

[Job History]

Specify whether to print a Job History report automatically.

If automated, a printout will be generated for every 20 jobs processed.

```
Note
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• Reports can also be printed from the [Information Pages] menu.

[LDAP Address Book]

Specify whether searches can be performed from the machine for E-mail addresses and fax numbers (only for models with the fax feature) registered in LDAP servers.

Note

• Internet Services settings are required to access the LDAP server from the machine. For details, refer to "Using the Address Book in an LDAP Server" (P.159).

[Optional Apps]

Specify whether to enable plug-in app functions to be used when they are added.

10 Making Better Use of Your Machine

10.1 Using Internet Services

Internet Services is a service to display status of the machine and job history as well as change settings of the machine using a web browser.

In TCP/IP environments, you can use a computer connected to the machine via network.



Main functions that can use Internet Services are as the following.

Menu name	Features
[Home]	You can check the status of the paper tray and consumables, support information, and notifications.
[Apps] ^{*1}	You can configure the fax and e-mail settings.
[Address Book] ^{*1}	You can add, edit or delete destinations.
[Jobs]	You can check the job list or job history.
[Network] ^{*1}	You can configure the settings necessary for network communication.
[Permissions] ^{*1*2}	You can restrict the features available on the machine for each user.
[Accounting] ^{*3}	You can tabulate print volumes and restrict use for each user.
[System] ^{*1}	You can configure the settings for security and administrator.

*1 :When Internet Services [Administrator Mode] is enabled and you log in as the administrator, the menu will be displayed. For details on how to log in as the administrator, refer to "Logging in" (P.152)

*2 :Displayed only when User Authentication is enabled.

*3 :Displayed when the Print Accounting feature is enabled.

6 ∂ Refer

• For details on settings that can be configured from Internet Services, refer to Internet Services Help.

Starting Internet Services

- **1.** Turn on the computer and open a Web browser.
- 2. Enter the machine's IP address or URL in the Web browser address entry field, and press the <Enter> key.

The top page of the Internet Services will be displayed.



Note

- If you are specifying the port number, type ":" after the address, followed by "80" (the factory default port number). You can check the port number at [Configuration Report].

Logging in

- **1.** Start Internet Services.
- 2. Click on [Log In] in the upper right part of the screen.
- **3.** Enter [User Name] and [Password], then click on [Log In].

Note

- The default user name is set to "11111" with the serial number set as the password. "Serial Number" can be checked from [About] > [Details] of Internet Services.
- To revoke authentication, click on [Log Out] for the authenticated user name in the upper right part of the screen.

About Internet Services Help

For details on settings that can be configured from Internet Services, refer to Internet Services Help. Click on @ in the upper right part of the screen to display Internet Services Help.

10.2 Using Software Supplied With the Machine

Download [Printer Software] software for the machine and install it in your computer.

Print & Scan Hub (Windows)

The [Print & Scan Hub] software provides the following key features:

- "Checking the Status of the Machine/Jobs/Consumables" (P.153)
- "Notification of Printing Completion/Error" (P.154)
- "Scanning and Easy Editing of the Scanned Image" (P.155)

		_ = ×
Print & Scan Hub		FUJIFILM
Device List	ڻ ڪ	© Operation
Device Name FUJIFILM Apeos C32 Device Type Multi-function Device Status Beady	5z/328df	Device Management
		Scan

Checking the Status of the Machine/Jobs/Consumables

Note

• This feature is available only when the machine is connected to a network.

You can check whether the machine has generated an error, and job status. By starting Internet Services from [Print & Scan Hub], you can also check the status of the toner cartridges, drum cartridge, and waste toner container, as well as paper tray loads.

- 1. Click on [Start] > [FUJIFILM Print & Scan Hub] > [Print & Scan Hub].
- **2.** From [Device List], select this machine, and click on [Device Management].

				_ 🗆 X
Print & Scan Hub			FUJ	FILM
				\$\$ @
Device List		C	Operation	
Device Name Device Type	FUJIFILM Apeos C325z/328df Multi-function Device		Device Management	:
	Ready		Scan	

3. Check the status of the machine and jobs.

< Device Manage	ement FUJIFII	LM Apeos C325z/32	28df	_ = ×
Information	Device Name IP Address Location Serial Number Software Version Status	FUJIFILM Apeos C325z/328df 192.0.2.1 http://192.0.2.1/ws/ Ready	Ç	Tool Device Information SNMP Settings

4. To check the status of consumables, click on [Device Information]. Internet Services will start and you can check the status of consumables.



Notification of Printing Completion/Error

Note

• This feature is available when the machine is connected to Wi-Fi or Ethernet.

When printing is completed or when an error occurs, a notification is displayed on the task bar of the computer screen.



To use this feature, perform the following procedure to enable auto refresh.

- **1.** Click on [Start] > [FUJIFILM Print & Scan Hub] > [Print & Scan Hub].
- 2. Click on 🕸 in the upper right part of the screen, and click on [Device Monitor Settings].

				_ 🗆 X	
Print & Scan Hub	Print & Scan Hub FUJIFILM				
				\$\$ @	
Device List		C	Operation		
Device Name Device Type Status	FUJIFILM Apeos C325z/328df Multi-function Device Deady		Device Management		
	Reauy		Scan		

3. Select the checkbox for [Auto Check].

Device Monitor Settings	×
Device Monitor Settings 🖌 Auto Check	
Check Interval (1-60 Minutes) 1	— — Minute(s)
If enabled, the monitor stays in your Task Tray and auto checks your device Interval. It also notifies you of print completion or errors. However, during printing, it checks your device every 10 seconds regardless setting.	status every Check of the above
ок	Cancel

4. Configure the [Check Interval (1-60 Minutes)] settings as needed, and click on [OK].

Scanning and Easy Editing of the Scanned Image

You can use [Print & Scan Hub] to scan documents, and rotate/trim the scanned images. The scanned images can be saved in JPEG/PNG/PDF formats.

6 Refer

• For details on how to scan using [Print & Scan Hub], refer to "Scanning With the Print & Scan Hub" (P.94).

Address Book Editor (Windows)

The Address Book Editor software provides the following key features.

- Acquiring/registering/editing/deleting destinations (fax numbers/e-mail addresses/server addresses) stored in the machine
- Editing the address book for Direct Fax registered on your computer
- · Importing address data exported with the Address Book Editor of this and certain other products
- Exporting destination data registered in the machine
- Editing the subject and body text of the e-mail when sending documents scanned by the machine via e-mail

To start the Address Book Editor, click [Start] > [FUJIFILM Scan Fax Address Book Editor] > [Scan Fax Address Book Editor].

Registering Destinations From the Address Book Editor

1. For fax numbers / e-mail addresses, click on \sqsubseteq >[Contact...].

In the case of a server address, click on $\mathbf{E}_{\mathbf{0}}$ > [Server...].



2. Enter each item, and click on [OK].

Addresses will be registered in [Scan/Fax phonebook tool].

3. Click on \square .



The registered destination is saved in the machine.

6 Refer

• For details on how to use [Scan/Fax phonebook tool], refer to [Scan/Fax phonebook tool] Help.

ContentsBridge Utility (Windows)

This software makes it possible to send files on your computer directly to the printer for printing. You can print PDF files.

To start the ContentsBridge Utility, double-click on the ContentsBridge shortcut on the desktop.

Updating Software

You can download the latest software versions from the official company website. https://fujifilm.com/fbglobal/eng/support

10.3 Using the Address Book

The address book is a feature used for storing destinations. Fax numbers, e-mail addresses, and SMB or FTP server addresses can be registered as destinations. The procedures to register/edit/delete destinations vary depending on the destination type.

- Fax numbers/e-mail addresses
 You can register, edit and delete from the Address Book of the machine, Internet Services or the Address Book Editor.
- Server addresses

It can be registered, edited, and deleted from the Address Book Editor.

Registering Destinations/Groups in the Address Book

You can register contacts and groups in the address book.

Contact

Fax numbers, e-mail addresses, and server addresses can be registered. Both a fax number and email address can be assigned in one contact.

Note

- For server addresses, you can register up to 32 contacts. For fax numbers/e-mail addresses, you can register up to 120 contacts.
- Group

Enables you to select multiple destinations from those registered in the address book and put them together as a single group. This feature is useful when you want to send the same document to multiple destinations at one time.

Note

- You can register 10 groups with [Email Group], and 6 groups with [Fax Group].
- You can register 10 addresses with 1 [Email Group], and 120 addresses with 1 [Fax Group].
- Server addresses cannot be registered in a group.

Registering Fax Numbers/E-mail Addresses

Note

- Use [Scan/Fax phonebook tool] to register the server address.
- For details on how to use [Scan/Fax phonebook tool], refer to [Scan/Fax phonebook tool] Help.

Registering Contacts

1. At the Home screen, tap > [Address Book].



- **2.** Tap 💽 > [Contact].
- 3. Tap [Name].
- 4. Enter the contact name and tap [OK].

Note 🖓

- Enter [Name], and the index name will automatically appear in the [Index Key] field below. Tap on the entry field to change an index name.
- Contacts will be displayed in the order of the index names entered in the [Index Key] field.

5. Tap [Fax Number].

When not registering a fax number, proceed to step 7.

- **6.** Enter the fax number and tap [OK].
- **7.** Tap [Email Address].

When not registering an e-mail address, proceed to step 9.

8. Enter the e-mail address and tap [OK].

9. To register a destination as a favorite, tap [Add to Favorites].

If you do not want to register it as a favorite, proceed to step 12.

Note

• Once you register a contact as a favorite, you can easily and quickly select it from the favorites list in the machine address book.

10. Tap [On].

- **11.** Tap **K**.
- **12.** Tap [OK].

Registering Destinations in a Group

1. At the Home screen, tap **▶** > [Address Book].



- **3.** Tap the group name.
- 4. Enter the group name and tap [OK].

Note

- The registered groups are listed by index name in the address book.
- Enter [Name], and the index name will automatically appear in the [Index Key] field below. Tap on the entry field to change an index name.
- **5.** Tap [Add Member].
- **6.** Tap all destinations to be registered in the group, then tap [OK].
- **7.** To register a group as a favorite, tap [Add to Favorites]. If you do not want to register it, proceed to step 10.

Note

- Once you register a contact as a favorite, you can easily and quickly select it from the favorites list in the machine address book.
- **8.** Tap [On].
- **9.** Tap **<**.
- **10.** Tap [OK].

Using the Address Book in an LDAP Server

You can search fax numbers and e-mail addresses registered in the LDAP server, and specify them as destinations. To access an LDAP Server from the machine, it is necessary to register the server settings in the machine using Internet Services settings.

Note

• To use the address book in an LDAP Server, click on Internet Services>[Address Book]>[Advanced Settings]>[Server Address Book]>[On].

Preparing to Access an LDAP Server

Set the following items by using Internet Services.

- Authentication type
- LDAP server address
- LDAP attribute names

6 ∂ Refer

• For details on how to start Internet Services, refer to "Using Internet Services" (P.151).

Setting an Authentication Type

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
🖆 Home 🛱 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) 100% Yellow (Y) 100%	Black (K) 100%
	Trays	
	→ - A4	
	Usage Counters	

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

6 Refer

• For details on the default user name and password, refer to "Logging in" (P.152).

4. Click on [System] in the upper part of the screen.

5. Click on [Security].

FUJIFILM	M Apeo	s C325z/3280	df					F	IJJ¦F	ILM
යි Home	Apps	Address Book	🛱 Jobs	Network	Permissions	Accounting	System	Administrator	8	?
✓ Device: F	Ready									
				5	System Settings					
Security										
Administra	tor Settin	gs								
				© FUJIFILM	A Business Innovation Co	orp. 2021				

- 6. Click on [Address Book Authentication].
- 7. From [Authentication Protocol], select [LDAP] as the authentication method, and click on [OK].

Note

- When the access point server is operating with Kerberos authentication, select [Kerberos (Windows ADS)] as the authentication method. Enter Kerberos server-related settings information in [Protocols]>[Kerberos (Windows ADS)]. For details, refer to Internet Services Help.
- 8. Click on [Restart Now].
- **9.** Once the machine completes restart, click on [Refresh].

Setting the LDAP Server Address

Note

- If the access point server is operating with SSL/TLS communication, configure the SSL/TLS settings for the machine. For details, refer to "Using the Encryption Feature" (P.178).
- **1.** Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
🖆 Home 🖰 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) 100% 100%	Black (K) 100%
	Trays	
	→ C A4	
	Usage Counters	ļ

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

6.3 Refer
• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Network] in the upper part of the screen.
- **5.** Click on [Protocols]>[LDAP].
- **6.** Click on [LDAP Servers/Directory Services].
- **7.** Configure the server settings.

6 Refer

• For details on how to configure settings, refer to Internet Services Help.

- 8. Click on [OK].
- 9. Click on [Restart Now].
- **10.** Once the machine completes restart, click on [Refresh].

Setting the LDAP Attribute Names

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
🖆 Home 🛱 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) 100%	Black (K) 100%
	Trays	
	→ - 1 A4 Plain	
	Usage Counters	ļ

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Network] in the upper part of the screen.
- **5.** Click on [Protocols]>[LDAP].
- **6.** Click on [LDAP User Mappings].
- **7.** Specify the attribute names used in the LDAP server.

Note

• If the attribute names are not customized in the LDAP server, leave the settings in this step as they are by default.

- 8. Click on [OK].
- 9. Click on [Restart Now].
- **10.** Once the machine completes restart, click on [Refresh].

Specifying Destinations From an LDAP Server

Note

• To specify a contact from the LDAP server, it is necessary to enable [LDAP Address Book]. For details, refer to "Using the Address Book in an LDAP Server" (P.159).

1. At the Home screen, tap [Fax] or [Email].



- **2.** Tap 🛽.
- **3.** Tap **I** > [LDAP Address Book], then enter the search string.
- 4. Tap [Search].
- **5.** When the results are displayed, tap the desired destination.
- 6. Tap [Start].

10.4 Using Print Accounting

Overview

When the Print Accounting feature is enabled, only users registered in the machine (registered users) can print. This feature can also restrict each user's printing and count up printed pages. To print, the registered user needs to use a print driver or an application provided by us on which the user account information is specified.

Note

• You can register up to 50 users.

The following illustration shows how the machine works with Print Accounting.

Account in	formation	Printing restrictions		
User name	Password	Color print ✓ : Permitted - : Prohibited	Color print limit (pages)	Black and white print limit (pages)
A	хххх	√	5,000	5,000
В	уууу	-		3,000
C	ZZZZ	\checkmark	9,000	7,000

Setting restrictions on each user

User registered in the machine



Print Accounting has the following features:

- "Permitting Only Registered Users to Print" (P.165)
- "Setting Printing Restrictions on Each Registered User" (P.167)
 - "Permitting Printing Only in Black and White" (P.168)
 - "Limiting the Number of Pages Printable in Color/Black and White" (P.170)
- "Permitting Print Jobs Without Account Information" (P.172)
 - "Permitting Printing in Color/Black and White" (P.173)
 - "Permitting Printing Only in Black and White" (P.173)

Permitting Only Registered Users to Print

To use this feature, settings in the printer driver/application, operator panel and Internet Services are required.

Configuring Authentication Settings on the Print Driver/ Application

Specify account information (user name and password) that is required for authentication when printing from a print driver or an application provided by us. This section describes the procedure using the PCL driver as an example.

1. Click on [Start]>[Windows System]>[Control Panel]>[View devices and printers] or [Devices and Printers].

- 2. Right-click on the machine icon, and select [Printer properties].
- **3.** Click on [Configuration].
- 4. Click on [Accounting].
- **5.** Select [Enable Account Setup] in [Accounting System].
- **6.** From [Account Mode], select [User].
- **7.** Specify a user account (user name and password).

When displaying a dialog box to enter a user account every time a job is submitted:

- 1) Select [Prompt User for Entry when Submitting Job].
- 2) Select the checkboxes for [Display Last Entered User Details] and [Mask User ID (***)] as necessary.

When you use a Windows login name as your user name and normally use the same account:

- 1) Select [Always Use Default User Details].
- 2) From [Specify Job Owner Name], select [Use Login Name].
- **3)**Configure [Passcode] settings.

When always using the same user account by specifying a user name manually:

- 1) Select [Always Use Default User Details].
- 2) From [Specify Job Owner Name], select [Enter owner name].
- 3) Configure [User ID] and [Passcode].
- 8. Click on [OK].
- **9.** Click on [Apply].
- **10.** Click on [OK].

Enabling Print Accounting on the Operator Panel

1. At the Home screen, tap > [Device].



- 2. Tap [Security Settings] > [Print Accounting].
- **3.** Tap [Print Accounting] > [On] > [OK].
- **4.** Turn off the machine, and then turn it on again.

Registering Users with Internet Services

Register with the machine the account information (user name and password) for users specified for the print driver or application.

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

- To check the machine's IP address, press the (Home) button on the operator panel, and tap > [Device] > [About].
- **2.** Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328	8df	FUJIFILM
습 Home 러 Jobs		Log In 🔱 ?
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) Black (100% 100%	K)
	Trays	
	→ ⁻ · ¹ ^{A4}	
	Usage Counters	,

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

6 Refer

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Accounting] in the upper part of the screen.
- **5.** Click on [User Accounts] > [Add].
- 6. Specify [User Name], [Password] and [Retype Password], then click on [Add].

Setting Printing Restrictions on Each Registered User

To use this feature, settings in the printer driver/application, operator panel and Internet Services are required.

You can set the following restrictions:

• "Permitting Printing Only in Black and White" (P.168)

• "Limiting the Number of Pages Printable in Color/Black and White" (P.170)

Permitting Printing Only in Black and White

Configuring Authentication Settings on the Print Driver/Application

Specify account information (user name and password) that is required for authentication when printing from a print driver or an application. This section describes the procedure using the PCL driver as an example.

- Click on [Start] > [Windows System] > [Control Panel] > [View devices and printers] or [Devices and Printers].
- **2.** Right-click on the machine icon, and select [Printer properties].
- **3.** Click on [Configuration].
- **4.** Click on [Accounting].
- **5.** Select [Enable Account Setup] in [Accounting System].
- **6.** From [Account Mode], select [User].
- **7.** Specify a user account (user name and password).

When displaying a dialog box to enter a user account every time a job is submitted:

- 1) Select [Prompt User for Entry when Submitting Job].
- 2) Select the checkboxes for [Display Last Entered User Details] and [Mask User ID (***)] as necessary.
- When you use a Windows login name as your user name and normally use the same account:
- 1) Select [Always Use Default User Details].
- 2) From [Specify Job Owner Name], select [Use Login Name].
- 3) Configure [Passcode] settings.

When always using the same user account by specifying a user name manually:

- 1) Select [Always Use Default User Details].
- 2) From [Specify Job Owner Name], select [Enter owner name].
- 3) Configure [User ID] and [Passcode].
- **8.** Click on [OK].
- **9.** Click on [Apply].
- **10.** Click on [OK].

Enabling Print Accounting on the Operator Panel

1. At the Home screen, tap > [Device].



- 2. Tap [Security Settings] > [Print Accounting].
- **3.** Tap [Print Accounting] > [On] > [OK].
- **4.** Turn off the machine, and then turn it on again.

Registering Users and Setting Usage Restriction with Internet Services

Register user account information (user name and password) of users specified for the print driver or application to the machine and set usages restrictions for printing. You must be logged in the Internet Services as an administrator to configure settings.

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

- **2.** Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
🖆 Home 👌 Jobs		Log In 🙎 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) Black 100% 100%	: (K)
	Trays	
	→ · · · · · · · · · · · · · · · · · · ·	
	Usage Counters	· · · · · · · · · · · · · · · · · · ·

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

6 Refer
• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Accounting] in the upper part of the screen.
- 5. Click on [User Accounts] > [Add].
- 6. Specify [User Name], [Password] and [Retype Password], then click on [Add].
- **7.** Click the added user account.
- 8. Click on [Edit].
- **9.** Click on next to [Color Prints], deselecting the check box.
- **10.** Click on [OK].
 - Note
 - Color print jobs of users restricted from printing in color will be canceled. For not canceling a job and printing in black and white, refer to "Printing Color Jobs in Black and White" (P.58).

Limiting the Number of Pages Printable in Color/Black and White

Set the maximum number of pages that can be printed in color or in black and white.

Configuring Authentication Settings on the Print Driver/Application

Specify account information (user name and password) that is required for authentication when printing from a print driver or an application.

This section describes the procedure using the PCL driver as an example.

- Click on [Start] > [Windows System] > [Control Panel] > [View devices and printers] or [Printer properties].
- **2.** Right-click on the machine icon, and select [Printer properties].
- **3.** Click on [Configuration].
- **4.** Click on [Accounting].
- **5.** Select [Enable Account Setup] in [Accounting System].
- **6.** From [Account Mode], select [User].
- **7.** Specify a user account (user name and password).

When displaying a dialog box to enter a user account every time a job is submitted:

- 1) Select [Prompt User for Entry when Submitting Job].
- 2) Select the checkboxes for [Display Last Entered User Details] and [Mask User ID (***)] as necessary.

When you use a Windows login name as your user name and normally use the same account:

1) Select [Always Use Default User Details].

- 2) From [Specify Job Owner Name], select [Use Login Name].
- **3)**Configure [Passcode] settings.

When always using the same user account by specifying a user name manually:

- 1) Select [Always Use Default User Details].
- 2) From [Specify Job Owner Name], select [Enter owner name].
- **3)**Configure [User ID] and [Passcode].
- 8. Click on [OK].
- **9.** Click on [Apply].
- **10.** Click on [OK].

Enabling Print Accounting on the Operator Panel

1. At the Home screen, tap > [Device].



- 2. Tap [Security Settings] > [Print Accounting].
- **3.** Tap [Print Accounting] > [On] > [OK].
- **4.** Turn off the machine, and then turn it on again.

Registering Users and Setting Usage Restriction with Internet Services

Register user account information (user name and password) of users specified for the print driver or application to the machine and set usages restrictions for printing. You must be logged in the Internet Services as an administrator to configure settings.

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
쉽 Home		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) 100% Yellow (100%	07 Black (K) 100%
	Trays	
	→ C A4	in .
	Usage Counters	

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In]. 6∂ Refer

• For details on the default user name and password, refer to "Logging in" (P.152).

- 4. Click on [Accounting] in the upper part of the screen.
- 5. Click on [User Accounts] > [Add].
- 6. Specify [User Name], [Password] and [Retype Password], then click on [Add].
- **7.** Click the added user account.
- 8. Click on [Edit].
- **9.** Enter the desired values for [Limit] under [Color Prints].
- **10.** Enter the desired values for [Limit] under [Black & White Prints].
- **11.** Click on [OK].

Permitting Print Jobs Without Account Information

When [Print Accounting] is enabled, jobs for which account information (user name and password) is missing cannot be printed. When you wish to allow printing, enable [Unauthenticated User Print]. You can also permit only black-and-white printing.

The jobs without account information are the following:

- Jobs generated using other company's print drivers or utilities
- Jobs submitted using the following features:
 - USB Direct Print
 - AirPrint
 - Mopria Print Service

Note

• Even if a print driver or an application provided by us is used, jobs generated with the print driver's or application's user authentication settings disabled are regarded as jobs without account information.

Permitting Printing in Color/Black and White

1. At the Home screen, tap > [Device].



- **2.** Tap [Security Settings].
- **3.** Tap [Print Accounting].
- **4.** Tap [Unauthenticated User Print] > [Enable] > [OK].
- **5.** Tap **C** to return to the previous screen.
- 6. Tap [Auto Color To Mono Print] > [Off] > [OK].
- **7.** Turn off the machine, and then turn it on again.

Permitting Printing Only in Black and White

1. At the Home screen, tap > [Device].



- **2.** Tap [Security Settings].
- **3.** Tap [Print Accounting].
- **4.** Tap [Unauthenticated User Print] > [Enable] > [OK].

- 5. Tap K to return to the previous screen.
- **6.** Tap [Auto Color To Mono Print] > [On] > [OK].
- 7. Turn off the machine, and then turn it on again.

Checking Printing Usage

Print a Printer Meter report to check the current settings of printing restrictions and the total number of printed pages.

6 Refer

• For details on how to print an Accounting report, refer to "Checking by User or Paper Size" (P.201).

10.5 Using the User Authentication Feature

Overview

When the user authentication feature is enabled, you can restrict access to the features of the machine on each user.

To use the machine, registered users log in to a registered user account using the operator panel. A registered user who uses the machine without logging in will be treated as a guest user.

Note

• The features that are restricted by [User Permissions] cannot be used even if they are permitted by the Authentication feature.

For details on [User Permissions] settings, refer to "[User Permissions]" (P.136).

The following illustration shows how the machine works with the User Authentication feature.



The work flow from configuring User Authentication settings to using the feature is as follows:

- "Enabling User Authentication" (P.175)
- "Configuring settings for user registration and restrictions" (P.176)

Configuring the User Authentication Feature Settings

To use the User Authentication feature, it is necessary to configure the settings in Internet Services.

Enabling User Authentication

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

To check the machine's IP address, press the (Home) button on the operator panel, and tap > [Device] > [About].

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
🖆 Home 🛱 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) Black (K) 100%	
	Trays	
	Usage Counters	~

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

6.3 Refer
• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [System] in the upper part of the screen.
- 5. Click on [Security].
- **6.** Click on [User Authentication].
- **7.** Select [Local], and click on [OK].
- 8. When the confirmation screen appears, click [Change].
- **9.** Click on [Restart Now].
- **10.** Once the machine completes restart, click on [Refresh].

Configuring settings for user registration and restrictions

Register user account information with the machine, and set usage restrictions on each feature for each user.

You must be logged in the Internet Services as an administrator to configure settings.

1. Enter IP address of the machine in the web browser and start Internet Services.

⊡ Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
🖬 Home 🛱 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) 100%	Black (K) 100%
	Trays	
	→ - 1 Plain	
	Usage Counters	

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].
6-3 Refer

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Permissions] in the upper part of the screen.
- **5.** Click [User Accounts] > [Edit].
- **6.** Click on [Add New Account].
- **7.** Configure [User Name], [Password] and [Retype Password], then click [Add].
- 8. Repeat steps 5 through 7 as needed to add user accounts.
- **9.** Set the usage restrictions for each feature.

To set the usage restrictions on a guest user:

1)Click [Edit] > [Guest User Settings].

2) Click the desired setting item, and then change the settings.

6 Refer
• For details on setting items, refer to Internet Services Help.

3) Click on [OK].

To set the usage restrictions on a registered user:

1) Click the added user account.

2) Click [Permissions] > [Edit].

3) Click the desired setting item, and then change the settings.

6 Refer

• For details on setting items, refer to Internet Services Help.

4) Click on [OK].

Logging in as a Registered User

1. Tap **B** on the upper left part of the Home screen.

Note

• When the user authentication feature is enabled, 🛽 will be displayed.

- **2.** Tap the user account to login.
- **3.** Enter the passcode and tap [OK].

When you log in, your user icon is displayed in the upper left part of the Home screen.

Logging out Registered Users

- **1.** Tap the user icon in the upper left part of the Home screen.
- 2. Tap [Logout].

10.6 Using the Encryption Feature

When the encryption feature is used, data can be encrypted for transmission to prevent data falsification. A digital certificate is required to use the machine's encryption feature.

Note

- The machine supports the following kinds of digital certificates:
 - Self-signed certificate created using Internet Services
 - Certificate signed by the certificate authorities (CA)
- The machine can import the digital certificates of the following formats:
 - PKCS#12 (DER encoded)
 - PKCS#7 (for CSR) (DER encoded)

Use Internet Services to configure encryption feature.

Preparing for Encryption

Enabling the SSL/TLS Server Communication

Before using the encryption feature with digital certificates, enable the SSL/TLS server communication.

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df			FUJIFILM
🖆 Home 🛱 Jobs			Log In 🔱 🕐
✓ Device: Ready			
	About		Details
Device Name			Apeos C325z/328df
IP Address			192.0.2.1
Location			
System Administrator			
	Notifications		
No Notifications.			
	Supplies		Details
Cyan (C) 100%	Magenta (M) 100%	Yellow (Y) Black (K) 100% 100%	
	Trays		
	→ <u></u>	A4 Plain	
	Usage Counter	s	v

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

```
Note
```

• For details on the default user name and password, refer to "Logging in" (P.152).

- 4. Click on [System] in the upper part of the screen.
- **5.** Click on [Security].
- **6.** Click on [SSL/TLS Settings].
- **7.** Click on for [HTTP SSL/TLS Communication] to select the checkbox.
- 8. Click on [OK].
- 9. Click on [Restart Now].

Generating a Digital Certificate

Setting procedure differs for self-signed certificate created using Internet Services and certificate signed by Certificate Authorities (CA).

Generating a Self-Signed Certificate

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
🖬 Home 🛱 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) 100%	Black (K) 100%
	Trays	
	→ - 1 A4 Plain	
	Usage Counters	~

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

• For details on the default user name and password, refer to "Logging in" (P.152).

- 4. Click on [System] in the upper part of the screen.
- **5.** Click on [Security].
- **6.** Click on [Security Certificates].
- **7.** Make sure that [Device Certificates] is selected, and click on [Create].
- 8. Click on [Create Self-Signed Certificate].
- **9.** Select a digital signature algorithm from [Digital Signature Algorithm].
- **10.** Select a public key size from [Public Key Length].
- **11.** Set the certificate's period of validity from [Validity Period].
- **12.** Click on [Create].
- **13.** Click on [Close].

Using a Certificate Signed by the Certificate Authorities (CA)

When using a certificate signed by the certificate authorities (CA), generate the certificate signing request (CSR), and receive the signed certificate from the certificate authorities (CA).

- Generating the Certificate Signing Request (CSR)
- **1.** Enter IP address of the machine in the web browser and start Internet Services.
Note

- **2.** Click on [Log In] in the upper right part of the screen.



3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

Note

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [System] in the upper part of the screen.
- **5.** Click on [Security].
- **6.** Click on [Security Certificates].
- **7.** Make sure that [Device Certificates] is selected, and click on [Create].
- 8. Click on [Create Certificate Signing Request (CSR)].
- **9.** Specify each item.
- **10.** Click on [Create].
- **11.** Click on [Download].

A CSR file is saved to your computer.

📋 Important

• Once the CSR file is downloaded, do not download another CSR before you import the certificate. If you generate another CSR, the secret key stored in the machine does not match with the secret key included in the signed certificate, and you cannot import the certificate.

- **12.** Click on [Close].
- **13.** Send the CSR file to the certificate authority (CA) and receive the CA-signed certificate.

Note

• For details about how to send the CSR, follow the procedure specified by the certificate authority (CA).

Importing a Certificate Signed by the Certificate Authorities (CA)

🖄 Important

• Before importing a certificate file, backup the certificate file.

Note 🖓

• After importing a PKCS#12 format certificate, the secret key is not exported even if you perform exporting.

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df		FUJIFILM
습 Home		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) 100%	Black (K) 100%
	Trays	
	→ - A4 Plain	
	Usage Counters	

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

⊡ Note

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [System] in the upper part of the screen.
- **5.** Click on [Security].
- **6.** Click on [Security Certificates].
- 7. Click on [Device Certificates], and select [Trusted Root CA Certificates] or [Intermediate CA Certificates].
- 8. Click on [Import].
- **9.** Click on [Select] and select the files to be imported.

10. Enter a password corresponding to the certificate file to be imported.

Note

- The password is not necessary when importing a PKCS#7 format certificate, which has the filename extension of p7b.
- **11.** Enter the password again to confirm it.
- **12.** Click on [Import].

Selecting the Certificate

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

- 2. Click on [Log In] in the upper right part of the screen.

FUJIFILM Apeos C325z/328df FUJ		FUJIFILM
🖆 Home 🛱 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) 100% 100%	Black (K) 100%
	Trays	
	→ C A4	
	Usage Counters	

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

Note

- For details on the default user name and password, refer to "Logging in" (P.152).
- **4.** Click on [System] in the upper part of the screen.
- **5.** Click on [Security].
- **6.** Click on [Security Certificates].
- 7. Click on [Device Certificates], and select [Trusted Root CA Certificates], [Intermediate CA Certificates] or [Other Certificates].
- 8. Click the certificate you want to use.

9. Check the certificate.

Note

• Make sure that [On] is displayed in the [Validity] column for the selected certificate.

- **10.** Click on [Close].
- **11.** Click on [SSL/TLS Settings].
- **12.** Click [Device Certificate Server], and then select the certificate to be used.
- **13.** Click on [OK].
- 14. Click on [Restart Now].
- **15.** Once the machine completes restart, click on [Refresh].

6 Refer

• For details on deleting or exporting digital certificates, refer to Internet Services Help.

Setting the Encryption Features

The following encryption features can be used:

- Encrypting the HTTP communication and the IPP printing
- Encrypting the SMTP communication
- Encrypting the LDAP communication
- Wireless LAN connection with WPA-Enterprise

Encrypting the HTTP Communication and the IPP Printing

When the communication between the web browser and the machine is encrypted, enter the address in the address text box, starting with "https" instead of "http."

- Example of entering the IP address https://192.0.2.1/ (for IPv4 network) https://[2001:DB8::1234]/ (for IPv6 network)
- Example of entering the Internet address https://myhost.example.com/

To encrypt the IPP communication (Internet printing), enter the URL of the machine, starting with "https" instead of "http" when you add the machine to your computer.

Encrypting the SMTP Communication

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

To check the machine's IP address, press the (Home) button on the operator panel, and tap > [Device] > [About].

FUJIFILM Apeos C325z/328df FUJIFILM		
🖆 Home 🛱 Jobs		Log In 🔱 ⑦
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) 100% 100%	v (Y) Black (K) 100%
	Trays	
		4 Jain
	Usage Counters	

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

Note

• For details on the default user name and password, refer to "Logging in" (P.152).

- 4. Click on [System] in the upper part of the screen.
- **5.** Click on [Security].
- **6.** Click on [SSL/TLS Settings].
- **7.** Click on [SMTP SSL/TLS Communication] and select your connection method.
- 8. Click on [OK].

Encrypting the LDAP Communication

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

FUJIFILM Apeos C325z/328df FUJI			FUJIFILM
🖬 Home 🛱 Jobs			Log In 👌 🕐
✓ Device: Ready			
	About		Details
Device Name			Apeos C325z/328df
IP Address			192.0.2.1
Location			
System Administrator			
	Notifications		
No Notifications.			
	Supplies		Details
Cyan (C) 100%	Magenta (M) 100% Yellow 100%	(Y) Black (K) 100%	
	Trays		
	→ - A4		
	Usage Counters		,

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [System] in the upper part of the screen.
- **5.** Click on [Security].
- **6.** Click on [SSL/TLS Settings].
- **7.** Click on for [LDAP SSL/TLS Communication] to select the checkbox.
- 8. Click on [OK].
- **9.** Click on [Restart Now].
- **10.** Once the machine completes restart, click on [Refresh].

Wireless LAN Connection With WPA-Enterprise

For EAP-TLS

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

FUJIFILM Apeos C325z/328df		FUJIFILM
🖬 Home 🛱 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) 100%	Black (K) 100%
	Trays	
	→ - 1 Plain	
	Usage Counters	

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Network] in the upper part of the screen.
- **5.** Click on [Connections]>[Wi-Fi].
- **6.** From [Security Settings]>[Encryption Type], select [WPA2 Enterprise].

⊡ Note

• This can be used only when [Infrastructure] is specified for [Network Type].

- **7.** From [Authentication Method], select [EAP-TLS].
- 8. Click [Root Certificate], and then select the root certificate.
- **9.** Click on [Client Certificate], and then select the client certificate.
- **10.** Configure [EAP-Identity] settings.
- **11.** Click on [OK].
- **12.** Click on [Restart Now].
- **13.** Once the machine completes restart, click on [Refresh].

For PEAPv0 MS-CHAPv2, EAP-TTLS/PAP or EAP-TTLS/CHAP

1. Enter IP address of the machine in the web browser and start Internet Services.

Note

FUJIFILM Apeos C325z/328df FU		FUJIFILM
🖆 Home 🛱 Jobs		Log In 🔱 🕐
✓ Device: Ready		
	About	Details
Device Name		Apeos C325z/328df
IP Address		192.0.2.1
Location		
System Administrator		
	Notifications	
No Notifications.		
	Supplies	Details
Cyan (C) 100%	Magenta (M) Yellow (Y) 100%	llack (K) 00%
	Trays	
	→ - 1 A4 Plain	
	Usage Counters	~

3. Enter the [User Name] and [Password] for the administrator, and click on [Log In].

```
Note
```

• For details on the default user name and password, refer to "Logging in" (P.152).

- **4.** Click on [Network] in the upper part of the screen.
- **5.** Click on [Connections]>[Wi-Fi].
- **6.** From [Security Settings]>[Encryption Type], select [WPA2 Enterprise].

⊡ Note

• This can be used only when [Infrastructure] is specified for [Network Type].

- 7. From [Authentication Method], select [PEAPv0 MS-CHAPv2], [EAP-TTLS/PAP] or [EAP-TTLS/ CHAP].
- 8. Click [Root Certificate], and then select the root certificate.
- **9.** Configure [EAP-Identity], [Login Name], [Password] and [Retype Password].
- **10.** Click on [OK].
- **11.** Click on [Restart Now].
- **12.** Once the machine completes restart, click on [Refresh].

11 Maintenance

11.1 Replacing Consumables

The following consumables are supplied as the replaceable items.

- Toner cartridge
- Drum cartridge
- Waste toner container

When the time for replacing a consumable part approaches, a message appears on the touch panel display.

For details on replacement procedures, refer to the packaging containing the consumable part.



- Never use a vacuum cleaner for spilled toner and residual toner in this product, toner cartridge or waste toner container. It may catch fire by electric sparks inside a vacuum cleaner and cause explosion. Use a broom or a wet cloth to wipe off the spills. If you spill a large volume of toner, contact our local representative.
- Never throw a toner cartridge into an open flame. Remaining toner in the cartridge may catch fire and cause burn injuries or explosion. If you have a used toner cartridge no longer needed, contact our local representative for its disposal.
- Never throw a waste toner container an open flame. Toner may catch fire and cause burn injuries or explosion. If you have a used waste toner bottle no longer needed, contact our local representative for its disposal.

- Keep toner cartridge and drum cartridge out of the reach of children. If a child accidentally swallows toner, spit it out, rinse mouth with water, drink water and consult a physician immediately.
- When replacing toner cartridge and drum cartridge, be careful not to spill the toner. In case of any toner spills, avoid contact with clothes, skin, eyes and mouth as well as inhalation.
- Perform the corresponding first-aid treatment in the following cases.
 - If toner spills onto your skin or clothing, wash it off with soap and water.
 - If you get toner particles in the eyes, wash it out with plenty of water for at least 15 minutes until irritation is gone. Consult a physician if necessary.
 - If you inhale toner particles, move to a fresh air location and rinse your mouth with water.
 - If you swallow toner, spit it out, rinse your mouth with water, drink plenty of water and consult a physician immediately.

🗂 Important

• When replacing a drum cartridge, do not touch the areas indicated in the illustration. This could cause poor print quality.



11.2 Cleaning the Machine

• When cleaning this product, use the designated cleaning materials exclusive to it. Other cleaning materials may result in poor performance of the product. Never use aerosol cleaners to avoid catching fire and explosion.

• When cleaning this product, always switch off and unplug it. Access to a live machine interior may cause electric shock.

Cleaning Outside the Machine

📋 Important

- Using volatile solvents such as benzine or thinner, or spraying with insecticide may cause discoloration, deformation, or cracks on the covers or exterior.
- When the exterior gets too much wet, the machine may break down, or documents may be torn while copying.

1. Wipe the exterior of the machine with a soft, moistened, and tightly-squeezed cloth.



n Important

• Use only water or neutral detergent, and never use other solutions.

📇 Note

- When stains cannot be removed easily, wipe lightly with the soft cloth slightly moistened with a thin neutral detergent solution.
- 2. Wipe the moisture off with a dry soft cloth.

Cleaning the Touch Panel

1. Wipe the touch panel surface lightly with a soft cloth moistened with a neutral detergent or alcohol.



📋 Important

- When you moisten a cloth with a neutral detergent or alcohol, make sure that no drips come of the cloth. When the cloth is heavily soaked with detergent or alcohol, squeeze the cloth lightly.
- Using volatile solvents such as benzine or thinner or spraying with insecticide may cause discoloration, deformation, or cracks on the covers or exterior.
- Do not wipe the panel strongly, as it may damage the panel. Wipe lightly.

Cleaning Inside the Machine

Cleaning the LED Print Head

If you have image quality problems such as stripes appearing on copied or printed outputs, clean the LED print head.

1. Confirm that the machine has stopped, and open the right side cover.



2. Release the toner cartridge lock.



3. Remove all four toner cartridges.



4. Release the waste toner container lock.



5. Remove the waste toner container.

6. Remove the cleaning rod.



7. Insert the cleaning rod into one of the four holes of the tabs on the drum cartridge until it stops, and then pull it out.

Note

• Insert the cleaning rod with the pad side up.



- 8. Repeat step 7 for the remaining three holes.
- **9.** Replace the cleaning rod.



10. Press the waste toner container into the machine until you hear a "click" sound.



11. Align the protrusion on the underside of the toner cartridge with the indentation in the machine, then press the toner cartridge into the machine until you hear a "click" sound.



- **12.** Load the remaining toner cartridges.
- **13.** Close the right side cover.



Cleaning the Paper Feeder Rollers

Paper jams may occur if paper does not feed correctly. To prevent problems, regularly clean the paper feed rollers of the Bypass Tray, Tray 1, and Tray 2 (250-Sheet Feeder) (optional).

Cleaning the Bypass Tray Paper Feeder Rollers

1. Turn off the machine.

6∂ Refer

• For details on how to turn the power supply off, refer to "Turning Off the Machine" (P.16).

2. Open the Bypass Tray.



3. Open the cover.



4. Wipe the paper feeder rollers with a soft dampened cloth, then close the cover.



5. Close the Bypass Tray.

6. Supporting the paper tray with both hands, pull it out completely.



7. Place a finger on the lever and press it downward.



 $\textbf{8.} \quad \text{Wipe the rollers in the machine with a soft dampened cloth.}$

🖄 Important

• Do not force the paper feeder rollers to rotate. Doing so may damage the machine.



9. Insert the paper tray into the machine main unit, and press it in slowly until it stops.

Cleaning the Paper Feeder Rollers of Tray 1, Tray 2 (250-Sheet Feeder) (Optional)

1. Turn off the machine.

6 Refer

• For details on how to turn the power supply off, refer to "Turning Off the Machine" (P.16).

2. Supporting the paper tray with both hands, pull it out completely.



3. Manually rotate the paper feeder rollers while gently wiping them with a soft dampened cloth.



4. Manually rotate the rollers in the machine while gently wiping them with a soft dampened cloth.

📋 Important

• Do not place the machine on its side. Doing so may spill toner.

• Do not touch any other internal parts of the machine. Doing so may damage the machine.



5. Insert the paper tray into the machine main unit, and press it in slowly until it stops.

Cleaning the Document Glass Cover, Document Glass, Document Presser and Narrow Glass Strip

When the document glass cover or document glass become dirty, this could result in soiling of the copy, fax and scan output. To ensure clean output results at all times, perform cleaning about once a month.

🖄 Important

- Do not use chemicals such as benzine or thinner. Doing so may damage the paint or coating on plastic parts.
- Use only water or neutral detergent, and never use other solutions.
- When the exterior gets too much wet, the machine may break down, or documents may be torn while copying, faxing, or scanning.

Note

• When stains cannot be removed easily, wipe lightly with the soft cloth slightly moistened with a thin neutral detergent solution.

1. Open the document glass cover.



2. Wipe the document presser, document glass cover, document glass and narrow glass strip with a soft dampened cloth. Use a dry cloth or paper towel to completely remove any remaining moisture.



- 1 Document Glass Cover
- 2 Document Glass
- 3 Narrow Glass Strip
- 4 Document Presser

Note

• Be careful not to damage the document presser.

For Apeos C325 dw, proceed to step 6.

3. Pull on the knob to open the chute cover.



4. Wipe the two-sided sensor glass and narrow glass strip cover with a soft dampened cloth. Use a dry cloth or paper towel to completely remove any remaining moisture.



1 Two-sided Sensor Glass

- 2 Narrow Glass Strip Cover
- **5.** Close the chute cover.
- **6.** Close the document glass cover.

Cleaning the Document Feeder Rollers

When the document feeder rollers become dirty, this could result in paper jams, and in spots or stains appearing on copies, faxes and scans.

To ensure clean output results at all times, perform cleaning about once a month.

📋 Important

- Do not use chemicals such as benzine or thinner. Doing so may damage the paint or coating on plastic parts.
- When the exterior gets too much wet, the machine may break down, or documents may be torn while copying, faxing, or scanning.
- **1.** Pull up on the handle on the lefthand side cover (upper cover) of the Document Feeder, and open it to its fullest extent.



2. Gently clean the rollers and pads with a cloth dampened with a small amount of water.

📋 Important

- Use only water or neutral detergent, and never use other solutions.
- Use a cloth firmly wrung to prevent water drops from falling into the machine. If water gets into the machine, it may cause the machine to malfunction.

Note

• When stains cannot be removed easily, wipe lightly with the soft cloth slightly moistened with a thin neutral detergent solution.



3. Close the lefthand side cover of the Document Feeder, pressing until it clicks into place, and check to ensure that the cover is not raised in the front or back.

11.3 Counting up the Number of Printed Pages

The total number of printed pages can be checked by meter, by user, or by paper size. One-sided print is counted as one job, and two-sided print is counted as two.

Checking by Meter

There are three meters classified according to color mode.

1. At the Home screen, tap > [Device].



2. Tap [Billing Meters].

```
6 Refer
```

• For details on each meter, refer to "[Billing Meters]" (P.120).

Checking by User or Paper Size

Check the number of pages on the printed report.

Note

- When [Print Accounting] is disabled, you can check the output page count for each paper size.
- When [Print Accounting] is enabled, prints from jobs for which there is no account information will be included as [Unauthenticated User Print] in the report.

1. At the Home screen, tap > [Device].



2. Tap [Information Pages] > [Printer Meter].

11.4 Adjusting Image Position ([Image Position])

If the output image is misaligned, enter the adjustment value to make the correction.

Printing a Chart

- **1.** Load either of the following paper sizes into the paper tray to be adjusted.
 - A4
 - 8.5×11
- 2. At the Home screen, tap > [Device].



- 3. Tap [Maintenance] > [Image Position] > [Print Chart].
- **4.** Tap [Paper Trays].
- 5. Select the tray be adjusted, and tap K to return to the previous screen.
- 6. Tap [2-Sided Printing].
- 7. Select [1-Sided] or [2-Sided], and tap K to return to the previous screen.

8. Tap [Start].

A chart will be printed.

9. Check the printed chart.

If the output image is aligned properly, a line will be printed 10 mm from the edge of the paper. If the line is misaligned, adjustment is necessary.



Note

- A square symbol is printed on the trailing edge of the paper to display the paper feed direction. One square is printed on the front side, and two squares are printed on the back side.
- When [Lead/Side Registration] adjustment is needed



• When [Perpendicularity] adjustment is needed



6 Refer

- For details on [Lead/Side Registration] adjustment, refer to "Adjusting [Lead/Side Registration]" (P.204).
- For details on [Perpendicularity] adjustment, refer to "Adjusting [Perpendicularity]" (P.205).

Adjusting [Lead/Side Registration]

At [Lead/Side Registration], you can adjust both the front and back sides.

1. Check the chart, and measure the amount (mm) of misalignment in the image position.

Adjustment amount (mm) = distance (mm) of the actual image position from the edge of the paper -10



2. At the Home screen, tap ≥ [Device].

	Address Book
,	^{☐ Jops}
\	ည်း Device
	ह िंद्र

- **3.** Tap [Maintenance] > [Image Position] > [Lead/Side Registration].
- **4.** Select the tray to adjust.
- 5. Select the side to adjust (front or back).
- 6. Add the value for the amount of misalignment confirmed in step 1 to the current settings value, and tap [OK].

Lead Registration

If the image in the step 1 diagram shifts downward, specify a positive [+] value. If it shifts upward, specify a negative [-] value.

Side Registration

If the image in the step 1 diagram shifts to the left, specify a positive [+] value. If it shifts to the right, specify a negative [-] value.

(Ex.: Front side adjustment screen)



7. Print a chart when needed to check the adjustment results.

```
6 Refer
```

• For details, refer to "Printing a Chart" (P.202).

Adjusting [Perpendicularity]

At [Perpendicularity], you can adjust both the front and back sides, but the adjustments will affect all trays.

1. Check the chart, and measure the amount (mm) of misalignment in the image position.

Use the following formula to obtain the amount of perpendicularity misalignment, with the leading edge of the paper facing upward, "A" representing the lead registration length (mm) of the left edge and "B" representing the lead registration length (mm) of the right edge.

Amount of perpendicularity misalignment (mm) = (A-B) x 216 / (main scanning direction [mm] - 20)



2. At the Home screen, tap > [Device].



- **3.** Tap [Maintenance] > [Image Position].
- **4.** Tap [Perpendicularity].
- **5.** Select the side to adjust (front or back).
- 6. Add the value for the amount of print position misalignment confirmed in step 1 to the current settings value, and tap [OK].

If the image forms a parallelogram that slopes down to the right when the leading edge of the paper is facing upward and you want to correct it to a rectangle, press the minus sign [-] to enter the adjustment value. If the parallelogram to be corrected slopes down to the left, press the plus sign [+].

(Ex.: Front side adjustment screen)



- **7.** Print a chart when needed to check the adjustment results.
 - 6 Refer

• For details, refer to "Printing a Chart" (P.202)

11.5 Adjusting Color Registration ([Adjust Color Registration])

If color registration is misaligned in print output, adjust color registration (color registration misalignment) either automatically or manually. Perform manual adjustment by printing a chart when a left-right difference in color registration misalignment amount (tilt) occurs.

Adjusting Automatically

1. At the Home screen, tap > [Device].



- 2. Tap [Maintenance] > [Adjust Image Quality] > [Adjust Color Registration].
- **3.** Tap [Auto Registration].
- 4. Tap [Start].

Color registration will be corrected automatically.

Adjusting Manually

- **1.** Load either of the following paper sizes into the paper tray.
 - A4
 - 8.5×11
- **2.** At the Home screen, tap > [Device].



- **3.** Tap [Maintenance] > [Adjust Image Quality] > [Adjust Color Registration].
- **4.** Tap [Manual Registration].
- **5.** Tap [Print Chart].
- 6. Tap [Start].

A chart will be printed.

7. Check the printed chart.

Reference lines are located on both sides of the chart. Look to both sides of a given color, and confirm the value at which the black and colored lines are most closely aligned.

If the numerical values at left and right differ, enter each observed value to make the adjustment. If the numerical values are the same (same degree of misalignment), adjustment is not necessary. You can enter numerical values between those printed on the chart, for adjustments at one-integer increments from +10 to -10.



8. Tap [Enter Adjustment Value].

Note

• Once back at the Home screen, perform steps 2 - 4.

9. Select the items requiring adjustment from among the values confirmed in step 7.

10. Specify the values you checked, and tap K to return to the previous screen.



- **11.** Configure other adjustment items as needed.
- **12.** Tap [Start].
- **13.** Tap [Close].

14. Repeat steps 2 - 6 as needed, printing a chart to check the adjustment results.

11.6 Adjusting Print Head Density (1 Stripe)

When streaks (lines) about 1mm wide appear in copy or print output, print a chart to make adjustments. There are charts for copying and for printing.

Note

- When no change occurs despite adjustment, it is necessary to restore the pre-adjustment value. Make a note of the pre-adjustment values, since the value on the input screen reverts to 0 after adjustment.
- **1.** Load either of the following paper sizes into the paper tray.
 - A4
 - 8.5×11
- 2. At the Home screen, tap > [Device].



- **3.** Tap [Maintenance] > [Adjust Image Quality] > [AdjPrintHdDensity(1Stripe)].
- **4.** Tap [Print Chart].

5. Tap [Target].

6. Select the item to be adjusted, and tap **K** to return to the previous screen.

7. Tap [Start].

A chart will be printed.

8. Look at the printed chart and check the color of the lines that appear.

If the pale lines of each color appear lighter than the adjacent ones, and the dark lines appear darker than the adjacent ones, adjust the value upward.

If the pale lines of each color appear darker than the adjacent ones, and the dark lines appear lighter than the adjacent ones, adjust the value downward.

Note

• The bottom-most part is for confirmation of the pale yellow line. Use it when the pale yellow line is difficult to see.



9. Tap [Enter Adjustment Value].

⊡ Note

• Once back at the Home screen, perform steps 2 - 4.

10. Tap [Target].

- **11.** Select the item to be adjusted, and tap **K** to return to the previous screen.
- **12.** Select the color requiring adjustment.

13. Specify the calibration value, and tap K to return to the previous screen.



- **14.** Configure other colors as needed.
- **15.** Tap [Start].
- **16.** Tap [Close].
- **17.** Repeat steps 2 7 as needed, printing a chart to check the adjustment results.

11.7 Adjusting Print Head Density (Stripes)

Print a chart to make adjustments when regularly patterned streaks (vertical lines) of dark and light shading appear on copy or print output. When striping occurs throughout, perform common correction. When striping occurs in a specific 10.8 mm (chip), correct that chip individually.

Note

- Striping may occur in a specific chip for a specific color.
- When no change occurs despite adjustment, it is necessary to restore the pre-adjustment value. Make a note of adjustment values.

Printing a Chart

- **1.** Load either of the following paper sizes into the paper tray.
 - A4
 - 8.5×11

2. At the Home screen, tap > [Device].



- **3.** Tap [Maintenance] > [Adjust Image Quality] > [AdjPrintHdDensity(Stripes)].
- 4. Tap [Print Chart].
- 5. Tap [Start].

A chart will be printed.

6. 10.8 mm width (chip) Check the printed chart.

10.8mm width (chip) 1 10.8mm width (chip) 20 10.8mm width (chip) 20 10.8mm width (chip) 20

Performing Common Correction

When striping occurs throughout, perform common correction. When striping occurs in a specific line (chip), correct that line individually.

1. At the Home screen, tap > [Device].



- 2. Tap [Maintenance] > [Adjust Image Quality] > [AdjPrintHdDensity(Stripes)].
- **3.** Tap [Chip Common Correction].
- **4.** Select the color requiring adjustment.

5. Specify the calibration value, and tap 🕻 to return to the previous screen.

To make odd-numbered lines darker and even-numbered lines paler, enter a positive value. To make odd-numbered lines paler and even-numbered lines darker, enter a negative value.



- **6.** Configure other colors as needed.
- 7. Tap [Start].
- 8. Tap [Close].
- **9.** Print a chart to check the adjustment results as needed.

6 Refer

• For details, refer to "Printing a Chart" (P.211)

Performing Individual Correction

1. At the Home screen, tap > [Device].



- 2. Tap [Maintenance] > [Adjust Image Quality] > [AdjPrintHdDensity(Stripes)].
- **3.** Tap [Individual Chip Correction].
- 4. Tap [Color].
- **5.** Select the color requiring adjustment, and tap **▼** to return to the previous screen.



- 6. Tap [Chip No.].
- 7. Specify the value for the chip No. requiring adjustment, and tap K to return to the previous screen.

Chip No.			
	1	2	3
1 - 20	4	5	6
2	7	8	9
- +	()	С

8. Tap [Adjustment Value].

9. Specify the adjustment value, and tap **K** to return to the previous screen.

To increase density, enter a positive value. To decrease density, enter a negative value.



10. Tap [Start].

11. Tap [Close].

12. Print a chart to check the adjustment results as needed.

6 Refer
• For details, refer to "Printing a Chart" (P.211)

12 Troubleshooting

12.1 Clearing Jams

When a paper jam occurs, the touch panel display will indicate how to clear it. Follow the instructions shown on the touch panel display.

• Do not forcibly remove paper or shreds jammed inside the machine, Take particular care not to forcefully remove paper when it has wrapped around fusing unit parts or rollers. This could cause burns or other injuries. Turn off the power switch immediately, and contact our local representative.

12.2 Troubleshooting

This section describes how to solve the problems with the machine.

Menu Settings Problems

Problem	Action
Menu settings changed from the operator panel have no effect.	Settings in the software, the print driver, or the printer utilities have precedence over the settings made on the operator panel.

Machine Problems

Problem	Possible Cause	Action
The status LED is blinking in orange.	The system of the machine or the components installed may have a trouble.	Turn on the machine and re-enter your passcode. If the problem persists, consult our local representative.
	Is paper or a document jammed?	Remove the jammed paper or document.
	Is the cover of the machine open?	Follow the displayed message to solve the problem.
The display is dark.	Is the 心心 (Power Supply / Power Saver) button illuminated?	The machine is in Power Saver mode. Press the 心心(Power Supply / Power Saver) button on the operator panel to leave Power Saver mode.
Problem	Possible Cause	Action
--	---	--
Unable to print or copy.	Is a message displayed on the touch panel?	Follow the displayed message to solve the problem. Closed messages can be checked from the device management screen.
		 6.3 Refer For details on the device management screen, refer to "3. Device Management Screen" (P.34).
	Is the memory full?	 Solve the problem by any of the following actions: Set [Image Quality] to [Standard] with the print driver Set unused ports to [Off].
	Is the print driver in offline mode?	Open the printer icon and clear the check box for using the print driver in offline mode in the printer menu.
Printing does not start in spite of the instruction.	Is the Ethernet cable or USB cable disconnected? Is the machine connected to the wireless network?	Check the Ethernet and USB cable connections. When connecting to Wi-Fi, make sure that the necessary settings are configured.
		 6. Refer For details on connecting with LAN and USB cables, refer to "Connecting to a Wired (Ethernet) Network" (P.16) or "Connecting to a Computer With USB" (P.17).
		 For details on wireless LAN connections, refer to "Connecting to a Wireless Network" (P.18).
	Is the protocol to use enabled?	Enable the protocol to use. 6 Refer • For details, refer to "[Protocol]" (P.130).

Problem	Possible Cause	Action
Paper is often jammed or wrinkled.	Is the paper tray mounted properly?	Mount the paper tray properly by inserting it securely all the way into the machine.
		 6. Refer For details, refer to "Loading Paper in Tray 1 / Tray 2 (250-Sheet Feeder) (Optional)" (P.46).
	Is the paper damp?	Replace the paper with new paper.
	Is the paper curled?	Turn over the paper in the paper tray, or replace the paper with new paper.
	Are the paper and paper tray settings correct?	Specify the paper and paper tray according to the loaded paper.
		 6. Refer For details, refer to "Loading Paper in Tray 1 / Tray 2 (250-Sheet Feeder) (Optional)" (P.46).
	Are any jammed sheets, scraps of paper or other foreign debris left inside the machine?	Open the cover of the machine or pull the paper tray to remove any shreds or foreign objects.
	Is paper exceeding the maximum fill line in the paper tray?	Load paper in the paper tray so that it does not exceed the maximum fill line.
		 6 Refer • For details, refer to "Loading Paper in Tray 1 / Tray 2 (250-Sheet Feeder) (Optional)" (P.46).
	Are the paper guides aligned properly?	Load the paper properly, and then align the paper guides with the paper so that the paper guides contact the paper lightly.
		 6. Refer For details, refer to "Loading Paper in Tray 1 / Tray 2 (250-Sheet Feeder) (Optional)" (P.46) or "Loading paper in the Bypass Tray" (P.48).
	Is the paper finely cut out?	Some paper types may not be cut out finely. Flex and fan the paper well, and then load it again.
		 6. Refer • For details, refer to "Flex and Fan the Paper" (P.46).
Documents are often jammed.	Are you using irregularly shaped documents or business cards, OHP film.	Correctly load the appropriate documents in the document feeder.
	thin or thick documents?	 Refer For details, refer to "Loading a Document" (P.54).
	Are there any sticky tags, paper clips or adhesive tape on the document?	Remove any sticky tags, paper clips or adhesive tape on the document before copying.
	Are the document guides misaligned?	Adjust the document guide positions according to the document size that you want to load.
		 6.3 Refer • For details, refer to "Loading a Document" (P.54).
	Has a document torn partially, leaving a shred in the document feeder?	Open the top cover of the document feeder to check.

Problem	Possible Cause	Action
The edge of the document is creased.	Is the document curled?	Flatten the curl and load the document again.
The document gets stained.	Are the document feeder rollers dirty?	Clean the document feeder rollers. 6 Refer • For details, refer to "Cleaning the Document Feeder Rollers" (P.200)
The document is	Is the document wrinkled?	Load the document properly.
not being fed.	Is the document loaded correctly?	 6 Refer • For details, refer to "Loading a Document" (P.54).
	Is the document too thick or too thin?	
	Is the top cover of the document feeder open?	Close to securely the top cover of the document feeder.
Has document feeding failed, or have documents been fed in while overlapping?	Are the document feeder rollers dirty?	Clean the document feeder rollers. 6-3 Refer • For details, refer to "Cleaning the Document Feeder Rollers" (P.200).
	Is the loaded document paper compatible with the machine's settings?	Switch the document media to a type that is compatible with the machine's specifications. Refer • For details, refer to "Loading a Document" (P.54).
	Is the document loaded correctly in the document feeder?	Load the document properly. Refer • For details, refer to "Loading a Document" (P.54).
	Are the document feeder document guides adjusted correctly?	Load the paper correctly, and then align the paper guides with the paper so that the paper guides contact the paper lightly.
		 6.3 Refer • For details, refer to "Loading the Document Feeder" (P.54).
	Does the number of documents exceed the capacity of the document feeder?	Load a number of documents in the document feeder that is within its capacity limit.
	Is the document curled?	Replace the paper with new document.
	Are the documents sticking together?	Flex and fan the documents well before loading them into the document feeder.

Print Quality Problems

Problem	Possible Cause	Action
The printed result	The paper is damp.	Replace the paper with new paper.
unclear).	The drum cartridge has deteriorated or been damaged.	Replace the drum cartridge with a new one.
Printer	No toner is left in the toner cartridge.	Replace the toner cartridge with a new one.
Black spots appear in printouts.	The drum cartridge has deteriorated or been damaged.	Replace the drum cartridge with a new one.
Black or colored lines appear in printouts.	The drum cartridge has deteriorated or been damaged.	Replace the drum cartridge with a new one.
Frinter	The narrow glass strip is dirty.	Clean the narrow glass strip. 6 Refer • For details, refer to "Cleaning the Document Glass Cover, Document Glass, Document Presser and Narrow Glass Strip" (P.198).
Printer	The document is dirty.	Clean the document.

Problem	Possible Cause	Action
Dirt appears at regular intervals in	The paper feed path gets stained.	Print several sheets.
the printout.	The drum cartridge has deteriorated or been damaged.	Replace the drum cartridge with a new one.
White spots	The paper is unsuitable.	Load the correct type of paper.
appear in areas of black fill.	The drum cartridge has deteriorated or been damaged.	Replace the drum cartridge with a new one.
The printout comes	The paper is down	Deplace the paper with new paper
off on the fingers.		Replace the paper with new paper.
The toner is not	The paper is unsuitable.	Load the correct type of paper.
fused to the paper. The paper gets stained with toner.	The specified paper type does not match the type of the paper loaded in the tray.	 Specify the paper type correctly. Refer For details on paper type settings, refer to "Loading Print Media" (P.46).
The entire printout is black.	The drum cartridge has deteriorated or been damaged.	Replace the drum cartridge with a new one.
	A high-voltage power supply failure may have occurred.	Contact our local representative.

Problem	Possible Cause	Action
The printout is blank.	Multiple sheets of paper are fed through the machine at once (double feeding).	Flex and fan the paper well, and then load it again.
	A high-voltage power supply failure may have occurred.	Contact our local representative.
The printout	The paper is damp.	Replace the paper with new paper.
Printer	The paper is unsuitable.	Load the correct type of paper.
Printer		
The entire printout is faint.	When printing using the Bypass Tray, the paper size specified in the print driver is different from the size and type of the paper actually loaded.	Load the Bypass Tray with the correct type and size of paper.
Printer Printer Printer	Multiple sheets of paper are fed through the machine at once.	Flex and fan the paper well, and then load it again. Refer • For details, refer to "Flex and Fan the Paper" (P.46).
	A high-voltage power supply failure may have occurred.	Contact our local representative.
The paper is	The paper is unsuitable.	Load the correct type of paper.
wrinkled.	Paper has been added to the paper loaded. The paper is damp.	Replace the paper with new paper.

Problem	Possible Cause	Action
Text is blurry.	The paper is unsuitable.	Replace the paper with new paper.
	Paper has been added to the paper loaded.	
Printer Printer Printer Printer	The paper is damp.	
Vertical patterns of uneven density	The paper is dry.	With [Adjust 2nd BTR], decrease the value to decrease the voltage.
appear in halftone images.		 Refer For details, refer to "[Adjust 2nd BTR]" (P.141)
White or color patches appear vertically.	The internal components of the machine may be soiled.	Use the cleaning rod to clean the inside of the machine, print a demo page, and check the output result.
(I I I I I I I I I I I I I I I I I I I		 6. Refer For details, refer to "Cleaning the LED Print Head" (P.191).
	The drum cartridge has deteriorated or been damaged.	Replace the drum cartridge with a new one.
	No toner is left in the toner cartridge.	Replace the toner cartridge with a new one.
The printout is slanted.	The paper guides of the paper tray are not aligned properly.	 Align the horizontal and vertical paper guides properly. Align the horizontal and vertical paper guides properly. Refer For details, refer to "Loading Paper in Tray 1 / Tray 2 (250-Sheet Feeder) (Optional)" (P.46) or "Loading paper in the Bypass Tray" (P.48).

Copy Problems

Copy Output Problems

Problem	Possible Cause	Action
Copies get stained.	Is the document glass cover or document glass soiled?	Clean the document glass cover or document glass.
		 For details, refer to "Cleaning the Document Glass Cover, Document Glass, Document Presser and Narrow Glass Strip" (P.198).
	The internal components	Use a cleaning rod and clean the machine.
		 6. Refer For details, refer to "Cleaning Inside the Machine" (P.191).
	A highly translucent document is used.	With highly translucent documents, any discoloration of the document glass cover will show up in the copy. Place a white sheet of paper over the document when copying.
	Colored or rough paper, or a blueprint is used as the document.	The background color of the document shows up in the copy. Adjust the copy density, specify the image type, or specify the background suppression feature to remove the background paper color before copying.
	Glossy printing paper is used as the document.	Glossy printing paper easily sticks to the document glass, and shadows can resemble dirt in the copy. Place a transparent sheet such as transparency film under the document before copying.
Copies are too dark or too light.	The specified image type setting is not suitable to	When copies of black characters appear faint, in [Original Type] select [Text].
		 6. Refer For details, refer to "[Original Type]" (P.71).
The color of the	The calibration is not	Perform the calibration.
that of the document.		 6. Refer • For details, refer to "[Calibration]" (P.142).
	The specified document type is not suitable to the	From [Original Type], select a quality suitable to the document type.
	document.	 6-3 Refer • For details, refer to "[Original Type]" (P.71).
	The specified image type setting is not suitable to	When copies of black characters appear faint, in [Original Type] select [Text].
	the document.	 6-3 Refer • For details, refer to "[Original Type]" (P.71).

Problem	Possible Cause	Action
Copies have missing parts in	The paper is damp.	Damp paper creates missing parts or unclear copies. Replace the paper with new paper.
them.	Creased or wrinkled paper is loaded in the paper tray.	Remove any problematic sheets, or replace the paper with new paper.
	A cut-and-pasted or creased document is used.	Cut-and-pasted or creased parts of the document may not be making proper contact with the document glass. Place a stack of white paper on top of the document to bring it into proper contact with the document glass.
The document gets	The document feeder	Clean the document feeder rollers.
copies.		 6. Refer For details, refer to "Cleaning the Document Feeder Rollers" (P.200).
Striped patterns appear in copies.	The zoom ratio for the document is too large.	When making enlarged copies, some zoom ratio can create striped patterns. Adjust the zoom ratio.
		• For details, refer to "[Reduce/Enlarge]" (P.71).
Copied images are misaligned or bent.	The document loaded on the document glass is misaligned.	Load the document properly, in alignment with the top left corner of the document glass.
	The document feeder document guide is incorrectly positioned.	Load the document properly, and then align the document guides with the edges of the document.
	The paper tray is not securely mounted.	Mount the paper tray properly by inserting it securely all the way into the machine.
The edges of copies are cut off.	The specified sizes of the document and paper do not match (document is oversized).	Match the paper to the document or adjust the zoom ratio.

Printing Problems

Unable to Print

Problem	Possible Cause	Action
Data remains in the	The machine is turned off.	Turn on the machine.
printer icon.	The Ethernet cable on the computer is disconnected.	Connect the Ethernet cable to the computer.
	The computer is not connected to the wireless network.	Connect the computer to the wireless network.
	The cable of the machine is disconnected or the machine is not connected to the wireless network.	 Connect the cable to the machine. When connecting to Wi-Fi, make sure that the necessary settings are configured. Refer For details on connecting with LAN and USB cables, refer to "Connecting to a Wired (Ethernet) Network" (P.16) or "Connecting to a Computer With USB" (P.17). For details on wireless LAN connections, refer to "Connecting to a Wireless Network" (P.18).
	An error has occurred on the machine.	Check the error information, and take the required action.
	The protocol to use is not enabled.	Enable the protocol to use. 6 Refer • For details, refer to "[Protocol]" (P.130).
	The machine is connected to multiple computers.	Wait for a while and try printing again.

Print Output Problems

Problem	Possible Cause	Action
Unable to print in color.	The machine is specified to print color jobs in black and white forcibly.	 Set [Auto Color To Mono Print] to [Off]. 6 Refer For details, refer to "Printing Color Jobs in Black and White" (P.58).
The image at the edges of the paper is missing.	The document exceeds the printable area of the machine.	Enlarge the print area of the machine, or reduce that of the document.

Fax Problems

Problem	Action	
There is no dial tone.	Make sure the telephone line is properly connected to the machine.	
	Insert another telephone into the telephone socket and check whether it can be used.	

Problem	Action
Faxes are not received automatically.	Make sure the telephone line is properly connected to the machine.
	Make sure Fax Mode has been selected.
	Confirm that [Fax Memory Full] appears on the screen.
	Configure the following settings to a short interval, such as 30 seconds. • FAX Mode • TEL/FAX Mode • Ans/FAX Mode
This machine does not send faxes.	Check whether a message stating that a fax is being sent is displayed onscreen.
	Check the receiving fax machine to see if the sent fax has arrived.
	For [Dial Type], check [PB], [DP (10pps)] and [DP (20pps)].
	Check whether documents are loaded in the document feeder or on the document glass.
	 There may not be enough memory to store the document. Check whether the message [Fax Memory Full] is displayed on the screen, or whether errors 017-970, 033-787, 033-788 are included in the job history report. In such a case, try the following. Set the resolution to standard Decrease the number of pages to send at one time If a fax has been received, wait until printing is finished If there are faxes in the transmission queue, wait until their transmission has been completed
There are white sections in received faxes or the quality of	Copy an appropriate document to make sure this machine is operating properly.
received faxes is low.	Replace the toner cartridge when it is empty.
	Reduce the speed of the fax modem.
	There may be a problem with the fax machine that is sending faxes to this machine.
Some text of the received fax is stretched out.	A paper jam may have occurred temporarily in the fax machine that is sending the fax to this machine.
There are lines on received documents.	Wipe away any stains on the surfaces of the Document Glass and Narrow Glass Strip.
	 6.3 Refer • For details, refer to "Cleaning the Document Glass Cover, Document Glass, Document Presser and Narrow Glass Strip" (P.198).
A number can be dialed, but there is no connection.	The fax machine of the other party may be switched off, out of paper, or not responding to incoming messages. Ask the other party to deal with the problem.
Documents are not saved to memory.	There may not be enough memory to store the document. If the message [Fax Memory Full] is displayed on the screen, delete unnecessary documents from the memory and re-save the document, or wait until the job being executed, such as sending or receiving faxes, is complete.

Problem	Action
This machine does not send or	For [Dial Type], check [PB], [DP (10pps)] and [DP (20pps)].
receive faxes.	Make sure the cable is properly connected to the machine.
	If the telephone line is connected to this machine via a telephone answering machine, computer, or other device, connect the telephone line directly to this machine.
Errors occur frequently during the sending and receiving of faxes.	At the Home screen, reduce modem speed using ▶[Device]>[General]>[Fax Settings]>[Outgoing Fax Settings]>[Modem Speed].
Faxes are received but not printed.	Check to ensure that [Forward Settings] is set to [Off].
	Check to ensure that [Junk Fax Filter] is set to [Off].
	Check to ensure that [Secure Fax Receive] is set to [Off].
	Execute [Initialize NVM] > [Fax Settings].

Scanning Problems

Problem	Action
The scanner does not work.	Specify low resolution and scan again.
	There may not be enough memory to store the document to scan. Check that the preview feature operates properly. Or lower the scan resolution rate.
	Make sure that the USB or Ethernet cable is properly connected to the machine.
	Check if there are any problems with the USB or Ethernet cable. If any, replace the cable.
Vertical lines appear in the	Clean the narrow glass strip.
output of the scanned data when scanning with the	A Refer
document feeder.	• For details, refer to "Cleaning the Document Glass Cover, Document Glass, Document Presser and Narrow Glass Strip" (P.198).
When scanning with the document glass, stains appear in the same position.	Clean the document glass.
	 6.3 Refer For details, refer to "Cleaning the Document Glass Cover, Document Glass, Document Presser and Narrow Glass Strip" (P.198).
The document gets stained	Clean the document feeder rollers.
when scanning with the document feeder.	 6.3 Refer • For details, refer to "Cleaning the Document Feeder Rollers" (P.200).
Images are skewed.	Check to ensure that the document is properly aligned when loaded in the document feeder or on the document glass.
Diagonal lines appear on the output of the scanned data when scanning with the document feeder.	Scan the thick document using the document glass.
	Check to ensure that the document feeder is not raised. Remove any objects that may be caught between the document feeder and document glass.

Wireless Problems

Problem	Action
Cannot set up wireless connection.	Check to ensure that [Wi-Fi] is enabled.
	 6 Refer • For details, refer to "[Wi-Fi]" (P.127).
	The firewall on your computer may be blocking communication with your machine. Disable the firewall on your computer.
Unable to set up wireless connection with WPS.	Make sure that the security settings of the access point or wireless router is WPA or WPA2. WEP is not supported on WPS.
	Make sure that the access from the MAC address of the machine is not restricted on your access point or wireless router.
	 6 Refer For details on the operations of your access point or wireless router, see the manual supplied with the access point or wireless router.
Unable to set up wireless connection with WPS (push button method).	Press the WPS button on the access point or wireless router within 2 minutes after starting the WPS operation on the machine.
	 6 Refer For details about the access point or wireless router, see the manual supplied with the access point or wireless router.
Unable to set up wireless connection with WPS (PIN code method).	Make sure that you have entered the correct PIN on the access point or wireless router.
	 6 Refer For details about how to enter the PIN code, see the manual supplied with the access point or wireless router.
The network mode of the	Check to ensure that [Wi-Fi Direct] is disabled.
Ad-hoc mode.	 Refer For details on settings, refer to "[Wi-Fi Direct]" (P.128).

Wi-Fi Direct Problems

Problem	Action
The mobile device cannot discover the machine.	The machine may be connected to another mobile device via Wi- Fi Direct. Disconnect the machine and the mobile device.
	 6 Refer • For details, refer to "Disconnecting the Mobile Device From the Wi- Fi Direct Network" (P.110).
Unable to connect the mobile device with the machine.	When connecting to the machine using the Wi-Fi Direct feature of an Android device, set the machine's [Group Role] to [Group Owner].
	 Refer For details on settings, refer to "[Wi-Fi Direct]" (P.128).

Problem	Action
You will not be able to disconnect the mobile device from the machine, even by performing the procedure for "Disconnecting the Mobile Device From the Wi-Fi Direct Network" (P.110).	The mobile device may be automatically reconnecting to the machine. Reset the passphrase for Wi-Fi Direct and disconnect the mobile device.
Unable to enable [Wi-Fi Direct].	Make sure that the network mode is set to an infrastructure mode.
	Check to ensure that [IP Mode] is set to a mode other than [IPv6].

IPv6 Environment Problems

Problem	Action
Unable to set an IP address for IPv6.	Check to ensure that [Wi-Fi Direct] is disabled.

Scanner Driver/Software Problems

Problem	Action
Address Book data can't be imported from the machine into the Address Book Editor.	Make sure that the USB or Ethernet cable is properly connected to the machine. For a wireless network, make sure that the machine and the computer are correctly connected to the wireless network.
	Make sure that the machine is turned on.
	Check that the scanner driver is installed in the computer (Address Book Editor acquires address book data via the scanner driver when the machine and the computer are connected with a USB cable).

12.3 Understanding Machine Messages

When the operation finishes abnormally due to an error or when problems occur on the machine, the operator panel displays error messages and the status codes (***_***). Solve the problems, referring to the status codes in the following list.

Note

• When the displayed error code is not included in the following list, follow the instructions in the error message displayed on the operator panel. If you cannot solve the problem after following the instructions in the list or operator panel error message, contact our local representative.

Status-Code	What you can do
016-404	There is a problem with the certificate. Contact your system administrator. Tap [OK] to begin initialization.
016-405	
016-503	Unable to resolve the SMTP server hostname. Make sure that the SMTP server and DNS server are set correctly.

Status-Code	What you can do
016-504	Unable to resolve the POP3 server hostname. Make sure that the user name and password for the POP3 server and DNS server are set correctly.
016-505	A login error has occurred when accessing a POP3 server. Make sure that the user name and password used for POP3 server are set correctly.
016-506	The SMTP or POP3 server settings are not configured. Configure the SMTP or POP3 server settings.
016-507	A login error has occurred when accessing an SMTP server. Make sure that the user name and password used for the SMTP server are set correctly.
016-520	The certificate of the machine is invalid. Contact your system administrator.
016-521	The certificate of the destination client is invalid. Contact your system administrator.
016-522	Unable to acquire the SSL certificate. Contact your system administrator.
016-523	The SSL certificate data is incorrect. Contact your system administrator.
016-524	The validity period of the SSL certificate has expired. Contact your system administrator.
016-530	An authentication error has occurred when accessing an LDAP server. Turn off the machine, and then turn it on again. Check the access settings for the authentication server. If the problem persists, contact our local representative.
016-541	A wireless certificate of the server or client cannot be correctly referenced while using Wireless LAN Mixed Mode Enterprise or WPA2- Enterprise. Ask your system administrator to connect the machine with a wired network, and then initialize the wireless settings. After that, import the wireless certificate, and then set Mixed Mode Enterprise or WPA2-Enterprise again.
016-542	A server certificate error has occurred when acquiring the certificate with the operation of Mixed Mode Enterprise or WPA2-Enterprise. This is a problem in the server certificate, such as the validity period has expired for the server certificate being used with the Radius server. Ask your system administrator to check the server certificate being used with the Radius server.
016-543	A wireless certificate of the server or client corruption error has occurred while using the Wireless LAN Mixed Mode Enterprise or WPA2-Enterprise. Ask your system administrator to connect the machine with a wired network, and then initialize the wireless settings. After that, import the wireless certificate, and then set Mixed Mode Enterprise or WPA2-Enterprise again.
016-718	An error has occurred when there is insufficient memory to print. The print job is canceled. Reduce the data size of the print job.
016-720	Incompatible Page Description Language (PDL) is included. Use the machine's print driver.
	 6.3 Refer • For details on how to install print drivers, refer to "Installing Software for Windows" (P.25) or "Installing Software for Mac" (P.28).

Status-Code	What you can do
016-757	The account is not registered. Contact your system administrator.
016-759	Printable page limit is exceeded. Contact your system administrator.
016-764	An error occurs when the machine is connected to the SMTP server. Check the SMTP server settings or contact the SMTP server administrator.
016-765	The capacity of the SMTP server is not enough. Contact the SMTP server administrator.
016-766	The e-mail exceeds the SMTP server size restriction. Contact the SMTP server administrator.
016-767	The e-mail address for the recipient is incorrect. Check the e-mail address, and then try scanning again.
016-768	The e-mail address for the sender is incorrect. Check the e-mail address, and then try scanning again.
016-786	A timeout error occurs when sending or receiving scanned data. Make sure that the Ethernet cable is connected properly. If there is no problem with the Ethernet cable, contact your server administrator.
016-790	Network connection error has occurred. If you use a wired LAN connection, make sure that the Ethernet cable is connected properly. If there is no problem with the cable, or if you use a wireless LAN connection, contact your server administrator.
016-799	The job is invalid. Check the configuration of the machine on the print driver.
016-924	When specifying the encryption type as WEP and connecting to a wireless network, [Quick Setup] cannot be used to configure wireless network settings. If the wireless network access point encryption type is WEP, configure the wireless network settings from the machine's operator panel.
	 6. Refer For details on wireless network settings, refer to "Manually Connecting to a Wireless Network" (P.20).
016-985	Lower the scan resolution rate, and then try scanning again. Or change
016-986	the file format of the scanned data.
017-970	 There was not enough memory capacity to store the document. Select [Close], and try the following. Set the resolution to standard Decrease the number of pages to send at one time Delete received faxes, or wait for a while until fax transmission is completed Print saved fax jobs
	 Refer For details on Secure Receiving Mode, refer to "Using the Secure Receiving Mode" (P.102).
027-446	IPv6 address is overlapped. Change the IPv6 address.
027-452	IPv4 address is overlapped. Change the IPv4 address.
031-521	SMB server login error. Check login-able computer with your system administrator.
031-522	SMB server login error. Check if login name (domain name and user name) and password are correct.

Status-Code	What you can do
031-523	Invalid SMB share name. Check the share name you specified.
031-524	Exceeded the SMB server user account limit. Check the number of users who use the server at the same time is not exceeding the upper limit.
031-525	SMB destination client permission error. Check if the specified user can read and write files at the storage location.
031-526	Unable to find the SMB server hostname on the network. Check DNS connection, or check if the forwarding destination server is registered with DNS.
031-527	Unable to find the SMB server hostname on the network. Set the DNS address, or set the forwarding destination IP address.
031-528	Unable to connect to the SMB server. Check if the machine can communicate via network with the forwarding destination SMB server.
031-529	SMB server login error has occurred. Password is invalid. Make sure that the password is correct.
031-530	 Unable to find the SMB share folder on the specified SMB server. Check the following: Is the storage location correct? Is the file name you specified the same with the name of the file you created on the SMB server? Is the DFS settings correct? Are the SMB server, share name, and storage location directly specified according to the checked settings?
031-531	Unable to find a file or folder name on the SMB server. Check access rights to the folder you specified.
031-532	SMB scan file or folder name limit exceeded. Change the file name or the forwarding destination folder. Or move or delete the file in the forwarding destination folder.
031-533	Unable to write a file in the SMB server. Check if the file name you specified is not used by other users.
031-534	Unable to create a folder on the SMB server. Check if the folder name you specified is not used by other users.
031-535	Unable to delete a file on the SMB server. Check if another user is not operating the file.
031-536	Unable to delete a folder on the SMB server. Check if another user is not operating the folder.
031-537	SMB server capacity exceeded. Check if the storage location has free space.
031-539	The specified SMB server is invalid. Check if the server name is correct.
031-540	The specified domain name is invalid. Check if the domain name is correct.
031-541	The specified user name is invalid. Check if the user name is correct.
031-542	Unable to initialize TCP/IP. Wait for a while and try the same operation again. If the problem persists, contact our local representative.
031-543	SMB server login error. Check login permitted time with your system administrator.
031-544	SMB server login error. Password is expired. Check the password validity period with your system administrator.

Status-Code	What you can do
031-545	SMB server login error. Password is to be changed. Check necessity of password change with your system administrator.
031-546	SMB server login error. Invalid user is specified. Contact your system administrator for the destination server settings.
031-547	SMB server login error. User restricted from accessing the SMB server is specified. Contact your system administrator for the destination server settings.
031-548	SMB server login error. Login time of SMB destination is expired. Contact your system administrator for the destination server settings.
031-549	SMB server login error. Specified user is restricted. The password must be entered. On server security settings, check access permission of null password user.
031-550	The APPEND command error has occurred. Check if the machine has access rights to append data to the SMB server. Check if the server supports the APPEND command.
031-551	The RENAME command error has occurred. Check if the machine has access rights to rename data on the SMB server. Check if the server supports the RENAME command.
031-552	Job canceled. Change the file name that already exists on FTP server.
031-574	Unable to resolve the FTP server hostname. Check DNS connection. Or check if the forwarding destination server is registered with DNS.
031-575	Unable to resolve the FTP server hostname. Sets the DNS address. Or set the address for the forwarding destination server address as IP address.
031-576	Unable to connect to the FTP server. Check if the machine communicates with forwarding destination FTP server. For example, check if the Ethernet cable is connected, or the IP address for the server is correct.
031-578	FTP server login error has occurred. Check if the login name (user name) and password are correct.
031-579	Invalid FTP subdirectory path. Check if the storage location is correct.
031-580	Unable to find a file or folder name of the FTP server. Check the server access rights.
031-581	FTP scan file or folder name limit exceeded. Change the file name or the forwarding destination folder, or move or delete the file in the forwarding destination folder.
031-582	Unable to write a file to the FTP server. Check if a file with the name you specified can be created in the storage location, or check if the storage location has free space.
031-584	Unable to create a scan folder on the FTP server. Check if a folder with the name you specified can be created in the storage location, or check if a folder with the same name that you specified already exists.
031-585	Unable to delete a file on the FTP server. Check the server access rights.
031-587	Unable to delete a folder on the FTP server. Check the server access rights.
031-588	Unable to write a file to the FTP server. Check if the storage location has free space.

Status-Code	What you can do	
031-590	Job canceled. Change the file name that already exists on FTP server.	
031-594	A TYPE command error has occurred. Try the same operation again. If the problem persists, contact our local representative.	
031-595	A PORT command error has occurred. Try the same operation again. If the problem persists, contact our local representative.	
031-598	The APPEND command error has occurred. Check if the machine has access rights to append data to the FTP server. Check if the server supports the APPEND command.	
031-599	The PNFR command error has occurred. Check if the machine has access rights to rename a file on the FTP server. Check if the server supports the PNFR command.	
033-513	 The fax communication error has occurred. Perform the following: Print the received fax, or wait for a while until sending a fax is completed. If [Secure Fax Receive] is enabled, stored faxes will be printed. 	
033-762	The machine rejects faxes sent from unwanted numbers.	
033-776	The size of the fax document data is too large and may have exceeded the space available in memory. Lower the scan resolution rate, and then try scanning again.	
	 6-3 Refer • For details, refer to "[Resolution]" (P.104). 	
033-788	 There was not enough memory capacity to store the document. Select [Close], and try the following. Set the resolution to standard Decrease the number of pages to send at one time Delete the received fax, or wait for a while until fax transmission is completed If you are using the secure receiving mode, print the stored fax jobs Refer For details on Secure Receiving Mode, refer to "Using the Secure Receiving Mode" (P.102). 	
034-515	The fax communication error has occurred. Check if the memory of the machine or the remote fax machine is full.	
034-791	Check if the telephone cable is connected properly. If the line connection is correct, check the following:Is the dialing type settings correct?	
	 Refer For details, refer to "[Dial Type]" (P.125). If the dialing type settings is correct, check the following: Can the remote fax machine receive a fax? 	
035-708	The fax communication error has occurred. Reduce the modem speed.	
035-717	 6-3 Refer • For details, refer to "[Modem Speed]" (P.126). 	
035-718	The sender's fax machine does not respond. Check the status of the remote fax machine.	
035-720	A fax communication error has occurred. Check the features of the remote fax machine.	

Status-Code	What you can do
062-371	The amount of data to process exceeds the limit. Cancel 2-up (copy two pages onto one side), copy to one side, or copy in black and white. Scan in reduced resolution, image quality, or file size (10.14).
062-956	 The document size was not correctly detected. Reload the document on the document glass, and tap [Start]. Note When loading a custom document size, specify the document size using [Original Size]. Depending on the selected document size, the document may not fit on the paper, or shadows around the document may be copied.
116-721	The job was canceled because of insufficient memory capacity to copy or print multiple copies. Divide the data to be printed or copied and execute the job again.
116-722	The destination computer does not respond. Make sure that the specified computer is running, and then try scanning again.

13 Installing Optional Accessories

13.1 Installing the 250-Sheet Feeder (Tray 2)

Installing the 250-Sheet Feeder (Tray 2)

- 1. Press the 🕛 💪 (Power Supply / Power Saver) button to turn the power off.
- **2.** Disconnect the power cord from the power outlet and from the machine main unit.
- **3.** Position the 250-Sheet Feeder (Tray 2) for installation.
- **4.** Lift the machine main unit as shown in the illustration.





- The main unit should always be lifted by two or more people.
- 5. Make sure that the front surface and corners of the 250-Sheet Feeder (Tray 2) align with those of the machine, and gently lower it into place.

nt Important

• Installation with the machine and 250-Sheet Feeder (Tray 2) at different angles could result in damage to the machine.



Configure Settings with the Print Driver

Networked print options and paper tray information are reflected in the print driver settings.

- 1. Click on [Start]>[Windows System]>[Control Panel]>[View devices and printers] or [Devices and Printers].
- **2.** Right-click on the machine icon, and select [Printer properties].
- **3.** Click on the [Configuration] tab, and click on [Bi-Directional Setup]>[Get Information from Printer]>[OK].
- 4. Click on [Apply]>[OK].

🗔 Note

• If the printer information is not updated when you click on [Get Information from Printer], configure using the [Configuration] tab > [Installable Options].

14 Appendix

14.1 Specifications

Basic Specifications/Copy Function

Туре	Desktop	
Memory Capacity	512 MB (Max: 512 MB)	
Colour Capability	Full Colour	
Scan Resolution	600x600 dpi	
Printing Resolution	600x2400 dpi	
Warm-up Time	35 seconds or less (23 degrees Celsius room temperature)	
Recovery Time (from Sleep Mode)	17 seconds or less (23 degrees Celsius room temperature)	
Original Size	Maximum of A4, Letter, Legal ^{*1} for both Sheet and Book	
Paper Size	Max: A4, Letter, Legal Min: A6, 76x127 mm Image loss width: 4.1 mm on top, bottom, left and right edges	
Paper Weight	Paper Tray: 60 to 176 gsm Bypass Tray: 60 to 176 gsm	
	may not be possible depending on the requirement.	
First Copy Output Time	B/W: 9.5 sec. (A4), Colour: 12.0 sec. (A4)	
	 Important Measured in accordance to ISO/IEC 29183. 	
Continuous Copy Speed	A4: B/W 31 ppm, Colour 31 ppm A5: B/W 41 ppm, Colour 41 ppm	
	 Important The speed may be reduced due to the image quality adjustment. 	
Paper Tray Capacity	Standard: 250 sheets (Tray1), 50 sheets (Bypass Tray) Optional: 250 sheets (250-Sheet Feeder (Tray 2)) Max: 550 sheets	
	 Important 80 gsm paper 	
Output Tray Capacity	150 sheets (Face down)	
	 Important 80 gsm paper 	
Power Supply	AC220-240 V +/- 10 %, 10 A, 50/60 Hz common	

Maximum Power Consumption	1120 W Sleep Mode: 0.5 W Low Power Mode: 11 W Ready Mode: 41 W
Dimensions	Width 410 x depth 430 x height 366 mm
Weight	 Apeos C325 z: 20.6 kg Apeos C325 dw: 20.5 kg Important Excluding Toner Cartridges.

*1 :Not available on Document Glass.

Print Function

Туре	Built-in	
Continuous Print Speed	Same as the Basic Specifications/Copy Function	
	 Important When Continuously Printing Original (Plain). The performance may be reduced depending on the paper type and the paper size. The speed maybe reduced due to the image quality adjustment. Measured in accordance to ISO/IEC 24734. 	
Printing Resolution	Standard: 600x2400 dpi	
Page Description Language	Standard: PCL5 / PCL6, PostScript language compatibility	
Operating System	Standard PCL Driver: Windows 10 (32 bit) Windows 10 (64 bit) Windows 8.1 (32 bit) Windows 8.1 (32 bit) Windows 8.1 (64 bit) Windows Server 2019 (64 bit) Windows Server 2012 R2 (64 bit) Windows Server 2012 (64 bit) PostScript language compatibility: Windows 10 (32 bit) Windows 10 (64 bit) Windows 8.1 (32 bit) Windows 8.1 (32 bit) Windows 8.1 (64 bit) Windows Server 2019 (64 bit) Windows Server 2019 (64 bit) Windows Server 2012 R2 (64 bit) Windows Server 2012 R2 (64 bit) Windows Server 2012 R2 (64 bit) Windows Server 2012 (64 bit) Server 2012 (64 bit) Windows Server 2012 (64 bit) Windows Server 2012 (64 bit) Windows Server 2012 (64 bit) Server 2012 (64 b	
Interface	Standard: Ethernet 1000BASE-T / 100BASE-TX / 10BASE-T, USB2.0, Wireless LAN (IEEE 802.11 b / g / n)	

Scan Function

Туре	Colour Scanner
Scan Resolution	Scan to PC TWAIN: 50x50 to 9600x9600 dpi WIA : 75 dpi, 100 dpi, 150 dpi, 200 dpi, 300 dpi, 400 dpi, 600 dpi Scan to Network / e-mail 200 dpi, 300 dpi, 400 dpi ^{*1} , 600 dpi ^{*1}
Scan Speed	Same as the Scan Speed for the Automatic Document Feeder
Interface	Standard: Ethernet 1000BASE-T / 100BASE-TX / 10BASE-T, USB2.0, Wireless LAN (IEEE 802.11 b / g / n)

*1 :Only when Document glass is used.

Fax Function

Note

Only on Apeos C325 z

Original Size	Document Glass: Max A4, Letter Automatic Document Feeder: Max Legal
Recording Paper Size	Max: Legal Min: A4, Letter
Transmission Time	 3 seconds and more but fewer than 4 seconds Important When A4 size document with approximately 700 characters is transmitted in standard image-quality (8 x 3.85 lines/mm) and in high-speed mode (33.6 kbps or faster, JBIG). Only indicates the time for transmitting the image information and does not include the communication control time. The total communication time will vary depending on the contents of the document, the type of machine receiving the fax_and line condition
Transmission Mode	ITU-T G3
Applicable Lines	Subscribed telephone line, PBX, maximum 1 port ^{*1} (G3-1 port)

 $^{*1}\,$:No. of FAX lines is up to 1 port. Port refers to number of channels for FAX.

Automatic Document Feeder

Type • Apeos •	.325 z
1 pass,	2 sided scanning Duplex Automatic Document Feeder
• Apeos •	.325 dw
Automa	itic Document Feeder

Original Size / Paper Weight	 Apeos C325 z Max: Legal; Min: A5 60 to 105 gsm (In Duplex: 60 to 105 gsm) Apeos C325 dw Max: Legal; Min: A5 60 to 105 gsm
	• The minimum custom size is 139.7 x 139.7 mm.
Capacity	50 sheets important • 80 gsm paper
Scan Speed	 Copy (A4, Simplex) B/W: 30 ppm, Colour: 16 ppm Scan Apeos C325 z B/W: 30 ppm, Colour: 15 ppm (1 pass, 2 sided scanning; B/W: 45 ppm, Colour: 22 ppm) (Standard Document (A4), 200 dpi, to USB memory) Apeos C325 dw B/W: 30 ppm, Colour: 15 ppm (Standard Document (A4), 200 dpi, to USB memory)
	 Important The scanning speed varies depending on the documents.

14.2 About Supplies

Life of Consumables

Use of consumables/periodical replacement parts not recommended by us may impair machine quality and performance. Use only consumables/periodical replacement parts recommended by us.

Consumables	Printable page yield
Black Toner [K] Cartridge (High Capacity)	Approximately 6000 pages
Cyan Toner [C] Cartridge (High Capacity)	Approximately 4000 pages
Magenta Toner [M] Cartridge (High Capacity)	Approximately 4000 pages
Yellow Toner [Y] Cartridge (High Capacity)	Approximately 4000 pages
Black Toner [K] Cartridge	Approximately 3000 pages
Cyan Toner [C] Cartridge	Approximately 2000 pages
Magenta Toner [M] Cartridge	Approximately 2000 pages
Yellow Toner [Y] Cartridge	Approximately 2000 pages
Drum Cartridge [YMCK]	Approximately 50000 pages
Waste Toner Container	Approximately 6000 pages

14.3 Updating the Machine's Firmware

You can use a computer to update the machine's firmware (the software programmed into the machine). You can download the firmware updating tool from the official company website. https://fujifilm.com/fbglobal/eng/support

14.4 Legal Notice

Printing certain documents may be illegal in your country. Penalties of fines or imprisonment may be imposed on those found guilty. The following are examples of items that may be illegal to copy or print in your country.

- Currency
- Banknotes and checks
- Bank and government bonds and securities
- Passports and identification cards
- Copyright material or trademarks without the consent of the owner
- · Postage stamps and other negotiable instruments

This list is not inclusive and no liability is assumed for either its completeness or accuracy. In case of doubt, contact your legal counsel.

14.5 New Zealand FAX modem statements

General

"The grant of a Telepermit for any item of terminal equipment indicates only that Telecom has accepted that the item complies with minimum conditions for connection to its network. It indicates no endorsement of the product by Telecom, nor does it provide any sort of warranty. Above all, it provides no assurance that any item will work correctly in all respects with another item of Telepermitted equipment of a different make or model, nor does it imply that any product is compatible with all of Telecom's network services"

"This equipment does not fully meet Spark's impedance requirements. Performance limitations may occur when used in conjunction with some parts of the network. Telecom will accept no responsibility should difficulties arise in such circumstances."

"This equipment shall not be set up to make automatic calls to the Telecom '111'Emergency Service."

"If a charge for local calls is unacceptable, the 'Dial' button should NOT be used for local calls. Only the 7-digits of the local number should be dialed from your telephone. DO NOT dial the area code digit or the '0' prefix."

"This equipment may not provide for the effective hand-over of a call to another equipment connected to the same line."

Important Notice

"Under power failure conditions, this telephone may not operate. Please ensure that a separate telephone, not dependent on local power, is available for emergency use."

"Some parameters required for compliance with Spark's Telepermit requirements are dependent on the equipment (PC) associated with this equipment. The associated equipment shall be set to operate within the following limits for compliance with Telecom's Specification:

There shall be no more than 10 call attempts to the same number within any 30-minute period for any single manual call initiation, and the equipment shall go on-hook for a period of not less than 30 seconds between the end of one attempt and the beginning of the next attempt.

Where automatic calls are made to different numbers, the equipment shall go on-line for a period of not less than 5 seconds between the end of one attempt and the beginning of the next attempt.

The equipment shall be set to ensure that calls are answered between 3 and 30 seconds of receipt of ringing."

"All persons using this equipment for recording telephone conversations shall comply with New Zealand law. This requires that at least one party to the conversation is to be aware that it is being recorded. In addition, the Principles enumerated in the Privacy Act of 1993 shall be complied with in respect to the nature of the personal information collected, the purpose for its collection, how it is used and what is disclosed to any other party."